

CCWI-181

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Indoor/Outdoor Water Based Duct Sealant

A versatile, **all purpose duct sealant** for use on all types of metal duct, glass fiber duct board, and flex duct, as well as duct fabric and flexible tubing runouts. CCWI 181 incorporates a built-in **polyester reinforcement** for **exceptional strength**, with UV inhibitors for outdoor use. UL 181A-M listed / UL 181B-M listed.

TECHNICAL DATA		
Color	White	
Consistency	Heavy textured	
Base	Synthetic latex	
Solvent		
Weight per Gallon	11.6 lbs. (+/- 0.2)	
Solids Content	70% (+/- 2)	
Viscosity	Thixotropic	
Coverage (UL 181 A-M)	Apply 18 mil, scrim and 18 mil	
	over scrim.	
(UL 181 B-M)	Approximately 214 to 320 lin.	
	ft. per gal. at 30 to 35 mil wet	
	film thickness at 3" width.	
Shore A Hardness		
Flexibility	Passes 1/4 inch mandrel bend	
Time to Test	48 hours*	
Service Temperature	20°F to 200°F	
Mildew Resistance	Mold & Mildew resistant	
VOC	45 g/l (less water)	
Pressure Classes	<i>SMACNA</i> ¹ / ₂ , 1 , 2 , 3 , 4 , 6 and	
	10 inches w.g.	
Seal Classes	SMACNA A, B, C	
	1, 2 & 5 gal. pails; 10.3 oz. cart.	
Freeze/Thaw Stability		
Specification Compliance.	Passes ASTM C-731, ASTM	
*May vary according to	D-2202. USDA, EPA and FDA	
temperature and humidity	Approved	



UL 181B-M

FOR USE WITH U.L. LISTED FLEXIBLE
AIR DUCTS OR CONNECTORS.

City of Los Angeles Approval RR#8069

INDOOR/OUTDOOR

- POLY REINFORCEMENT
- NO-SAG FORMULATION
- PROVEN RELIABILITY

APPLICATION Apply to entire surface of duct joint

	35°F to 110°F (1.7°C to 44°C) Brush, putty knife, caulk gun,
Proparation	pump Surface must be dry, dirt, oil,
	and grease free.
Rate (UL 181 A-M):	Apply 18 mil, scrim and 18 mil
(UL 181 B-M):	over scrim. Approx. 214 to 320 lin. ft. per
(= : = : = :::): :::::::::::::::::::::::	gal. at 30 to 35 mil wet film
	thickness at 3" width.
Clean Up Wet	Soap and water
Clean Up Dry	UNN-GRIP™ 798-ES or Solvent
	(Use safe handling practices.)
Painting	Only latex or epoxy paints

STORAGE DO NOT FREEZE

Ductboard Scrim required for UL 181A-M

Temperature	35°F to 110°F (1.7°C to 44°C)
Shelf Life	One year (unopened)
Flammability	Non-flammable

For additional information contact:



Carlisle Coatings & Waterproofing
900 Hensley Lane
Wylie, Texas 75098

Phone: (800) 527-7092 FAX: (972) 442-0076 WWW.HARDCAST.COM

PRECAUTIONS

Surface must be clean and free of moisture, contamination and foreign matter. Do not allow this product to freeze. Do not apply when rain or freezing temperatures will occur within 36 hours. Do not apply this product where temperatures will exceed 200°F. Keep out of the reach of children. Review MSDS for complete safety information prior to use. DO NOT use where acidic or alkaline chemicals are present (ie., lab fume hood, vents, etc.)

For Industrial Professional Use Only.