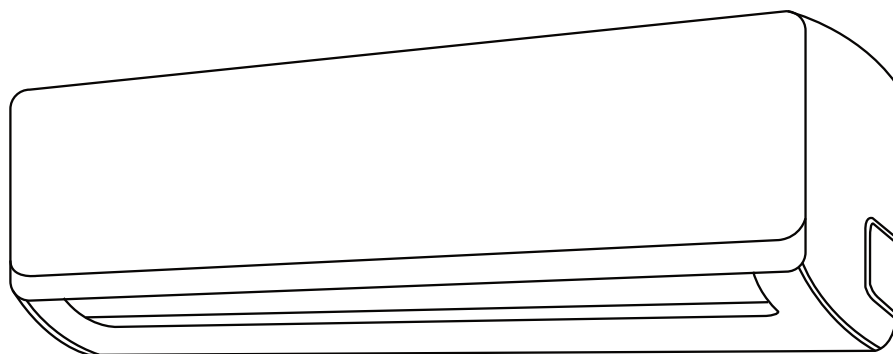


SPLIT-TYPE ROOM AIR CONDITIONER

Owner's Manual & Installation Manual



IMPORTANT NOTE:

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.

Please check the applicable models, technical data, F-GAS(if any) and manufacturer information from the “Owner's Manual - Product Fiche ” in the packaging of the outdoor unit.

(European Union products only)

DIY mini splits common errors that can occur during installation

Please review these common mistakes and read the full installation manual prior to performing the installation. If you have any questions please contact us prior to installing the system.

Make sure to supply the correct voltage. Most mini splits are 220 volt systems. However there are some 12000 btu and lower mini split systems that are 110 voltage. Make sure you know the correct voltage and amperage that your system needs and wire it correctly.

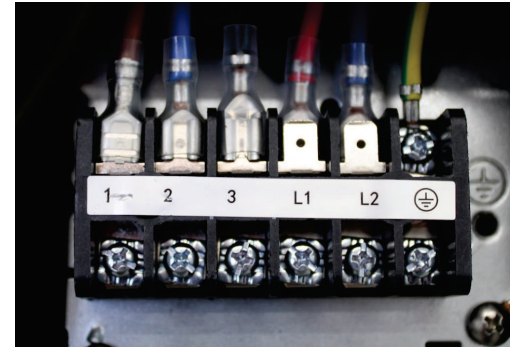
The 14/4 wire is included with the DIY mini splits and it is already connected to the air handler make sure to check what color wire is connected to what numbered terminal at the indoor unit and match that color wire to the same numbered terminal at the outdoor unit.

When connecting the pre-charged refrigerant lines make sure to connect the larger diameter refrigerant line to the larger valve (bottom valve) on the outdoor unit and the larger diameter refrigerant line to the larger line at the indoor unit. This is a critical step in the process. Please disregard the color coding and ensure that the larger refrigerant line connects to the larger connection at both the indoor and outdoor units and make sure that the smaller refrigerant line is connected to the smaller (top) valve on the outdoor unit and to the smaller line on the indoor unit.

Wiring at air handler. Always check your unit prior to installation.

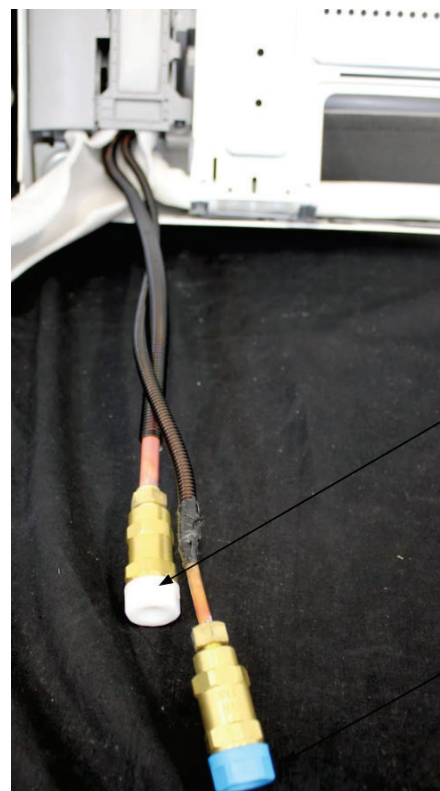


Wiring connections at the outdoor unit.



Outdoor unit: Connect the smaller refrigerant line to the top valve.

Outdoor unit: Connect the larger refrigerant line to the bottom valve.

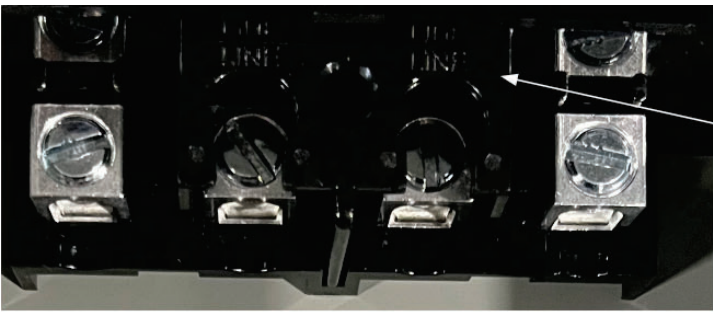


Indoor unit: Connect the larger refrigerant line to the larger diameter line.

Indoor unit: Connect the smaller refrigerant line to the smaller diameter line.

ALWAYS VERIFY WHERE THE LINE AND LOAD LUGS ARE IN YOUR DISCONNECT BOX. The position can vary. the wiring below is based on LOAD, LINE, LINE, LOAD in the disconnect box.

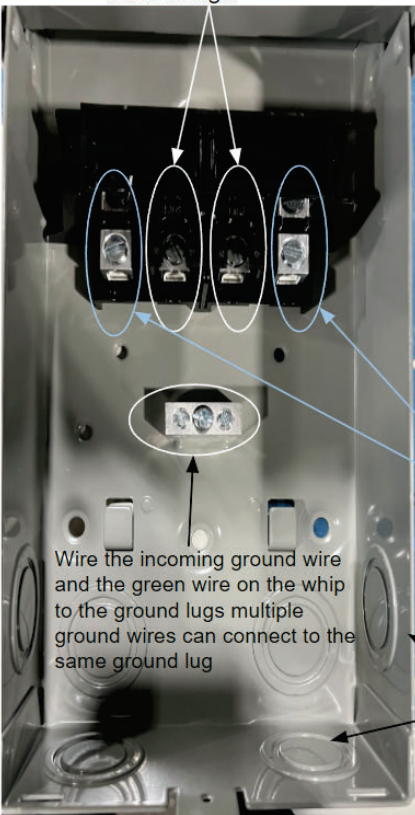
For a 220 volt system make sure when installing your electrical whip to the disconnect box that you connect the black and red power wires to the two load lugs in the disconnect box and connect the ground wire (green) to a ground lug. Make sure to connect the incoming power wires from the breaker (typically black and red) to the line lugs in the disconnect and the ground wire (bare) to a ground lug.



Close up of the line and load lugs on the disconnect

Standard 220 volt disconnect and electrical whip wiring diagram

Incoming power from the breaker is wired to the line lugs

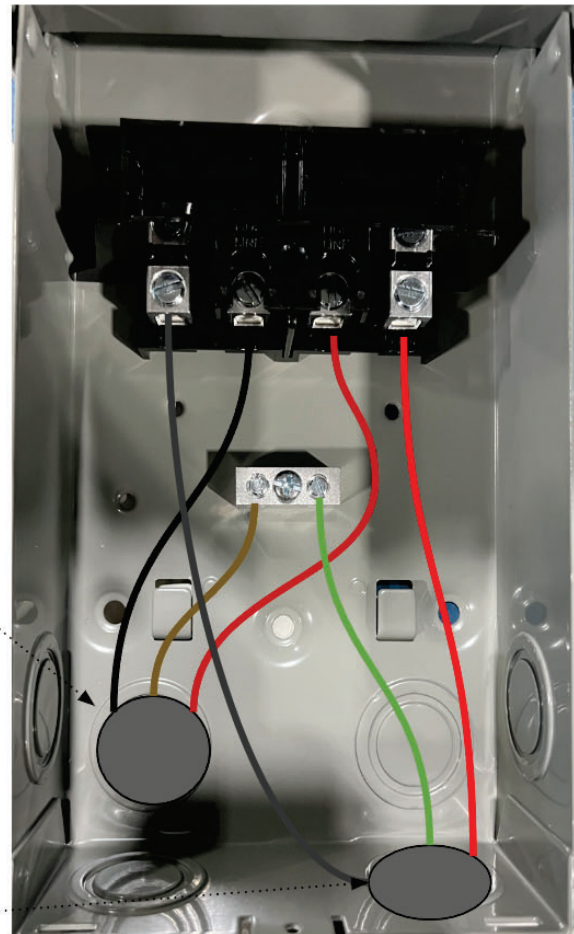


The power wires of the whip (black and red) are wired into the load lugs

The circles are knockouts to connect the electrical whip and the optional surge protector to.

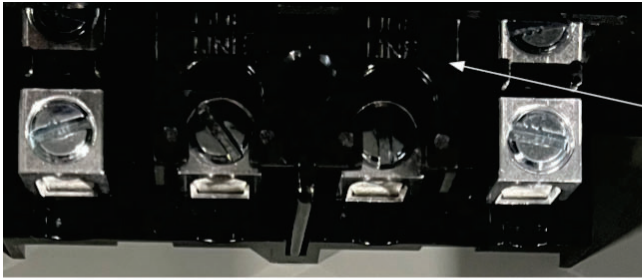
In from the breaker

From the electrical whip to the outdoor unit

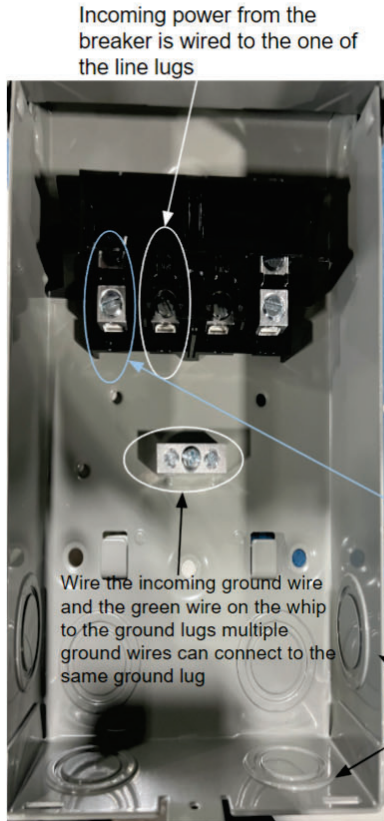


ALWAYS VERIFY WHERE THE LINE AND LOAD LUGS ARE IN YOUR DISCONNECT BOX. The position can vary. The wiring below is based on LOAD LINE LINE LOAD in the disconnect box.

For a 110 volt system make sure to connect the black wire from the whip to the left side load lug. Connect the ground (green) wire to a ground lug. Then wire nut the neutral (red) wire from the whip to the incoming neutral (white) wire from the breaker. Make sure to connect the incoming power (black) wire from the breaker to the disconnect left side, line lug and the ground (bare) wire to a ground lug.



Close up of the line and load lugs on the disconnect



Incoming power from the breaker is wired to the one of the line lugs

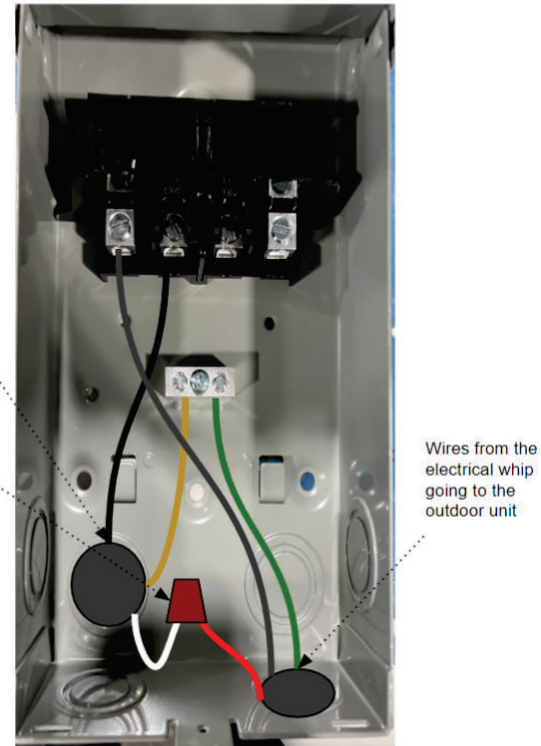
The neutral wire from the breaker is wire nut connected to the red wire on the whip. Do not connect the neutral wires to line or load. Simply wire nut them together

The black power wire of the whip is wired to the load lug on the same side that you wired the incoming power to

Wire the incoming ground wire and the green wire on the whip to the ground lugs multiple ground wires can connect to the same ground lug

The circles are knockouts to connect the electrical whip and the optional surge protector to.

Standard 110 volt disconnect box and electrical whip wiring diagram



Incoming wires from the breaker

Wires from the electrical whip going to the outdoor unit



The refrigerant valves are under these caps. Make sure to open these valves after the refrigerant lines are properly connected at the indoor and outdoor unit and prior to start up. This is a **critical** step in the process. Starting the system without opening these valves can damage your system. Securely tighten the nuts back into position after opening both refrigerant valves.

Make sure to open the valves at the outdoor unit after the refrigerant lines are correctly connected at the indoor and outdoor unit and before system startup. Failure to do so can cause damage to the system.

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Safety Precautions

Read Safety Precautions Before Operation and Installation

Incorrect installation due to ignoring instructions can cause serious damage or injury.

The seriousness of potential damage or injuries is classified as either a **WARNING** or **CAUTION**.



WARNING

This symbol indicates the possibility of personnel injury or loss of life.



CAUTION

This symbol indicates the possibility of property damage or serious consequences.



WARNING

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision (European Union countries).

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.



WARNINGS FOR PRODUCT USE

- If an abnormal situation arises (like a burning smell), immediately turn off the unit and disconnect the power. Call your dealer for instructions to avoid electric shock, fire or injury.
- **Do not** insert fingers, rods or other objects into the air inlet or outlet. This may cause injury, since the fan may be rotating at high speeds.
- **Do not** use flammable sprays such as hair spray, lacquer or paint near the unit. This may cause fire or combustion.
- **Do not** operate the air conditioner in places near or around combustible gases. Emitted gas may collect around the unit and cause explosion.
- **Do not** operate your air conditioner in a wet room such as a bathroom or laundry room. Too much exposure to water can cause electrical components to short circuit.
- **Do not** expose your body directly to cool air for a prolonged period of time.
- **Do not** allow children to play with the air conditioner. Children must be supervised around the unit at all times.
- If the air conditioner is used together with burners or other heating devices, thoroughly ventilate the room to avoid oxygen deficiency.
- In certain functional environments, such as kitchens, server rooms, etc., the use of specially designed air-conditioning units is highly recommended.

CLEANING AND MAINTENANCE WARNINGS

- Turn off the device and disconnect the power before cleaning. Failure to do so can cause electrical shock.
- **Do not** clean the air conditioner with excessive amounts of water.
- **Do not** clean the air conditioner with combustible cleaning agents. Combustible cleaning agents can cause fire or deformation.



CAUTION

- Turn off the air conditioner and disconnect the power if you are not going to use it for a long time.
- Turn off and unplug the unit during storms.
- Make sure that water condensation can drain unhindered from the unit.
- **Do not** operate the air conditioner with wet hands. This may cause electric shock.
- **Do not** use device for any other purpose than its intended use.
- **Do not** climb onto or place objects on top of the outdoor unit.
- **Do not** allow the air conditioner to operate for long periods of time with doors or windows open, or if the humidity is very high.



ELECTRICAL WARNINGS

- Only use the specified power cord. If the power cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Keep power plug clean. Remove any dust or grime that accumulates on or around the plug. Dirty plugs can cause fire or electric shock.
- **Do not** pull power cord to unplug unit. Hold the plug firmly and pull it from the outlet. Pulling directly on the cord can damage it, which can lead to fire or electric shock.
- **Do not** modify the length of the power supply cord or use an extension cord to power the unit.
- **Do not** share the electrical outlet with other appliances. Improper or insufficient power supply can cause fire or electrical shock.
- The product must be properly grounded at the time of installation, or electrical shock may occur.
- For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. Connect cables tightly, and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat and cause fire, and may also cause shock. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.
- If connecting power to fixed wiring, an all-pole disconnection device which has at least 3mm clearances in all poles, and have a leakage current that may exceed 10mA, the residual current device(RCD) having a rated residual operating current not exceeding 30mA, and disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.

TAKE NOTE OF FUSE SPECIFICATIONS

The air conditioner's circuit board (PCB) is designed with a fuse to provide overcurrent protection. The specifications of the fuse are printed on the circuit board ,such as :

T3.15A/250VAC, T5A/250VAC, T3.15A/250VAC, T5A/250VAC, T20A/250VAC, T30A/250VAC,etc.


NOTE: For the units using R32 or R290 refrigerant , only the blast-proof ceramic fuse can be used.

UV-C lamp(Applicable to the unit contains an UV-C lamp only)

This appliance contains a UV-C lamp. Read the maintenance instructions before opening the appliance.

1. Do not operate UV-C lamps outside of the appliance.
2. Appliances that are obviously damaged must not be operated.
3. Unintended use of the appliance or damage to the housing may result in the escape of dangerous UV-C radiation. UV-C radiation may, even in small doses, cause harm to the eyes and skin.

4. Before opening doors and access panels bearing the ULTRAVIOLET RADIATION hazard symbol for the conducting USER MAINTENANCE, it is recommended to disconnect the power.
5. The UV-C lamp can not be cleaned, repaired and replaced.
6. UV-C BARRIERS bearing the ULTRAVIOLET RADIATION hazard symbol should not be removed.

 **WARNING** This appliance contains an UV emitter. Do not stare at the light source.

WARNINGS FOR PRODUCT INSTALLATION

1. Installation must be performed by an authorized dealer or specialist. Defective installation can cause water leakage, electrical shock, or fire.
2. Installation must be performed according to the installation instructions. Improper installation can cause water leakage, electrical shock, or fire.
(In North America, installation must be performed in accordance with the requirement of NEC and CEC by authorized personnel only.)
3. Contact an authorized service technician for repair or maintenance of this unit. This appliance shall be installed in accordance with national wiring regulations.
4. Only use the included accessories, parts, and specified parts for installation. Using non-standard parts can cause water leakage, electrical shock, fire, and can cause the unit to fail.
5. Install the unit in a firm location that can support the unit's weight. If the chosen location cannot support the unit's weight, or the installation is not done properly, the unit may drop and cause serious injury and damage.
6. Install drainage piping according to the instructions in this manual. Improper drainage may cause water damage to your home and property.
7. For units that have an auxiliary electric heater, **do not** install the unit within 1 meter (3 feet) of any combustible materials.
8. **Do not** install the unit in a location that may be exposed to combustible gas leaks. If combustible gas accumulates around the unit, it may cause fire.
9. Do not turn on the power until all work has been completed.
10. When moving or relocating the air conditioner, consult experienced service technicians for disconnection and reinstallation of the unit.
11. How to install the appliance to its support, please read the information for details in "indoor unit installation" and "outdoor unit installation" sections.

Note about Fluorinated Gasses(Not applicable to the unit using R290 Refrigerant)

1. This air-conditioning unit contains fluorinated greenhouse gasses. For specific information on the type of gas and the amount, please refer to the relevant label on the unit itself or the "Owner's Manual - Product Fiche" in the packaging of the outdoor unit. (European Union products only).
2. Installation, service, maintenance and repair of this unit must be performed by a certified technician.
3. Product uninstallation and recycling must be performed by a certified technician.
4. For equipment that contains fluorinated greenhouse gases in quantities of 5 tonnes of CO₂ equivalent or more, but of less than 50 tonnes of CO₂ equivalent, If the system has a leak-detection system installed, it must be checked for leaks at least every 24 months.
5. When the unit is checked for leaks, proper record-keeping of all checks is strongly recommended.



WARNING for Using R32/R290 Refrigerant

- When flammable refrigerant are employed, appliance shall be stored in a well -ventilated area where the room size corresponds to the room area as specifiec for operation.
For R32 frigerant models:
Appliance shall be installed, operated and stored in a room with a floor area larger than 4m^2 .
Appliance shall not be installed in an unvertilated space, if that space is smaller than 4m^2 .
For R290 refrigerant models, the minimum room size needed:
 $\leq 9000\text{Btu/h}$ units: 13m^2
 $> 9000\text{Btu/h}$ and $\leq 12000\text{Btu/h}$ units: 17m^2
 $> 12000\text{Btu/h}$ and $\leq 18000\text{Btu/h}$ units: 26m^2
 $> 18000\text{Btu/h}$ and $\leq 24000\text{Btu/h}$ units: 35m^2
- Reusable mechanical connectors and flared joints are not allowed indoors.
(**EN** Standard Requirements).
- Mechanical connectors used indoors shall have a rate of not more than 3g/year at 25% of the maximum allowable pressure. When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be re-fabricated. (**UL** Standard Requirements)
- When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be re-fabricated.
(**IEC** Standard Requirements)

European Disposal Guidelines

This marking shown on the product or its literature, indicates that waste electrical and eletrical equipment should not be mixed with general household waste.



Correct Disposal of This Product (Waste Electrical & Electronic Equipment)

This appliance contains refrigerant and other potentially hazardous materials. When disposing of this appliance, the law requires special collection and treatment. **Do not** dispose of this product as household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at designated municipal electronic waste collection facility.
- When buying a new appliance, the retailer will take back the old appliance free of charge.
- The manufacturer will take back the old appliance free of charge.
- Sell the appliance to certified scrap metal dealers.

Special notice

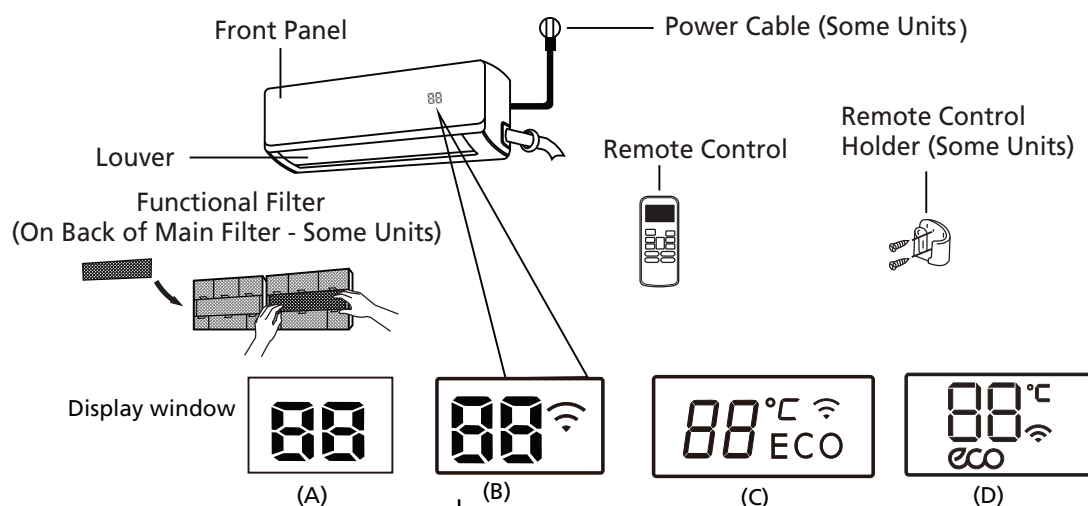
Disposing of this appliance in the forest or other natural surroundings endangers your health and is bad for the environment. Hazardous substances may leak into the ground water and enter the food chain.

Unit Specifications and Features

Indoor unit display

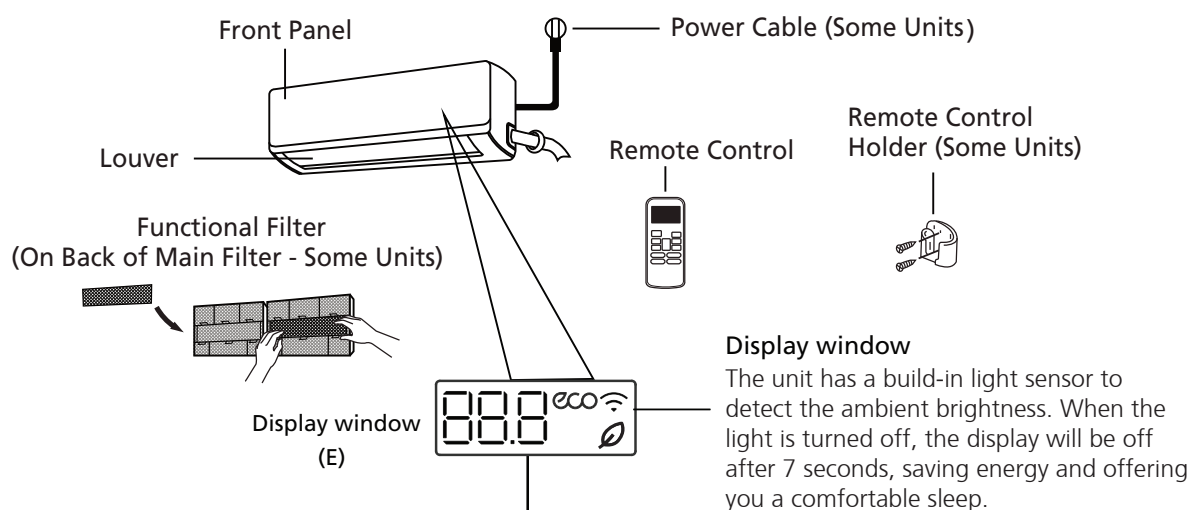
NOTE: Different models have different front panel and display window. Not all the indicators describing below are available for the air conditioner you purchased. Please check the indoor display window of the unit you purchased.

Illustrations in this manual are for explanatory purposes. The actual shape of your indoor unit may be slightly different. The actual shape shall prevail.



- "ECO"** " when ECO function is activated(some units)
- " °C "** " Lights up in different colour according to the operation mode(some units):
Under COOL and DRY mode, it displays as cool colour.
Under HEAT mode, it displays as warm colour.
- " Wi-Fi "** " when Wireless Control feature is activated(some units)
- " 88 "** " Displays temperature, operation feature and Error codes:
- " 01 "** for 3 seconds when:
 - TIMER ON is set (if the unit is OFF, " 01 " remains on when TIMER ON is set)
 - FRESH , SWING, TURBO , SILENCE or SOLAR PV ECO feature is turned on
 - " 0F "** for 3 seconds when:
 - TIMER OFF is set
 - FRESH , SWING, TURBO , SILENCE or SOLAR PV ECO feature is turned off
 - " cF "** when anti-cold air feature is turned on
 - " dF "** when defrosting(cooling & heating units)
 - " SC "** when unit is self-cleaning
 - " FP "** when 8°C heating feature is turned on

Display Code Meanings



" 88.8 " Displays temperature, operation feature and Error codes:

" 00 " for 3 seconds when:

- TIMER ON is set (if the unit is OFF, " 00 " remains on when TIMER ON is set)
- FRESH, SWING, TURBO, or SILENCE features is turned on

" 0F " for 3 seconds when:

- TIMER OFF is set
- FRESH, SWING, TURBO, or SILENCE features is turned off

" dF " when defrosting(for cooling & heating units)

" SC " when unit is self-cleaning(some units)

" FP " when 8°C(46°F) or 12°C(54°F) heating mode is turned on(some units)

"  " when fresh feature is turned on(some units)

" ECO " when ECO feature is activated(some units)

"  " when wireless control feature is activated(some units)

Display Code Meanings

In Fan mode, the unit will display the room temperature.

In other modes, the unit will display your temperature setting.

Press the LED button on the remote control will turn off the display screen, press the LED button again during 15 seconds will display the room temperature, if press it again after 15 seconds, it will turn on the display screen.

Operating temperature

When your air conditioner is used outside of the following temperature ranges, certain safety protection features will activate and cause the unit to disable.

Inverter Split Type

	COOL mode	HEAT mode	DRY mode
Room Temperature	17°C - 32°C (63°F - 90°F)	0°C - 30°C (32°F - 86°F)	10°C - 32°C (50°F - 90°F)
Outdoor Temperature	0°C - 50°C (32°F - 122°F)	-15°C - 30°C (5°F - 86°F)	0°C - 50°C (32°F - 122°F)
	-15°C - 50°C (5°F - 122°F) (For models with low temp. cooling systems.)		
	0°C - 52°C (32°F - 126°F) (For special tropical models)		0°C - 52°C (32°F - 126°F) (For special tropical models)

Fixed-speed Type

	COOL mode	HEAT mode	DRY mode
Room Temperature	17°C-32°C (63°F-90°F)	0°C-30°C (32°F-86°F)	10°C-32°C (50°F-90°F)
Outdoor Temperature	18°C-43°C (64°F-109°F)	-7°C-24°C (19°F-75°F)	11°C-43°C (52°F-109°F)
	-7°C-43°C (19°F-109°F) (For models with low-temp cooling systems)		18°C-43°C (64°F-109°F)
	18°C-52°C (64°F-126°F) (For special tropical models)		18°C-52°C (64°F-126°F) (For special tropical models)

NOTE: Room relative humidity less than 80%. If the air conditioner operates in excess of this figure, the surface of the air conditioner may attract condensation. Please sets the vertical air flow louver to its maximum angle (vertically to the floor), and set HIGH fan mode.

To further optimize the performance of your unit, do the following:

- Keep doors and windows closed.
- Limit energy usage by using TIMER ON and TIMER OFF functions.
- Do not block air inlets or outlets.
- Regularly inspect and clean air filters.

A guide on using the infrared remote is not included in this literature package. Not all the functions are available for the air conditioner, please check the indoor display and remote control of the unit you purchased.

Other Features

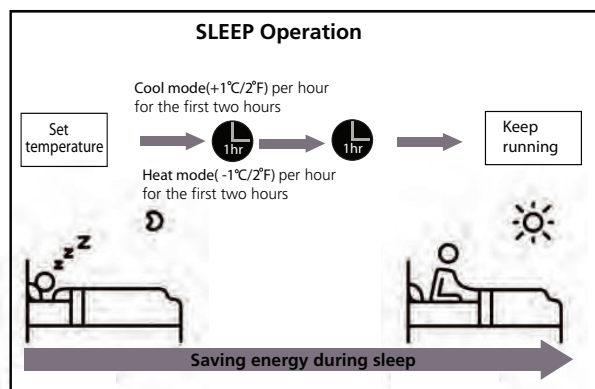
- **Auto-Restart(some units)**
If the unit loses power, it will automatically restart with the prior settings once power has been restored.
- **Anti-mildew (some units)**
When turning off the unit from COOL, AUTO (COOL), or DRY modes, the air conditioner will continue operate at very low power to dry up condensed water and prevent mildew growth.
- **Wireless Control (some units)**
Wireless control allows you to control your air conditioner using your mobile phone and a wireless connection.
For the USB device access, replacement, maintenance operations must be carried out by professional staff.
- **Louver Angle Memory(some units)**
When turning on your unit, the louver will automatically resume its former angle.
- **Refrigerant Leakage Detection (some units)**
The indoor unit will automatically display "EC" or "ELOC" or flash LEDS (model dependent) when it detects refrigerant leakage.

• Sleep Operation

The SLEEP function is used to decrease energy use while you sleep (and don't need the same temperature settings to stay comfortable). This function can only be activated via remote control. And the Sleep function is not available in FAN or DRY mode.

Press the **SLEEP** button when you are ready to go to sleep. When in COOL mode, the unit will increase the temperature by 1°C (2°F) after 1 hour, and will increase an additional 1°C (2°F) after another hour. When in HEAT mode, the unit will decrease the temperature by 1°C (2°F) after 1 hour, and will decrease an additional 1°C (2°F) after another hour.

The sleep feature will stop after 8 hours and the system will keep running with final situation.



• Setting Angle of Air Flow

Setting vertical angle of air flow

While the unit is on, use the **SWING/DIRECT** button on remote control to set the direction (vertical angle) of airflow. Please refer to the Remote Control Manual for details.

NOTE ON LOUVER ANGLES

When using COOL or DRY mode, do not set louver at too vertical an angle for long periods of time. This can cause water to condense on the louver blade, which will drop on your floor or furnishings.

When using COOL or HEAT mode, setting the louver at too small an angle can reduce the performance of the unit due to restricted air flow.

NOTE: According to the relative standards requirement, please set the vertical air flow louver to its maximum angle under heating capacity test.

Setting horizontal angle of air flow

The horizontal angle of the airflow must be set manually. Grip the deflector rod (See **Fig.B**) and manually adjust it to your preferred direction.

For some units, the horizontal angle of the airflow can be set by remote control. please refer to the Remote Control Manual.

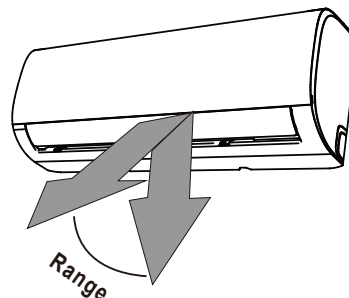
Manual Operation(without remote)

⚠ CAUTION

The manual button is intended for testing purposes and emergency operation only. Please do not use this function unless the remote control is lost and it is absolutely necessary. To restore regular operation, use the remote control to activate the unit. Unit must be turned off before manual operation.

To operate your unit manually:

1. Open the front panel of the indoor unit.
2. Locate the **MANUAL CONTROL button** on the right-hand side of the unit.
3. Press the **MANUAL CONTROL button** one time to activate FORCED AUTO mode.
4. Press the **MANUAL CONTROL button** again to activate FORCED COOLING mode.
5. Press the **MANUAL CONTROL button** a third time to turn the unit off.
6. Close the front panel.



NOTE: Do not move louver by hand. This will cause the louver to become out of sync. If this occurs, turn off the unit and unplug it for a few seconds, then restart the unit. This will reset the louver.

Fig. A



CAUTION

Do not put your fingers in or near the blower and suction side of the unit. The high-speed fan inside the unit may cause injury.

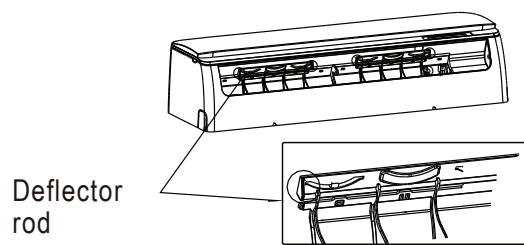
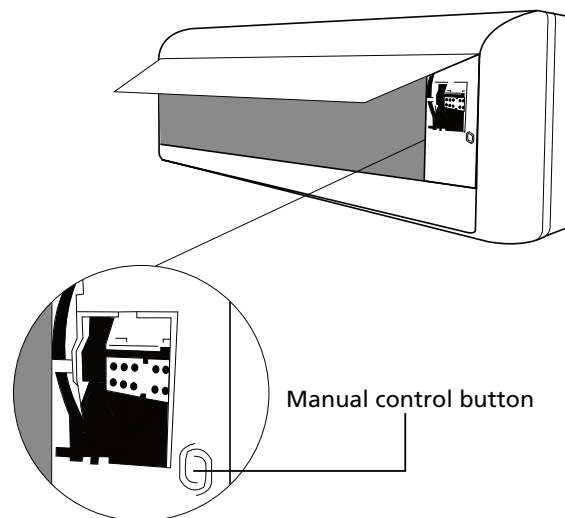


Fig. B



Care and Maintenance

Cleaning Your Indoor Unit



BEFORE CLEANING OR MAINTENANCE

ALWAYS TURN OFF YOUR AIR CONDITIONER SYSTEM AND DISCONNECT ITS POWER SUPPLY BEFORE CLEANING OR MAINTENANCE.



CAUTION

Only use a soft, dry cloth to wipe the unit clean. If the unit is especially dirty, you can use a cloth soaked in warm water to wipe it clean.

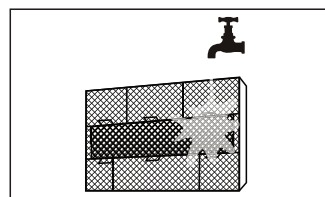
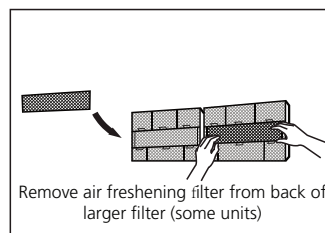
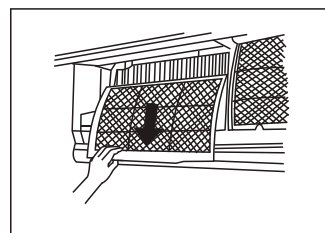
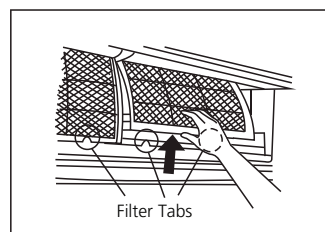
- **Do not** use chemicals or chemically treated cloths to clean the unit
- **Do not** use benzene, paint thinner, polishing powder or other solvents to clean the unit. They can cause the plastic surface to crack or deform.
- **Do not** use water hotter than 40°C (104°F) to clean the front panel. This can cause the panel to deform or become discolored.

Cleaning Your Air Filter

A clogged air conditioner can reduce the cooling efficiency of your unit, and can also be bad for your health. Make sure to clean the filter once every two weeks.

1. Lift the front panel of the indoor unit.
2. Grip the tab on the end of the filter, lift it up, then pull it towards yourself.
3. Now pull the filter out.
4. If your filter has a small air freshening filter, unclip it from the larger filter. Clean this air freshening filter with a hand-held vacuum.
5. Clean the large air filter with warm, soapy water. Be sure to use a mild detergent.

6. Rinse the filter with fresh water, then shake off excess water.
7. Dry it in a cool, dry place, and refrain from exposing it to direct sunlight.
8. When dry, re-clip the air freshening filter to the larger filter, then slide it back into the indoor unit.
9. Close the front panel of the indoor unit.



CAUTION

Do not touch air freshening (Plasma) filter for at least 10 minutes after turning off the unit.



CAUTION

- Before changing the filter or cleaning, turn off the unit and disconnect its power supply.
- When removing filter, do not touch metal parts in the unit. The sharp metal edges can cut you.
- Do not use water to clean the inside of the indoor unit. This can destroy insulation and cause electrical shock.
- Do not expose filter to direct sunlight when drying. This can shrink the filter.

Air Filter Reminders (Optional)

Air Filter Cleaning Reminder

After 240 hours of use, the display window on the indoor unit will flash "CL." This is a reminder to clean your filter. After 15 seconds, the unit will revert to its previous display.

To reset the reminder, press the **LED** button on your remote control 4 times, or press the **MANUAL CONTROL** button 3 times. If you don't reset the reminder, the "CL" indicator will flash again when you restart the unit.

Air Filter Replacement Reminder

After 2,880 hours of use, the display window on the indoor unit will flash "nF." This is a reminder to replace your filter. After 15 seconds, the unit will revert to its previous display.

To reset the reminder, press the **LED** button on your remote control 4 times, or press the **MANUAL CONTROL** button 3 times. If you don't reset the reminder, the "nF" indicator will flash again when you restart the unit.

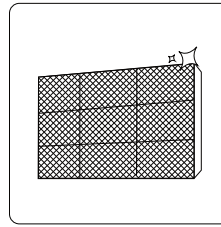


CAUTION

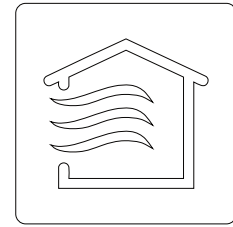
- Any maintenance and cleaning of outdoor unit should be performed by an authorized dealer or a licensed service provider.
- Any unit repairs should be performed by an authorized dealer or a licensed service provider.

Maintenance – Long Periods of Non-Use

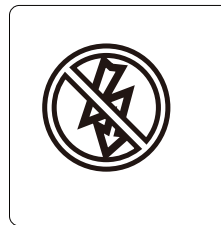
If you plan not to use your air conditioner for an extended period of time, do the following:



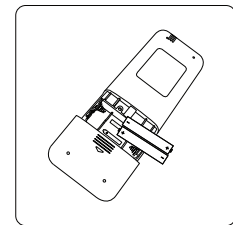
Clean all filters



Turn on FAN function until unit dries out completely



Turn off the unit and disconnect the power

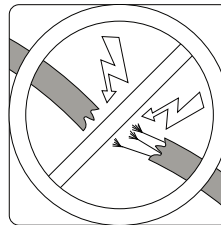


Remove batteries from remote control

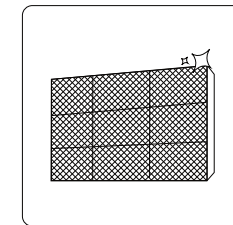
Care and Maintenance

Maintenance – Pre-Season Inspection

After long periods of non-use, or before periods of frequent use, do the following:



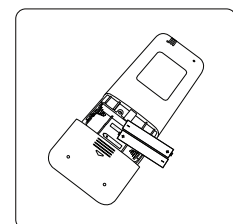
Check for damaged wires



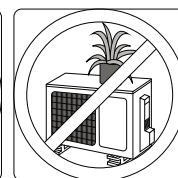
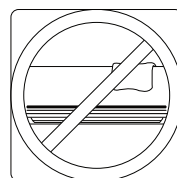
Clean all filters



Check for leaks



Replace batteries



Make sure nothing is blocking all air inlets and outlets

Troubleshooting



SAFETY PRECAUTIONS

If ANY of the following conditions occurs, turn off your unit immediately!

- The power cord is damaged or abnormally warm
- You smell a burning odor
- The unit emits loud or abnormal sounds
- A power fuse blows or the circuit breaker frequently trips
- Water or other objects fall into or out of the unit

DO NOT ATTEMPT TO FIX THESE YOURSELF! CONTACT AN AUTHORIZED SERVICE PROVIDER IMMEDIATELY!

Common Issues

The following problems are not a malfunction and in most situations will not require repairs.

Issue	Possible Causes
Unit does not turn on when pressing ON/OFF button	The Unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.
The unit changes from COOL/HEAT mode to FAN mode	The unit may change its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating in the previously selected mode again.
	The set temperature has been reached, at which point the unit turns off the compressor. The unit will continue operating when the temperature fluctuates again.
The indoor unit emits white mist	In humid regions, a large temperature difference between the room's air and the conditioned air can cause white mist.
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.
The indoor unit makes noises	A rushing air sound may occur when the louver resets its position.
	A squeaking sound may occur after running the unit in HEAT mode due to expansion and contraction of the unit's plastic parts.
Both the indoor unit and outdoor unit make noises	Low hissing sound during operation: This is normal and is caused by refrigerant gas flowing through both indoor and outdoor units.
	Low hissing sound when the system starts, has just stopped running, or is defrosting: This noise is normal and is caused by the refrigerant gas stopping or changing direction.
	Squeaking sound: Normal expansion and contraction of plastic and metal parts caused by temperature changes during operation can cause squeaking noises.

Issue	Possible Causes
The outdoor unit makes noises	The unit will make different sounds based on its current operating mode.
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of non-use, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.) which will be emitted during operations.
	The unit's filters have become moldy and should be cleaned.
The fan of the outdoor unit does not operate	During operation, the fan speed is controlled to optimize product operation.
Operation is erratic, unpredictable, or unit is unresponsive	Interference from cell phone towers and remote boosters may cause the unit to malfunction.
	In this case, try the following: <ul style="list-style-type: none"> • Disconnect the power, then reconnect. • Press ON/OFF button on remote control to restart operation.

NOTE: If problem persists, contact a local dealer or your nearest customer service center. Provide them with a detailed description of the unit malfunction as well as your model number.

Troubleshooting

When troubles occur, please check the following points before contacting a repair company.












Problem	Possible Causes	Solution
Poor Cooling Performance	Temperature setting may be higher than ambient room temperature	Lower the temperature setting
	The heat exchanger on the indoor or outdoor unit is dirty	Clean the affected heat exchanger
	The air filter is dirty	Remove the filter and clean it according to instructions
	The air inlet or outlet of either unit is blocked	Turn the unit off, remove the obstruction and turn it back on
	Doors and windows are open	Make sure that all doors and windows are closed while operating the unit
	Excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine
	Too many sources of heat in the room (people, computers, electronics, etc.)	Reduce amount of heat sources
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant
	SILENCE function is activated (optional function)	SILENCE function can lower product performance by reducing operating frequency. Turn off SILENCE function.




Problem	Possible Causes	Solution
The unit is not working	Power failure	Wait for the power to be restored
	The power is turned off	Turn on the power
	The fuse is burned out	Replace the fuse
	Remote control batteries are dead	Replace batteries
	The Unit's 3-minute protection has been activated	Wait three minutes after restarting the unit
	Timer is activated	Turn timer off
The unit starts and stops frequently	There's too much or too little refrigerant in the system	Check for leaks and recharge the system with refrigerant.
	Incompressible gas or moisture has entered the system.	Evacuate and recharge the system with refrigerant
	The compressor is broken	Replace the compressor
	The voltage is too high or too low	Install a manostat to regulate the voltage
Poor heating performance	The outdoor temperature is extremely low	Use auxiliary heating device
	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant
Indicator lamps continue flashing Error code appears and begins with the letters as the following in the window display of indoor unit: <ul style="list-style-type: none"> • E(x), P(x), F(x) • EH(xx), EL(xx), EC(xx) • PH(xx), PL(xx), PC(xx) 	The unit may stop operation or continue to run safely. If the indicator lamps continue to flash or error codes appear, wait for about 10 minutes. The problem may resolve itself. If not, disconnect the power, then connect it again. Turn the unit on. If the problem persists, disconnect the power and contact your nearest customer service center.	

NOTE: If your problem persists after performing the checks and diagnostics above, turn off your unit immediately and contact an authorized service center.

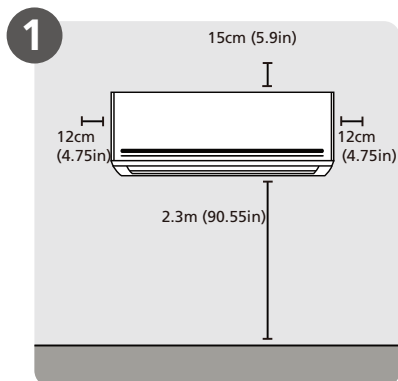
Accessories

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or cause the equipment to fail. The items are not included with the air conditioner must be purchased separately.

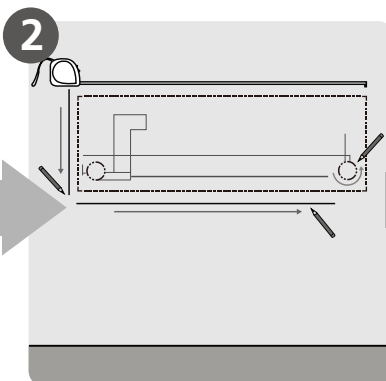
Name of Accessories	Q'ty(pc)	Shape	Name of Accessories	Q'ty(pc)	Shape
Manual	2~3		Remote controller	1	
Drain joint (for cooling & heating models)	1		Battery	2	
Seal (for cooling & heating models)	1		Remote controller holder(optional)	1	
Mounting plate	1		Fixing screw for remote controller holder(optional)	2	
Anchor	5~8 (depending on models)		Small Filter (Need to be installed on the back of main air filter by the authorized technician while installing the machine)	1~2 (depending on models)	
Mounting plate fixing screw	5~8 (depending on models)				

Name	Shape	Quantity(PC)
Quick connecting refrigerant pipe		1
Sound deadening pad		2 (used to wrap up the quick connectors)
Insulation sheath		2 (Apply to the quick connectors of the pipe)

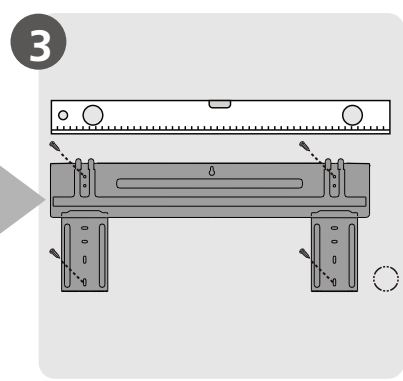
Installation Summary - Indoor Unit



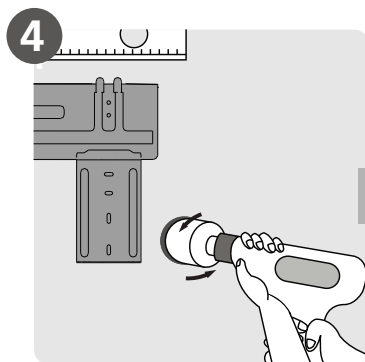
Select Installation Location



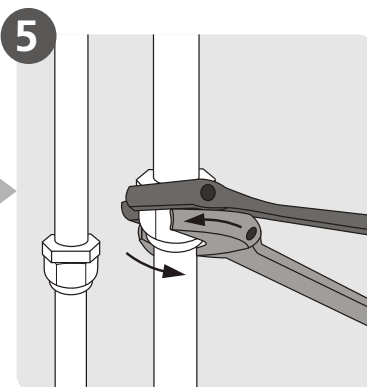
Determine Wall Hole Position



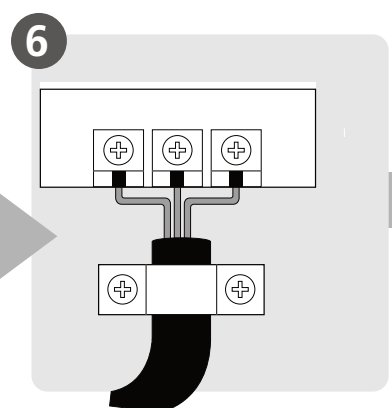
Attach Mounting Plate



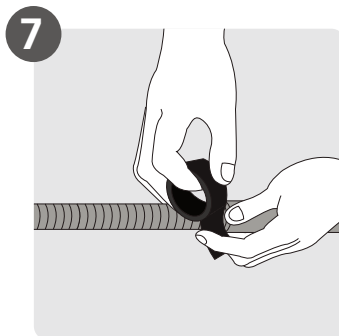
Drill Wall Hole



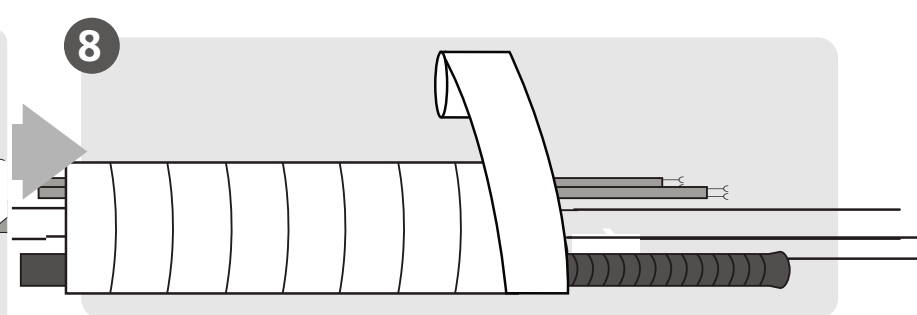
Connect Piping



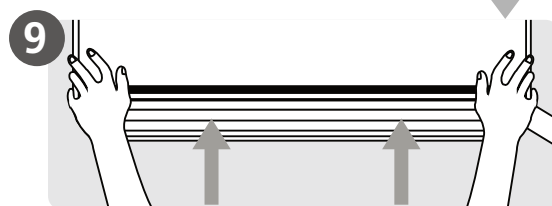
Connect Wiring
(not applicable for some locations in the North America)



Prepare Drain Hose



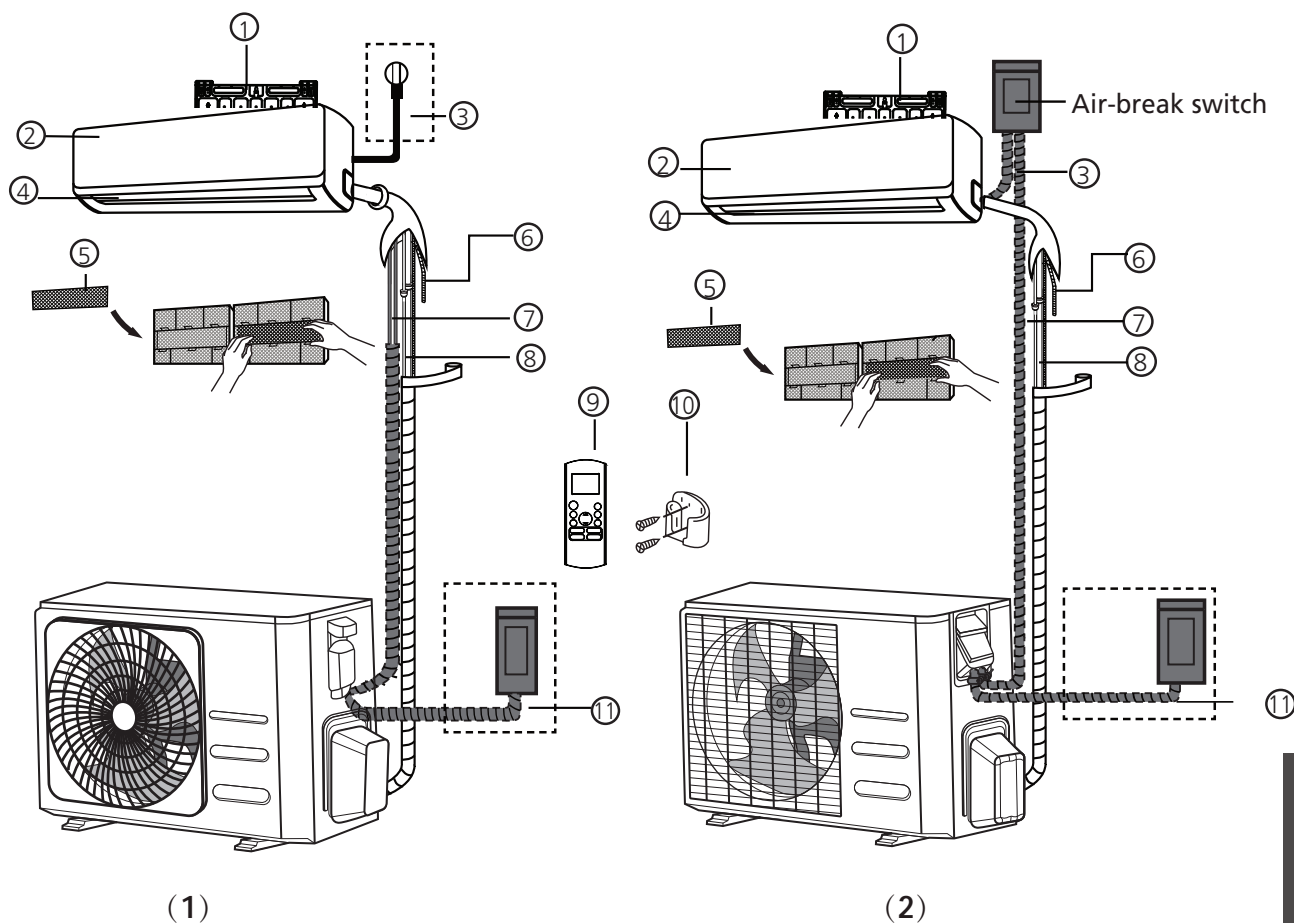
Wrap Piping and Cable
(not applicable for some locations in North America)



Mount Indoor Unit

Unit Parts

NOTE: The installation must be performed in accordance with the requirement of local and national standards. The installation may be slightly different in different areas.



Unit Parts

- | | | |
|----------------------------|---|---|
| ① Wall Mounting Plate | ⑤ Functional Filter (On Back of Main Filter - Some Units) | ⑨ Remote Controller |
| ② Front Panel | ⑥ Drainage Pipe | ⑩ Remote controller Holder (Some Units) |
| ③ Power Cable (Some Units) | ⑦ Signal Cable | ⑪ Outdoor Unit Power Cable (Some Units) |
| ④ Louver | ⑧ Refrigerant Piping | |

NOTE ON ILLUSTRATIONS

Illustrations in this manual are for explanatory purposes. The actual shape of your indoor unit may be slightly different. The actual shape shall prevail.

Indoor Unit Installation

Installation Instructions – Indoor unit

PRIOR TO INSTALLATION

Before installing the indoor unit, refer to the label on the product box to make sure that the model number of the indoor unit matches the model number of the outdoor unit.

Step 1: Select installation location

Before installing the indoor unit, you must choose an appropriate location. The following are standards that will help you choose an appropriate location for the unit.

Proper installation locations meet the following standards:

- ☑ Good air circulation
- ☑ Convenient drainage
- ☑ Noise from the unit will not disturb other people
- ☑ Firm and solid—the location will not vibrate
- ☑ Strong enough to support the weight of the unit
- ☑ A location at least one meter from all other electrical devices (e.g., TV, radio, computer)

DO NOT install unit in the following locations:

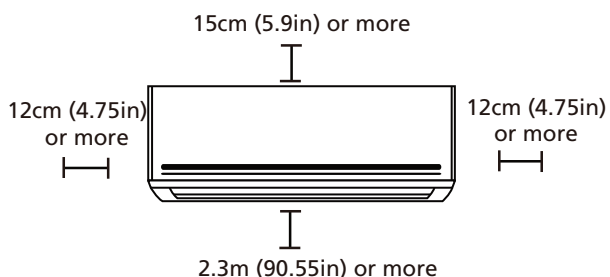
- ⊘ Near any source of heat, steam, or combustible gas
- ⊘ Near flammable items such as curtains or clothing
- ⊘ Near any obstacle that might block air circulation
- ⊘ Near the doorway
- ⊘ In a location subject to direct sunlight

NOTE ABOUT WALL HOLE:

If there is no fixed refrigerant piping:

While choosing a location, be aware that you should leave ample room for a wall hole (see **Drill wall hole for connective piping** step) for the signal cable and refrigerant piping that connect the indoor and outdoor units. The default position for all piping is the right side of the indoor unit (while facing the unit).

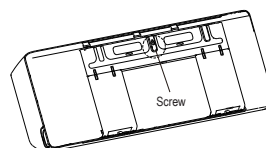
Refer to the following diagram to ensure proper distance from walls and ceiling:



Step 2: Attach mounting plate to wall

The mounting plate is the device on which you will mount the indoor unit.

- Remove the screw that attaches the mounting plate to the back of the indoor unit.



- Secure the mounting plate to the wall with the screws provided. Make sure that mounting plate is flat against the wall.

NOTE FOR CONCRETE OR BRICK WALLS:

If the wall is made of brick, concrete, or similar material, drill 5mm-diameter (0.2in-diameter) holes in the wall and insert the sleeve anchors provided. Then secure the mounting plate to the wall by tightening the screws directly into the clip anchors.

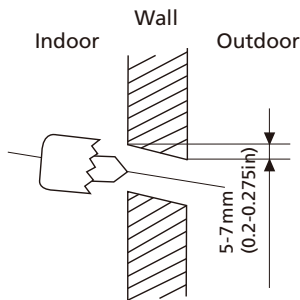
Step 3: Drill wall hole for connective piping

1. Determine the location of the wall hole based on the position of the mounting plate. Refer to **Mounting Plate Dimensions**.
2. Using a 90mm(3.54in) core drill, drill a hole in the wall. Make sure that the hole is drilled at a slight downward angle, so that the outdoor end of the hole is lower than the indoor end by about 5mm to 7mm (0.2-0.275in). This will ensure proper water drainage.
3. Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it when you finish the installation process.



CAUTION

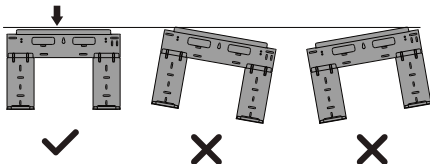
When drilling the wall hole, make sure to avoid wires, plumbing, and other sensitive components.



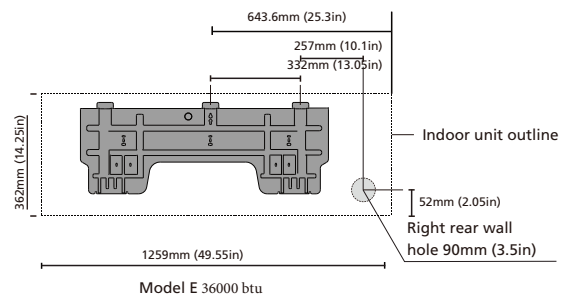
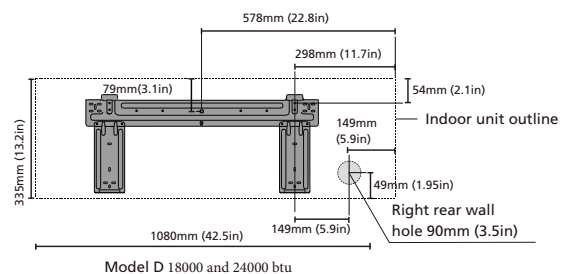
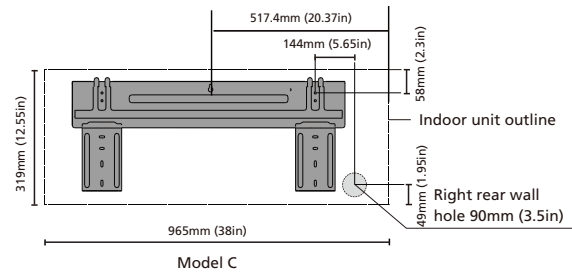
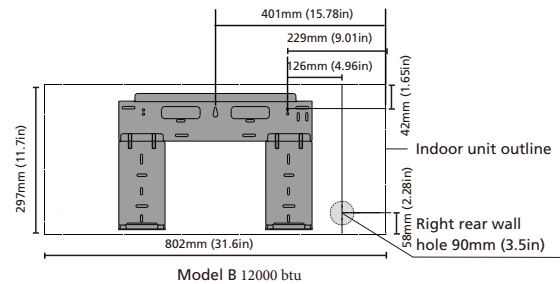
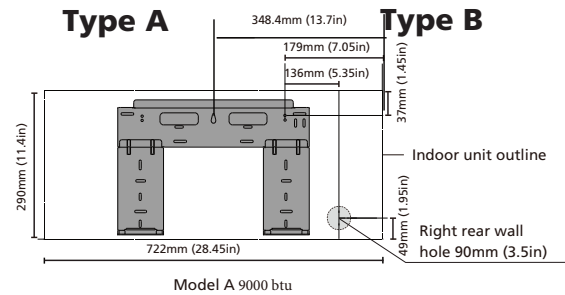
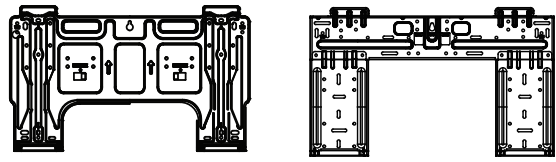
MOUNTING PLATE DIMENSIONS

Different models have different mounting plates. For the different customization requirements, the shape of the mounting plate may be slightly different. But the installation dimensions are the same for the same size of indoor unit. See Type A and Type B for example:

Correct orientation of Mounting Plate



While there are 7 mounting holes on many brackets it is common for only 5 screws to be included in the hardware packet. That is an appropriate number for installation. Please secure the bracket in those cases with 3 screws in the top and 2 in the bottom.



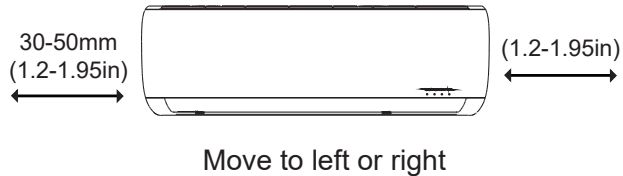
Indoor Unit
Installation

Step 4: Prepare refrigerant piping

The refrigerant piping is inside an insulating sleeve attached to the back of the unit. You must prepare the piping before passing it through the hole in the wall.

Unit is adjustable

Keep in mind that the hooks on the mounting plate are smaller than the holes on the back of the unit. If you find that you don't have ample room to connect embedded pipes to the indoor unit, the unit can be adjusted left or right by about 30-50mm (1.25-1.95in), depending on the model



4.1 Tools needed

-You will require the following tools to carry out this installation work correctly:

- 1x open-ended spanner, 19 mm
- 1x open-ended spanner, 22 mm/24mm
- 1x open-ended spanner, 24 mm/27mm
- 1x Allen key, 5 mm
- 1x Philips screwdriver
- 1x leak detection spray or alternatively soap suds (water/detergent mix)

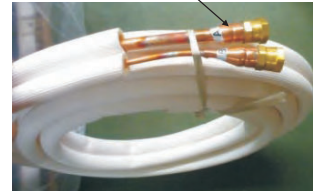
4.2 Important information

- Follow the detailed instructions for connecting the refrigerant pipes to the indoor unit and outdoor unit. We can only provide a warranty if the lines are installed correctly as described in the instructions.
- Do not remove the sealing caps and stoppers until immediately before you install the lines.
- To prevent leaks, ensure that the quick-release screw connections are absolutely free of dirt. Moisture or foreign bodies will adversely affect the function of the quick-release connectors, leading to a risk of refrigerant loss (not covered by the warranty).
- Only install refrigerant lines outdoors in dry weather.
- The refrigerant lines must not be installed and then plastered over.
- Please make sure that refrigerant is never allowed to enter the environment. Improper handling of refrigerant may

be harmful to health. Always wear work gloves and goggles when handling refrigerant.

- Do not smoke during the installation work. The equipment must never be operated without the refrigerant lines connected, otherwise the equipment will be damaged immediately.
- The screw connections may only be tightened using the appropriate open-ended spanner.

Refrigerant pipe Connectors (both ends):



- Remember that if they are tightened with too little torque, they will leak, but if they are tightened with too much torque, the screw connections may suffer damage. If you should not be confident about connecting the refrigerant line connectors yourself, it is imperative that you contact your customer service team or a refrigeration contractor.

Important! The EQ valves are only designed for one-time installation. Their seal can not be guaranteed if they are installed on more than one occasion. This will also void the warranty.

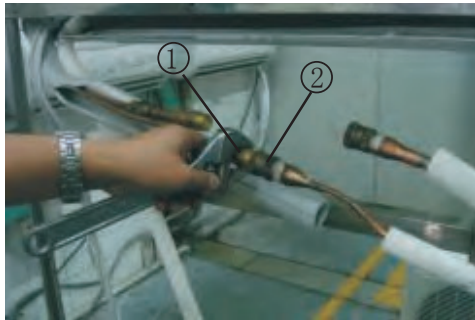
4.3 Connecting the refrigerant pipes to indoor unit. Please disregard the color code and make sure that you connect the smaller pipe to the smaller fitting and the larger pipe to the larger fitting at the indoor and outdoor units

- Do not remove the plastic seals from the indoor equipment and the appropriate refrigerant pipe until immediately before you connect them.

2. Align the refrigerant pipes correctly, make sure the dimensions of the connecting refrigerant pipe are the same. Place the screw connector on the refrigerant pipes just on to the thread on the indoor equipment and tighten the first few threads by hand. **IMPORTANT:** Before you continue, it is essential that you read the following instructions carefully.



3. Hold the points marked "①" using an open-ended spanner and turn the nuts only at the points marked "②" using an open-ended spanner (Select the appropriate spanner according to the dimensions of the connector).



4. Ensure that the screw connectors do not skew as you tighten them and work quickly.

IMPORTANT: Since the coupling works with tapping rings, it may leak if you undo and reconnect the pipes. This will also void the warranty.

5. After finishing the connection, use the tape to wrap the refrigerant pipe and connecting cable together.
NOTE: In North America, the cable should be protected by an applicable conduit.



6. After finishing connecting the couple of the quick connectors, pass drain hose and refrigerant pipes through the wall hole as shown below.

NOTE: The quick connector parts must be placed outside of room. Using wall hole sleeve, cap and neoprene to seal the wall hole.



7. In order to prevent the quick connector parts from being exposed in the air, the sound deadening pads are supposed to be used during the installation.



8. Wrap up the quick connectors with the sound deadening pads, pack down the pads solid as tightly as shown below.



9. Then wrap up the connectors with the black insulation material, for the top exposed part, use the white insulation material (supplied in Accessories box) to wrap it up completely as shown below.

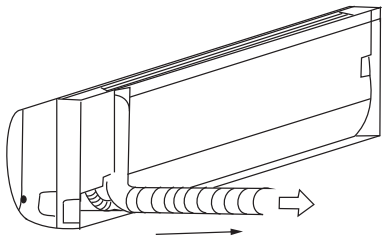


10. At last, use the tape to wrap the refrigerant pipe and connecting cable together.

NOTE: In North America, the cable should be protected by an applicable conduit.

NOTE ON PIPING ANGLE

Refrigerant piping can exit the indoor unit from right-rear side:



CAUTION

Be extremely careful not to dent or damage the piping while bending them away from the unit. Any dents in the piping will affect the unit's performance.

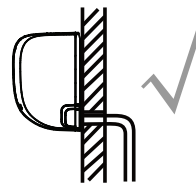
Step 5: Connect drain hose

By default, the drain hose is attached to the left-hand side of unit (when you're facing the back of the unit). However, it can also be attached to the right-hand side. To ensure proper drainage, attach the drain hose on the same side that your refrigerant piping exits the unit. Attach drain hose extension (purchased separately) to the end of drain hose.

- Wrap the connection point firmly with Teflon tape to ensure a good seal and to prevent leaks.
- For the portion of the drain hose that will remain indoors, wrap it with foam pipe insulation to prevent condensation.
- Remove the air filter and pour a small amount of water into the drain pan to make sure that water flows from the unit smoothly.

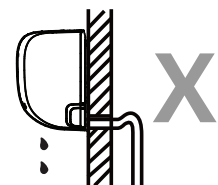
NOTE ON DRAIN HOSE PLACEMENT

Make sure to arrange the drain hose according to the following figures.



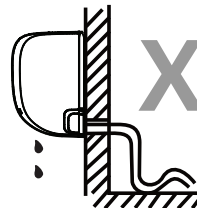
CORRECT

Make sure there are no kinks or dent in drain hose to ensure proper drainage.



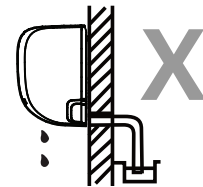
NOT CORRECT

Kinks in the drain hose will create water traps.



NOT CORRECT

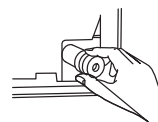
Kinks in the drain hose will create water traps.



NOT CORRECT

Do not place the end of the drain hose in water or in containers that collect water. This will prevent proper drainage.

PLUG THE UNUSED DRAIN HOLE



To prevent unwanted leaks you must plug the unused drain hole with the rubber plug provided.



BEFORE PERFORMING ANY ELECTRICAL WORK, READ THESE REGULATIONS

1. All wiring must comply with local and national electrical codes, regulations and must be installed by a licensed electrician.
2. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
3. If there is a serious safety issue with the power supply, stop work immediately. Explain your reasoning to the client, and refuse to install the unit until the safety issue is properly resolved.
4. Power voltage should be within 90-110% of rated voltage. Insufficient power supply can cause malfunction, electrical shock, or fire.
5. If connecting power to fixed wiring, a surge protector and main power switch should be installed.
6. If connecting power to fixed wiring, a switch or circuit breaker that disconnects all poles and has a contact separation of at least 1/8in (3mm) must be incorporated in the fixed wiring. The qualified technician must use an approved circuit breaker or switch.
7. Only connect the unit to an individual branch circuit outlet. Do not connect another appliance to that outlet.
8. Make sure to properly ground the air conditioner.
9. Every wire must be firmly connected. Loose wiring can cause the terminal to overheat, resulting in product malfunction and possible fire. Do not let wires touch or rest against refrigerant
10. tubing, the compressor, or any moving parts within the unit.
If the unit has an auxiliary electric heater, it must
11. be installed at least 1 meter (40in) away from any combustible materials.
To avoid getting an electric shock, never touch
12. the electrical components soon after the power supply has been turned off. After turning off the power, always wait 10 minutes or more before you touch the electrical components.



WARNING

BEFORE PERFORMING ANY ELECTRICAL OR WIRING WORK, TURN OFF THE MAIN POWER TO THE SYSTEM.

Step 6: Connect signal cable

The signal cable enables communication between the indoor and outdoor units. Those are included and already connected to the indoor unit.

Cable Types

- **Indoor Power Cable** (if applicable): H05VV-F or H05V2V2-F
- **Outdoor Power Cable:** H07RN-F or H05RN-F
- **Signal Cable:** H07RN-F

NOTE: In North America, choose the cable type according to the local electrical codes and regulations.

Minimum Cross-Sectional Area of Power and Signal Cables (For reference) (Not applicable for North America)

Rated Current of Appliance (A)	Nominal Cross-Sectional Area (mm ²)
> 3 and ≤ 6	0.75
> 6 and ≤ 10	1
> 10 and ≤ 16	1.5
> 16 and ≤ 25	2.5
> 25 and ≤ 32	4
> 32 and ≤ 40	6

CHOOSE THE RIGHT CABLE SIZE

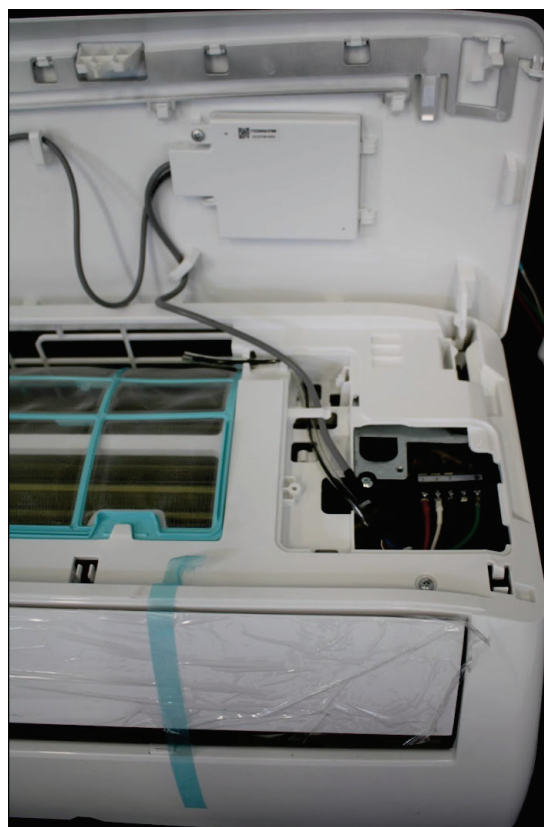
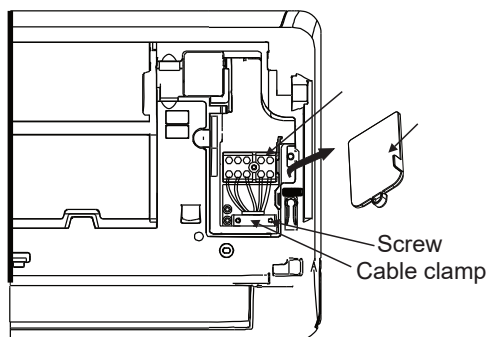
The size of the power supply cable, signal cable, fuse, and switch needed is determined by the maximum current of the unit. The maximum current is indicated on the nameplate located on the side panel of the unit. Refer to this nameplate to choose the right cable, fuse, or switch.

NOTE: In North America, please choose the right cable size according to the Minimum Circuit Ampacity indicated on the nameplate of the unit.



Indoor unit to the left and below

1. Open front panel of the indoor unit.
2. Using a screwdriver, open the wire box cover on the right side of the unit. This will reveal the terminal block. The 14/4 wire is already connected at the air handler. Please note what color wire is connected to what numbered terminal on the indoor unit and match that color wire to the same numbered terminal at the outdoor unit

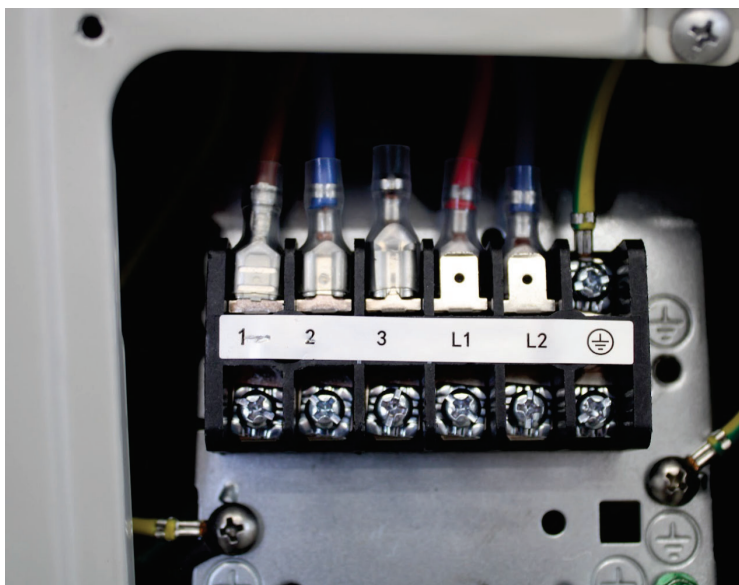


WARNING

ALL WIRING MUST PERFORMED STRICTLY IN ACCORDANCE WITH THE WIRING DIAGRAM LOCATED ON THE BACK OF THE INDOOR UNIT'S FRONT PANEL .

3. Unscrew the cable clamp below the terminal block and place it to the side.
4. Facing the back of the unit, remove the plastic panel on the bottom left-hand side.
5. Feed the signal wire through this slot, from the back of the unit to the front.
6. Facing the front of the unit, connect the wire according to the indoor unit's wiring diagram, connect the u-lug and firmly screw each wire to its corresponding terminal.

Outdoor unit below





CAUTION

DO NOT MIX UP LIVE AND NULL WIRES

This is dangerous, and can cause the air conditioning unit to malfunction.

- After checking to make sure every connection is secure, use the cable clamp to fasten the signal cable to the unit. Screw the cable clamp down tightly.
- Replace the wire cover on the front of the unit, and the plastic panel on the back.



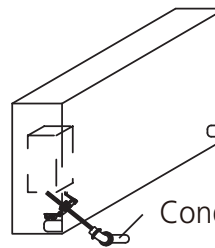
NOTE ABOUT WIRING

THE WIRING CONNECTION PROCESS MAY DIFFER SLIGHTLY BETWEEN UNITS AND REGIONS.

In North America

For the units with conduit tube to connect the cable:

- Facing the back of the unit, remove the plastic panel on the bottom left-hand side.
- Make the cable through the conduit tube, then connect to the outdoor unit.
- Checking to make sure every connection is secured.



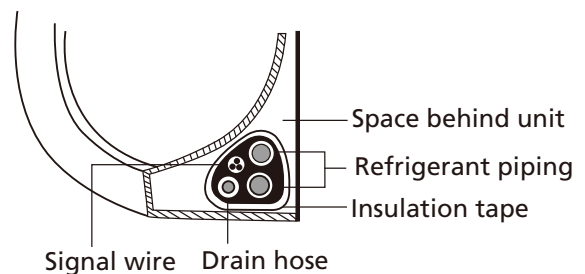
Conduit tube

Step 7: Wrapping and cables

Before passing the piping, drain hose, and the signal cable through the wall hole, you must bundle them together to save space, protect them, and insulate them (Not applicable in North America).

- Bundle the drain hose, refrigerant pipes, and signal cable as shown below:

Indoor Unit



DRAIN HOSE MUST BE ON BOTTOM

Make sure that the drain hose is at the bottom of the bundle. Putting the drain hose at the top of the bundle can cause the drain pan to overflow, which can lead to fire or water damage.

DO NOT INTERTWINE SIGNAL CABLE WITH OTHER WIRES

While bundling these items together, do not intertwine or cross the signal cable with any other wiring.

2. Using adhesive vinyl tape, attach the drain hose to the underside of the refrigerant pipes.
3. Using insulation tape, wrap the signal wire, refrigerant pipes, and drain hose tightly together. Double-check that all items are bundled.

DO NOT WRAP ENDS OF PIPING

When wrapping the bundle, keep the ends of the piping unwrapped. You need to access them to test for leaks at the end of the installation process (refer to **Electrical Checks and Leak Checks** section of this manual).

Step 8: Mount indoor unit If you installed new connective piping to the outdoor unit, do the following:

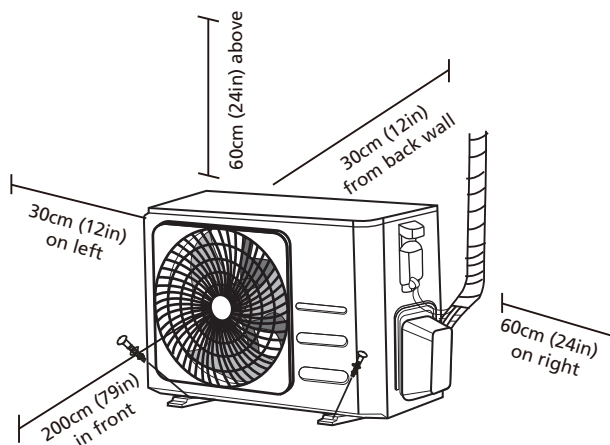
1. If you have already passed the refrigerant piping through the hole in the wall, proceed to Step 4.

2. Otherwise, double-check that the ends of the refrigerant pipes are sealed to prevent dirt or foreign materials from entering the pipes.
3. Slowly pass the wrapped bundle of refrigerant pipes, drain hose, and signal wire through the hole in the wall.
4. Hook the top of the indoor unit on the upper hook of the mounting plate.
5. Check that unit is hooked firmly on mounting by applying slight pressure to the left and right-hand sides of the unit. The unit should not jiggle or shift.
6. Using even pressure, push down on the bottom half of the unit. Keep pushing down until the unit snaps onto the hooks along the bottom of the mounting plate.
7. Again, check that the unit is firmly mounted by applying slight pressure to the left and the right-hand sides of the unit.

Outdoor Unit Installation

5

Install the unit by following local codes and regulations, there may be differ slightly between different regions.



Installation Instructions – Outdoor Unit

Step 1: Select installation location

Before installing the outdoor unit, you must choose an appropriate location. The following are standards that will help you choose an appropriate location for the unit.

Proper installation locations meet the following standards:

- ☒ Meets all spatial requirements shown in Installation Space Requirements above.
- ☒ Good air circulation and ventilation
- ☒ Firm and solid—the location can support the unit and will not vibrate
- ☒ Noise from the unit will not disturb others
- ☒ Protected from prolonged periods of direct sunlight or rain
- ☒ Where snowfall is anticipated, take appropriate measures to prevent ice buildup and coil damage.

DO NOT install unit in the following locations:

- ☐ Near an obstacle that will block air inlets and outlets
- ☐ Near a public street, crowded areas, or where noise from the unit will disturb others
- ☐ Near animals or plants that will be harmed by hot air discharge

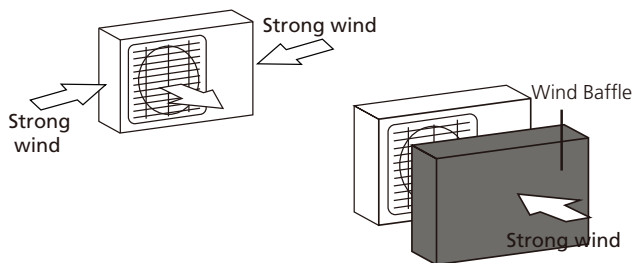
Indoor Unit
Installation

- ⊘ Near any source of combustible gas
- ⊘ In a location that is exposed to large amounts of dust
- ⊘ In a location exposed to a excessive amounts of salty air

SPECIAL CONSIDERATIONS FOR EXTREME WEATHER

If the unit is exposed to heavy wind:

Install unit so that air outlet fan is at a 90° angle to the direction of the wind. If needed, build a barrier in front of the unit to protect it from extremely heavy winds. See Figures below.



If the unit is frequently exposed to heavy rain or snow:

Build a shelter above the unit to protect it from the rain or snow. Be careful not to obstruct air flow around the unit.

If the unit is frequently exposed to salty air (seaside):

Use outdoor unit that is specially designed to resist corrosion.

Step 2: Install drain joint(Heat pump unit only)

Before bolting the outdoor unit in place, you must install the drain joint at the bottom of the unit. Note that there are two different types of drain joints depending on the type of outdoor unit.

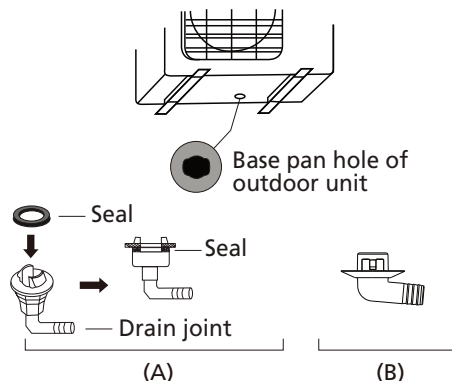
If the drain joint comes with a rubber seal (see Fig. A), do the following:

1. Fit the rubber seal on the end of the drain joint that will connect to the outdoor unit.
2. Insert the drain joint into the hole in the base pan of the unit.
3. Rotate the drain joint 90° until it clicks in place facing the front of the unit.
4. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

If the drain joint doesn't come with a rubber seal (see Fig. B), do the following:

1. Insert the drain joint into the hole in the base pan of the unit. The drain joint will click in place.

2. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.



! IN COLD CLIMATES

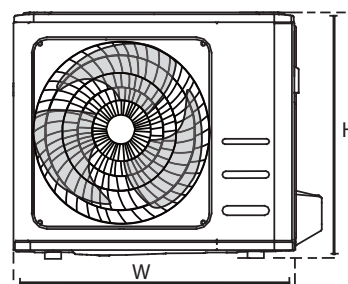
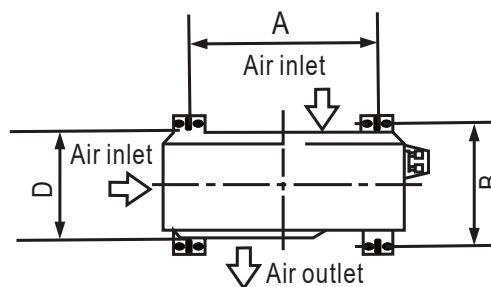
In cold climates, make sure that the drain hose is as vertical as possible to ensure swift water drainage. If water drains too slowly, it can freeze in the hose and flood the unit.

Step 3: Anchor outdoor unit

The outdoor unit can be anchored to the ground or to a wall-mounted bracket with bolt(M10). Prepare the installation base of the unit according to the dimensions below.

UNIT MOUNTING DIMENSIONS

The following is a list of different outdoor unit sizes and the distance between their mounting feet. Prepare the installation base of the unit according to the dimensions below.



Outdoor Unit Dimensions (mm)	Mounting Dimensions	
	Distance A (mm)	Distance B (mm)
W x H x D		
681x434x285 (26.8"x17.1"x11.2")	460 (18.1")	292 (11.5")
700x550x270 (27.5"x21.6"x10.6")	450 (17.7")	260 (10.2")
700x550x275 (27.5"x21.6"x10.8")	450 (17.7")	260 (10.2")
720x495x270 (28.3"x19.5"x10.6")	452 (17.8")	255 (10.0")
728x555x300 (28.7"x21.8"x11.8")	452 (17.8")	302(11.9")
765x555x303 (30.12"x21.8"x11.9")	452 (17.8")	286(11.3")
770x555x300 (30.3"x21.8"x11.8")	487 (19.2")	298 (11.7")
805x554x330 (31.7"x21.8"x12.9")	511 (20.1")	317 (12.5")
800x554x333 (31.5"x21.8"x13.1")	514 (20.2")	340 (13.4")
845x702x363 (33.3"x27.6"x14.3")	540 (21.3")	350 (13.8")
890x673x342 (35.0"x26.5"x13.5")	663 (26.1")	354 (13.9")
946x810x420 (37.2"x31.9"x16.5")	673 (26.5")	403 (15.9")
946x810x410 (37.2"x31.9"x16.1")	673 (26.5")	403 (15.9")

If you will install the unit on the ground or on a concrete mounting platform, do the following:

1. Mark the positions for four expansion bolts based on dimensions chart.
2. Pre-drill holes for expansion bolts.
3. Place a nut on the end of each expansion bolt.
4. Hammer expansion bolts into the pre-drilled holes.
5. Remove the nuts from expansion bolts, and place outdoor unit on bolts.
6. Put washer on each expansion bolt, then replace the nuts.
7. Using a wrench, tighten each nut until snug.



WARNING

WHEN DRILLING INTO CONCRETE, EYE PROTECTION IS RECOMMENDED AT ALL TIMES.

If you will install the unit on a wall-mounted bracket, do the following:



CAUTION

Make sure that the wall is made of solid brick, concrete, or of similarly strong material. **The wall must be able to support at least four times the weight of the unit.**

1. Mark the position of bracket holes based on dimensions chart.
2. Pre-drill the holes for the expansion bolts.
3. Place a washer and nut on the end of each expansion bolt.
4. Thread expansion bolts through holes in mounting brackets, put mounting brackets in position, and hammer expansion bolts into the wall.
5. Check that the mounting brackets are level.
6. Carefully lift unit and place its mounting feet on brackets.
7. Bolt the unit firmly to the brackets.
8. If allowed, install the unit with rubber gaskets to reduce vibrations and noise.

Step 4: Connect signal and power cables

The outside unit's terminal block is protected by an electrical wiring cover on the side of the unit. A comprehensive wiring diagram is printed on the inside of the wiring cover.



WARNING

BEFORE PERFORMING ANY ELECTRICAL OR WIRING WORK, TURN OFF THE MAIN POWER TO THE SYSTEM.

1. Prepare the cable for connection:

USE THE RIGHT CABLE

Please choose the right cable refer to "Cable types" in page 23.

CHOOSE THE RIGHT CABLE SIZE

The size of the power supply cable, signal cable, fuse, and switch needed is determined by the maximum current of the unit. The maximum current is indicated on the nameplate located on the side panel of the unit.

NOTE: In North America, please choose the right cable size according to the Minimum Circuit Ampacity indicated on the nameplate of the unit.

- Using wire strippers, strip the rubber jacket from both ends of cable to reveal about 40mm (1.57in) of the wires inside.
- Strip the insulation from the ends of the wires.
- Using a wire crimper, crimp u-lugs on the ends of the wires.

PAY ATTENTION TO LIVE WIRE

While crimping wires, make sure you clearly distinguish the Live ("L") Wire from other wires.

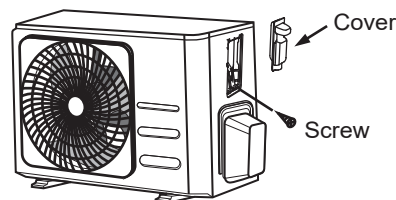


WARNING

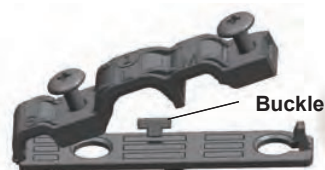
ALL WIRING WORK MUST BE PERFORMED STRICTLY IN ACCORDANCE WITH THE WIRING DIAGRAM LOCATED INSIDE OF WIRE COVER OF THE OUTDOOR UNIT .

- Unscrew the electrical wiring cover and remove it.
- Unscrew the cable clamp below the terminal block and place it to the side.
- Connect the wire according to the wiring diagram, and firmly screw the u-lug of each wire to its corresponding terminal.
- After checking to make sure every connection is secure, loop the wires around to prevent rain water from flowing into the terminal.
- Using the cable clamp, fasten the cable to the unit. Screw the cable clamp down tightly.

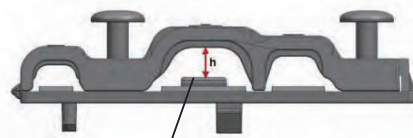
- Insulate unused wires with PVC electrical tape. Arrange them so that they do not touch any electrical or metal parts.
- Replace the wire cover on the side of the unit, and screw it in place.



NOTE: If the cable clamp looks like the following, please select the appropriate through-hole according to the diameter of the wire.



Three size hole: Small, Large, Medium

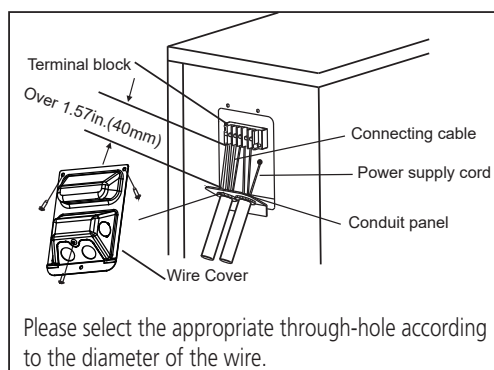


When the cable is not fasten enough, use the buckle to prop it up, so it can be clamped tightly.

In North America

Model A:

- Remove the wire cover from the unit by loosening the screws.
- Dismount caps on the conduit panel.
- Temporarily mount the conduit tubes(not included) on the conduit panel.
- Properly connect both the power supply and low voltage lines to the corresponding terminals on the terminal block.
- Ground the unit in accordance with local codes.
- Be sure to size each wire allowing several inches longer than the required length for wiring.
- Use lock nuts to secure the conduit tubes.



Model B:

1. Unscrew the electrical wiring cover and remove it.
2. Connect the sheathed wire as shown below.



Remove the ring by turning counterclockwise



Pass through the hole in the metal panel



Reinstall the ring and fix it by turning clockwise.



Replace the wire cover on the side of the unit, and screw it in place.

Refrigerant Piping Connection

6

Outdoor Unit
Installation

When connecting the refrigerant pipes to outdoor unit. Please disregard the color code and make sure that you connect the smaller pipe to the smaller fitting and the larger pipe to the larger fitting at the indoor and outdoor units

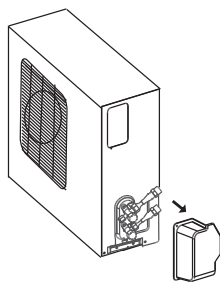
Connecting the refrigerant pipe to outdoor unit

CAUTION: For your safety, always wear goggles and work gloves when connecting the pipes.

Note: All the pictures are for explanatory purposes only. The actual shape of the outdoor unit you purchased may be slightly different.

1. First remove the water tray on the outdoor unit as shown below.

For example:

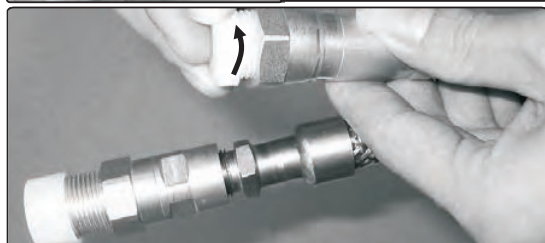


Model A



Model B

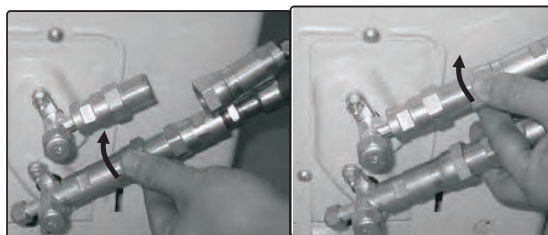
2. Do not remove the plastic seals from the outdoor unit and the appropriate refrigerant pipes immediately until before you connect them.



3. Align the refrigerant pipes correctly so that they line up with the valves and are not stressed. Place the screw connector on the refrigerant line just on to the thread on the outdoor unit and tighten the first few threads by hand.

NOTE: The refrigerant pipes must be connected to the valves on the outdoor unit with as little stress as possible.

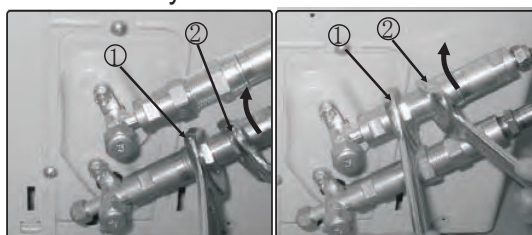
IMPORTANT: Before you continue, it is essential that you read the following instructions carefully.



4. Now tighten the bottom screw connector first and then the top screw connector using the open-ended spanner. Hold the points marked "①" using an open-ended spanner and turn the nuts only at the points marked "②" using an open-ended spanner (Select the appropriate spanner according to the dimensions of the connector)

- Ensure that the screw connectors do not skew as you tighten them and work quickly. See the next page for the proper torque.

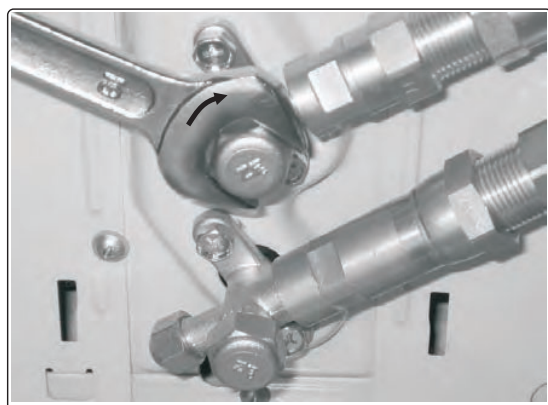
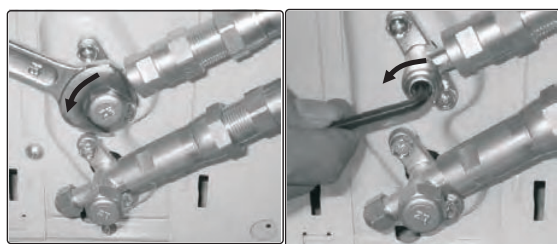
IMPORTANT: Since the coupling works with tapping rings, it may leak if you undo and reconnect the pipes. This will also void the warranty.



Coupling size(last 2 part numbers)	Pound-force foot(1bf-ft)	Newton meter(N-m)	Kilogram-force meter(kgf-m)
1/4 inch -06(9.5mm dash size)	18 - 20	24.4 - 27.1	2.4 - 2.7
3/8 inch -09(12.7mm dash size)	30 - 35	40.6 - 47.4	4.1 - 4.8
1/2 inch -12(19.1mm dash size)	45 - 50	61.0 - 67.7	6.2 - 6.9
5/8 inch -16(25.4mm dash size)	60 - 65	81.3 - 88.1	8.2 - 8.9

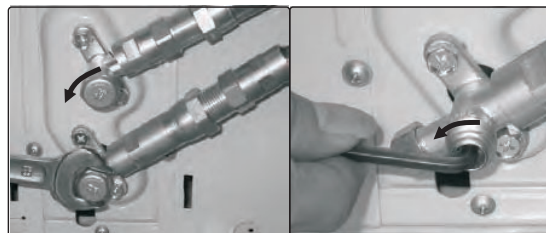
After completing steps 1- 4, check that all the connections are sealed correctly using leak detection spray or soap suds. If any bubbles form, the system has a leak and the screw connectors must be retightened using an open-ended spanner.

5. Now remove the cover on the top valve using a 19 mm open-ended spanner. Open the valve by turning it counter-clockwise as far as it will go using a 5 mm Allen key. The valve is now open. If the valve is not opened fully, the system may malfunction and suffer damage. Screw the cover back on to the top valve and tighten it well to ensure that it is properly sealed.



6. Now remove the cover on the bottom valve using a 19 mm open-ended spanner. Open the valve by turning it counter-clockwise as far as it will go using a 5 mm Allen key. The valve is now open. If the valve is not opened fully, the system may malfunction and suffer

damage. Screw the cover back on to the bottom valve and tighten it well to ensure that it is properly sealed.



IMPORTANT: The conical ring on the valve has an important sealing function together with the sealing seat in the caps. Ensure that you do not damage the cone and that you keep the cap free of dirt and dust.

7. After completing steps 1- 6, check that all the connections are sealed correctly using leak detection spray or soap suds. If any bubbles form, the system has a leak and the screw connectors must be retightened using an open- ended spanner.
8. Start the equipment so that the operating pressures build up inside it. Check all the connectors again for signs of leaks
 - a) during cooling mode
 - b) in heating mode.

If any bubbles form, the system has a leak and the screw connectors must be retightened using an open-ended spanner.

9000, 12000, and 18000 btu models

Coupling size(last 2 part numbers)	Pound-force foot(1bf-ft)	Newton meter(N-m)	Kilogram-force meter(kgf-m)
<i>1/4 inch</i> -06(9.5mm dash size)	18 - 20	24.4 - 27.1	2.4 - 2.7
<i>1/2 inch</i> -12(19.1mm dash size)	45 - 50	61.0 - 67.7	6.2 - 6.9

24000 and 36000 btu models

Coupling size(last 2 part numbers)	Pound-force foot(1bf-ft)	Newton meter(N-m)	Kilogram-force meter(kgf-m)
<i>3/8 inch</i> -09(12.7mm dash size)	30 - 35	40.6 - 47.4	4.1 - 4.8
<i>5/8 inch</i> -16(25.4mm dash size)	60 - 65	81.3 - 88.1	8.2 - 8.9

Electrical and Gas Leak Checks

Before Test Run

Only perform test run after you have completed the following steps:

- **Electrical Safety Checks** – Confirm that the unit's electrical system is safe and operating properly
- **Gas Leak Checks** – Check all flare nut connections and confirm that the system is not leaking
- Confirm that gas and liquid (high and low pressure) valves are fully open

Electrical Safety Checks

After installation, confirm that all electrical wiring is installed in accordance with local and national regulations, and according to the Installation Manual.

BEFORE TEST RUN

Check Grounding Work

Measure grounding resistance by visual detection and with grounding resistance tester. Grounding resistance must be less than 0.1Ω .

Note: This may not be required for some locations in North America.

DURING TEST RUN

Check for Electrical Leakage

During the **Test Run**, use an electroprobe and multimeter to perform a comprehensive electrical leakage test.

If electrical leakage is detected, turn off the unit immediately and call a licensed electrician to find and resolve the cause of the leakage.

Note: This may not be required for some locations in North America.

WARNING – RISK OF ELECTRIC SHOCK

ALL WIRING MUST COMPLY WITH LOCAL AND NATIONAL ELECTRICAL CODES, AND MUST BE INSTALLED BY A LICENSED ELECTRICIAN.

Gas Leak Checks

There are two different methods to check for gas leaks.

Soap and Water Method

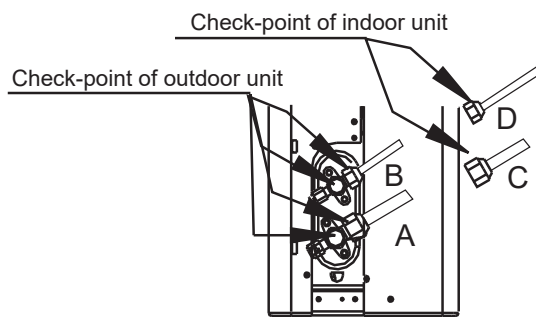
Using a soft brush, apply soapy water or liquid detergent to all pipe connection points on the indoor unit and outdoor unit. The presence of bubbles indicates a leak.

Leak Detector Method

If using leak detector, refer to the device's operation manual for proper usage instructions.

AFTER PERFORMING GAS LEAK CHECKS

After confirming that all pipe connection points DO NOT leak, replace the valve cover on the outside unit.



A: Low pressure stop valve
B: High pressure stop valve
C & D: Indoor unit flare nuts

Test Run

Test Run Instructions

You should perform the **Test Run** for at least 30 minutes.

1. Connect power to the unit.
2. Press the **ON/OFF** button on the remote controller to turn it on.
3. Press the **MODE** button to scroll through the following functions, one at a time:
 - COOL – Select lowest possible temperature
 - HEAT – Select highest possible temperature
4. Let each function run for 5 minutes, and perform the following checks:

List of Checks to Perform	PASS/FAIL	
No electrical leakage		
Unit is properly grounded		
All electrical terminals properly covered		
Indoor and outdoor units are solidly installed		
All pipe connection points do not leak	Outdoor (2):	Indoor (2):
Water drains properly from drain hose		
All piping is properly insulated		
Unit performs COOL function properly		
Unit performs HEAT function properly		
Indoor unit louvers rotate properly		
Indoor unit responds to remote controller		

DOUBLE-CHECK PIPE CONNECTIONS

During operation, the pressure of the refrigerant circuit will increase. This may reveal leaks that were not present during your initial leak check. Take time during the Test Run to double-check that all refrigerant pipe connection points do not have leaks. Refer to **Gas Leak Check** section for instructions.

5. After the Test Run is successfully completed, and you confirm that all checks points in List of Checks to Perform have PASSED, do the following:
 - a. Using remote control, return unit to normal operating temperature.
 - b. Using insulation tape, wrap the indoor refrigerant pipe connections that you left uncovered during the indoor unit installation process.

IF AMBIENT TEMPERATURE IS BELOW 17°C (63°F)

You can't use the remote controller to turn on the COOL function when the ambient temperature is below 17°C(63°F). In this instance, you can use the **MANUAL CONTROL** button to test the COOL function.

1. Lift the front panel of the indoor unit, and raise it until it clicks in place.
2. The **MANUAL CONTROL** button is located on the right-hand side of the unit. Press it 2 times to select the COOL function.
3. Perform Test Run as normal.

