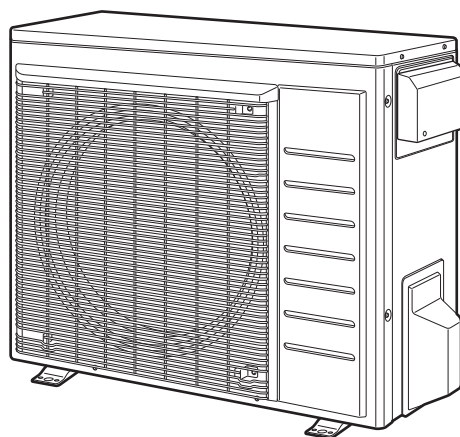
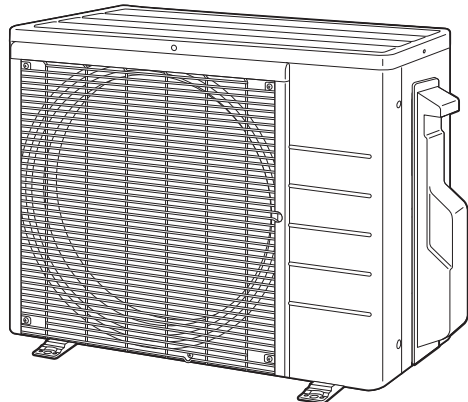
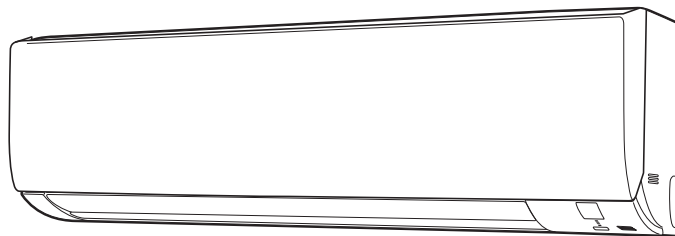
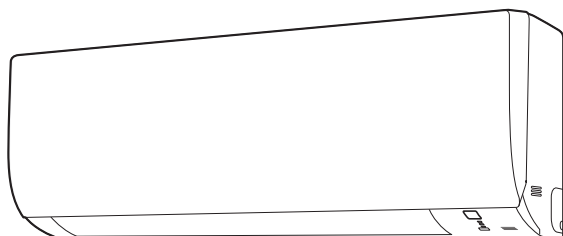




DAIKIN ROOM AIR CONDITIONER

INSTALLATION MANUAL

R32 Split Series



MODELS

FTXF09* FTKF09* FTXC09*
FTXF12* FTKF12* FTXC12*
FTXF18* FTKF18* FTXC18*
FTXF24* FTKF24* FTXC24*

RXF09* RKF09* RXC09*
RXF12* RKF12* RXC12*
RXF18* RKF18* RXC18*
RXF24* RKF24* RXC24*

* Followed by alphanumeric characters.

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*Only for RXF and RKF models.

Product information, manuals, etc., are available from the link below.

Web site: <https://daikinac.com/>



The pictures in this document are for illustrative purposes only.

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Safety Considerations

Refer also to the General Safety Considerations in the separate booklet.

	Read the precautions in this manual carefully before operating the unit.
 Refrigerant Safety Group A2L	This appliance is filled with R32.

Read these **Safety Considerations for Installation** carefully before installing an air conditioner or heat pump. After completing the installation, make sure that the unit operates properly during the startup operation. Instruct the user on how to operate and maintain the unit. Inform users that they should store this installation manual with the operation manual for future reference. Always use a licensed installer or contractor to install this product. Improper installation can result in water or refrigerant leakage, electric shock, fire, or explosion.

Meanings of **DANGER**, **WARNING**, **CAUTION**, and **NOTE** Symbols:

-  **DANGER** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
-  **WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
-  **CAUTION** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.
-  **NOTE** Indicates situations that may result in equipment or property damage accidents only.

WARNING

Only personnel that have been trained to install, adjust, service, maintenance or repair (hereinafter, "service") the equipment specified in this manual should service the equipment. This equipment is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the equipment. The manufacturer will not be responsible for any injury or property damage arising from improper supervision, service or service procedures. If you service this unit, you assume responsibility for any injury or property damage which may result. In addition, in jurisdictions that require one or more licenses to service the equipment specified in this manual, only licensed personnel should service the equipment. Improper supervision, installation, adjustment, servicing, maintenance or repair of the equipment specified in this manual, or attempting to install, adjust, service or repair the equipment specified in this manual without proper supervision or training may result in product damage, property damage, personal injury or death.

WARNING

Do not bypass safety devices.

DANGER

- Refrigerant gas is heavier than air and replaces oxygen. A massive leak can lead to oxygen depletion, especially in basements, and an asphyxiation hazard could occur leading to serious injury or death.
- Do not ground units to water pipes, gas pipes, telephone wires, or lightning rods as incomplete grounding can cause a severe shock hazard resulting in severe injury or death. Additionally, grounding to gas pipes could cause a gas leak and potential explosion causing severe injury or death.
- If refrigerant gas leaks during installation, ventilate the area immediately. Refrigerant gas may produce toxic gas if it comes into contact with fire. Exposure to this gas could cause severe injury or death.
- After completing the installation work, check that the refrigerant gas does not leak throughout the system.
- Do not install unit in an area where flammable materials are present due to risk of explosions that can cause serious injury or death.
- Safely dispose all packing and transportation materials in accordance with federal/state/local laws or ordinances. Packing materials such as nails and other metal or wood parts, including plastic packing materials used for transportation may cause injury or death by suffocation.
- All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal.

WARNING

- During installation, attach the refrigerant piping securely before operating the compressor. If the refrigerant pipes are not attached and the stop valve is open when the compressor is operated, air will be sucked in, causing abnormal pressure in the refrigeration cycle, which may result in equipment damage and even injury.
- During pump down, stop the compressor before removing the refrigerant piping. If the compressor is still operating and the stop valve is open during pump down, air will be sucked in when the refrigerant piping is removed, causing abnormal pressure in the refrigeration cycle, which may result in equipment damage and even injury.
- Only qualified personnel licensed or certified in their jurisdiction must carry out the installation work. Installation must be done in accordance with this installation manual. Improper installation may result in water leakage, electric shock, or fire.
- Pipe-work including piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and be in compliance with national and local codes and standards, such as ASHRAE 15, ASHRAE 15.2, IAPMO Uniform Mechanical Code, ICC International Mechanical Code, or CSA B52. All field joints shall be accessible for inspection prior to being covered or enclosed.
- When installing the unit in a small room, take measures to keep the refrigerant concentration from exceeding allowable safety limits. Excessive refrigerant leaks, in the event of an accident in a closed ambient space, can lead to oxygen deficiency.

Safety Considerations

- Use only specified accessories and parts for installation work. Failure to use specified parts may result in water leakage, electric shock, fire, or the unit falling.
- Install the air conditioner or heat pump on a foundation strong enough that it can withstand the weight of the unit. A foundation of insufficient strength may result in the unit falling and causing injury.
- Take into account strong winds, typhoons, or earthquakes when installing. Improper installation may result in the unit falling and causing accidents.
- The unit must have an uninterrupted, unbroken electrical ground to minimize the possibility of personal injury if an electrical fault should occur.
The electrical ground circuit may consist of an appropriately sized electrical wire connecting the ground lug in the unit and control box wire to the building's electrical service panel.
Other methods of grounding are permitted if performed in accordance with the "National Electrical Code" (NEC)/ "American National Standards Institute" (ANSI)/ "National Fire Protection Association" (NFPA) 70 and local/state codes.
In CANADA, electrical grounding is to be in accordance with the Canadian Electrical Code CSA C22.1.
Failure to observe this warning can result in electrical shock that can cause personal injury or death.
- Make sure that a separate power supply circuit is provided for this unit and that all electrical work is carried out by qualified personnel licensed or certified in their jurisdiction according to local, state, and national regulations. An insufficient power supply capacity or improper electrical construction may lead to electric shock or fire.
- Make sure that all wiring is secured, that specified wires are used, and that no external forces act on the terminal connections or wires. Improper connections or installation may result in fire.
- When wiring, position the wires so that the protection plate can be securely fastened. Improper positioning of the protection plate may result in electric shock, fire, or the terminals overheating.
- When wiring, position the wires so that the service lid can be securely fastened. Improper positioning of the service lid may result in electric shock, fire, or the terminals overheating.
- Before touching electrical parts, turn off the unit.
- The circuit must be protected with safety devices in accordance with local and national codes, i.e. a circuit breaker.
- Securely fasten the outdoor unit protection plate. If the protection plate is not installed properly, dust or water may enter the outdoor unit causing fire or electric shock.
- Securely fasten the outdoor unit service lid. If the service lid is not installed properly, dust or water may enter the outdoor unit causing fire or electric shock.
- When installing or relocating the system, keep the refrigerant circuit free from substances other than the specified refrigerant (R32) such as air. Any presence of air or other foreign substance in the refrigerant circuit can cause an abnormal pressure rise or rupture, which may result in equipment damage and even injury.
- Do not change the setting of the protection devices. If the pressure switch, thermal switch, or other protection device is shorted and operated forcibly, or parts other than those specified by Daikin are used, fire or explosion may occur.
- Do not use means to accelerate the defrosting process (if possible) or to clean, other than those recommended by the manufacturer.
- The appliance must be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odor.
- Comply with national gas regulations.
- The indoor equipment and pipes shall be securely mounted and guarded such that accidental rupture of equipment cannot occur from such events as moving furniture or reconstruction activities.
- When mechanical connectors are reused indoors, sealing parts shall be renewed.
- When flared joints are reused indoors, the flared part shall be refabricated.

CAUTION

- While following the instructions in this installation manual, install drain piping to ensure proper drainage and insulate the piping to prevent condensation. Improper drain piping may result in indoor water leakage and property damage.
- The refrigerant circuit temperature will be high, therefore the inter-unit wires must be kept away from copper pipes that are not thermally insulated.
- Do not touch the switch with wet fingers. Touching a switch with wet fingers can cause electric shock.
- Do not allow children to play on or around the unit to prevent injury.
- Wear adequate personal protective equipment (protective gloves, safety glasses,...) when installing, maintaining or servicing the system.
- The heat exchanger fins are sharp enough to cut. To avoid injury, wear gloves or cover the fins while working around them.
- Do not touch the refrigerant pipes during and immediately after operation as the refrigerant pipes may be hot or cold, depending on the condition of the refrigerant flowing through the refrigerant piping, compressor, and other refrigerant cycle parts. Your hands may suffer burns or frostbite if you touch the refrigerant pipes. To avoid injury, give the pipes time to return to normal temperature or, if you must touch them, be sure to wear proper gloves.
- Install drain piping to ensure proper drainage. Improper drain piping may result in water leakage and property damage.
- Insulate piping to prevent condensation.
- Be careful when transporting the product.
- Do not turn off the power immediately after stopping operation. Always wait for at least 5 minutes before turning off the power. Otherwise, water leakage may occur.

- Do not use a charging cylinder. Using a charging cylinder may cause the refrigerant to deteriorate.
- Refrigerant R32 in the system must be kept clean, dry, and tight.
 - (a) Clean and Dry -- Foreign materials (including mineral oils such as SUNISO oil or moisture) should be prevented from getting into the system.
 - (b) Tight -- R32 does not contain any chlorine, does not destroy the ozone layer, and does not reduce the earth's protection against harmful ultraviolet radiation. R32 can contribute to the greenhouse effect if it is released. Therefore take proper measures to check for the tightness of the refrigerant piping installation. Read the chapter *Refrigerant piping* and follow the procedures.
- The indoor unit is for R32. See the catalog for outdoor models that can be connected. Normal operation is not possible when connected to non-compatible outdoor units.
- The outdoor unit is for R32. See the catalog for indoor models that can be connected. Normal operation is not possible when connected to non-compatible indoor units.
- Remote controller (wireless kit) transmitting distance can be shorter than expected in rooms with electronic fluorescent lamps (inverter or rapid start types). Install the indoor unit far away from fluorescent lamps as much as possible.
- Indoor units are for indoor installation only. Outdoor units can be installed either outdoors or indoors.
- Do not install the air conditioner or heat pump in the following locations:
 - (a) Where a mineral oil mist or oil spray or vapor is produced, for example, in a kitchen. Plastic parts may deteriorate and fall off or result in water leakage.
 - (b) Where corrosive gas, such as sulfurous acid gas, is produced. Corroding copper pipes or soldered parts may result in refrigerant leakage.
 - (c) Near machinery emitting electromagnetic waves. Electromagnetic waves may disturb the operation of the control system and cause the unit to malfunction.
 - (d) Where flammable gas may leak, where there is carbon fiber, or ignitable dust suspension in the air, or where volatile flammables such as thinner or gasoline are handled. Operating the unit in such conditions can cause a fire.
- Take adequate measures to prevent the outdoor unit from being used as a shelter by small animals. Small animals making contact with electrical parts can cause malfunctions, smoke, or fire. Instruct the user to keep the area around the unit clean.
- Servicing shall be performed only as recommended by the manufacturer and licensed or certified in their jurisdiction.

NOTE

- The indoor unit should be positioned where the unit and interunit wires (outdoor to indoor) are at least 3.3 ft (1 m) away from any televisions or radios. (The unit may cause interference with the picture or sound.) Depending on the radio waves, a distance of 3.3 ft (1 m) may not be sufficient to eliminate the noise.
- The outdoor unit should be positioned where the unit and power supply wires (breaker panel to outdoor unit) are at least 10 ft (3 m) away from any televisions or radios. (The unit may cause interference with the picture or sound.) Depending on the radio waves, a distance of 10 ft (3 m) may not be sufficient to eliminate the noise.
- Dismantling the unit, treatment of the refrigerant, oil and additional parts must be done in accordance with the relevant local, state, and national regulations.
- Only use tools for R32 or R410A, such as a gauge manifold, charge hose, gas leak detector, reverse flow check valve, refrigerant charge base, vacuum gauge, or refrigerant recovery equipment.
- If the conventional refrigerant and refrigerator oil are mixed in R32, the refrigerant may deteriorate.
- This air conditioner or heat pump is an appliance that should not be accessible to the general public.
- As maximum allowable pressure is 604psi (4.17MPa), the wall thickness of field-installed pipes should be selected in accordance with the relevant local, state, and national regulations.

FRN001(R32)-U

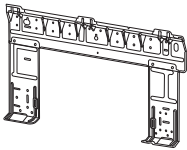
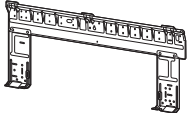
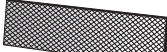
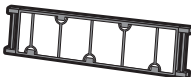
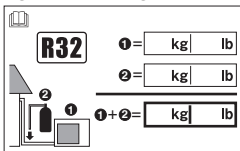
Codes and Regulations

The manufacturer assumes no responsibility for equipment installed in violation of any codes or regulations. Rated performance is achieved after 20 hours of operation.

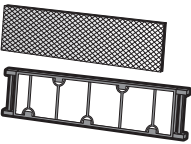
Rated performance is delivered at the specified airflow.

Accessories

Indoor unit

(A) Mounting plate FTXF09/12, FTKF09/12, FTXC09/12/18  FTXF18/24, FTKF18/24, FTXC24 	1	(B) Mounting plate fixing screw M4 × 1" (M4 × 25 mm) 	7	(C) Titanium apatite deodorizing filter*1 	FTXF09/12 FTKF09/12	2
				 	FTXF18/24 FTKF18/24	2 each
(D) Wireless remote controller 	1	(E) Remote controller holder 	1	(F) Remote controller holder fixing screw M3 × 13/16" (M3 × 20 mm) 		2
(G) Dry battery AAA. LR03 (alkaline) 	2	(H) Insulation tape 	1	(J) Refrigerant charge label*2  Affix near the manufacturer's label.		1
(K) Operation manual (L) Installation manual (M) Warranty card (N) General Safety Considerations			1 each			

*1 For FTXC models, the titanium apatite deodorizing filters are sold separately.

 	FTXC09/12/18	2
	FTXC24	2 each

*2 Only for RXF09/12, RKF09/12 and RXC models.

Outdoor unit

(P) Drain socket*3 *4  This is at the bottom of the packaging.	1	(Q) Drain cap (1)*3 	RXF09/12 RXC09/12*4	4	(R) Drain cap (2)*3 	RXF09/12 RXC09/12*4	2
			RXF18/24 RXC18/24*4	6		RXF18/24 RXC18/24*4	3

*3 Only for heat pump models.

*4 For RXC models: The drain socket and drain caps are available for separate purchase.

Choosing an Installation Site

- Before choosing the installation site, obtain user approval.

1. Indoor unit

- The indoor unit should be positioned in a place where:
 - 1) the restrictions on the installation requirements specified in “Indoor Unit Installation Diagram” on page 7 are met,
 - 2) both the air inlet and air outlet are unobstructed,
 - 3) the unit is not exposed to direct sunlight,
 - 4) drainage occurs easily,
 - 5) the unit is away from sources of heat or steam,
 - 6) there is no source of machine oil vapor (this may shorten the indoor unit service life),
 - 7) cool/warm air is circulated throughout the room,
 - 8) the unit is away from electronic ignition type fluorescent lamps (inverter or rapid start type) as they may affect the remote controller range,
 - 9) the unit is at least 3.3 ft (1 m) away from any television or radio set (the unit may cause interference with the picture or sound),
 - 10) no laundry equipment is nearby,
 - 11) the signal strength of the router is stable (insufficient signal strength can prevent stable communication).*
- *For FTXC models, the wireless LAN connection adapter is sold separately.

2. Wireless remote controller

- Turn on all the fluorescent lamps in the room, if any, and find a location where the remote controller signals are properly received by the indoor unit (within 23 ft (7 m)).

3. Outdoor unit

- 1) Choose a place solid enough to bear the weight and vibration of the unit, where the operating sound will not be amplified.
- 2) Choose a location where the air discharged from the unit or the operating sound will not cause a nuisance to the neighbors of the user.
- 3) Avoid locations, such as near bedrooms, where the operating sound may cause disturbance.
- 4) There must be sufficient space to carry the unit into and out of the site.
- 5) There must be sufficient space for air passage and no obstructions around the air inlet and the air outlet.
- 6) In coastal areas or other places with a salty atmosphere or one containing sulfate gas, corrosion may shorten the life of the air conditioner.
- 7) Since water will flow from the drain of the outdoor unit, do not place anything under the unit which must be kept away from moisture.
- 8) A location where flammable gas does not leak. Position at least 6-5/8 ft (2 m) from propane gas cylinders.

NOTE

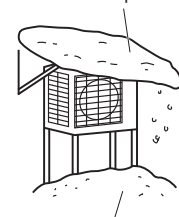
Cannot be installed suspended from a ceiling or stacked.

⚠ CAUTION

When operating the air conditioner in a low outdoor ambient temperature, be sure to follow the instructions described below.

- To prevent exposure to wind, install the outdoor unit with its suction side facing the wall.
- Never install the outdoor unit at a site where the suction side may be exposed directly to wind.
- To prevent exposure to wind, it is recommended to install a baffle plate on the air discharge side of the outdoor unit.
- In heavy snow areas, select an installation site where the snow will not affect the unit.
- If there is a likelihood of snow accumulating on the outdoor unit, attach a snow protection hood (sold separately).
- In high humidity areas or heavy snow areas, it is recommended to attach a drain pan heater (sold separately) to prevent ice build-up from the bottom frame.

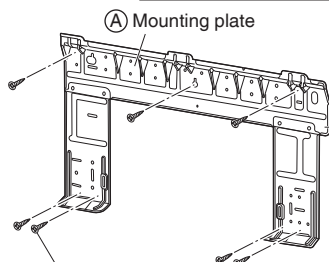
- Construct a large canopy.
- Construct a pedestal.



Install the unit high enough off the ground to prevent burying in snow.

Indoor Unit Installation Diagram

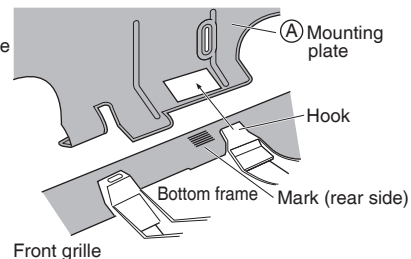
The (A) mounting plate should be installed on a wall which can support the weight of the indoor unit.



(B) Mounting plate fixing screw
M4 × 1" (M4 × 25 mm)

■ **How to attach the indoor unit**
Hook the hooks of the bottom frame to the (A) mounting plate.
If the hooks are difficult to hook, remove the front grille.

■ **How to remove the indoor unit**
Push up the marked area (at the lower part of the front grille) to release the hooks. If it is difficult to release, remove the front grille.



1-3/16" (30 mm) or more
from ceiling

Front panel

1-15/16" (50 mm) or more
from walls (on both sides)

Air filters

Screws
M4 × 5/8" (M4 × 16 mm)*
*The FTXF18/24, FTKF18/24,
FTXC24 models have
3 screws.

Caulk pipe hole gap
with putty.

Do not connect commercially
available drain hose directly
to the indoor unit. (Water
leakage may result)

Wrap with the finishing tape
so that no gap is left.

Cut thermal insulation pipe to
an appropriate length and
wrap it with tape, making
sure that no gap is left in the
insulation pipe's cut line.

Wrap the insulation pipe with
the finishing tape from bottom
to top.

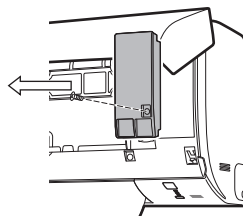
Appearance of indoor
units may differ from
some models.
(This is an illustration of
the FTXF09/12,
FTKF09/12,
FTXC09/12/18 models.)

Service lid

The service lid is removable.

■ Opening method

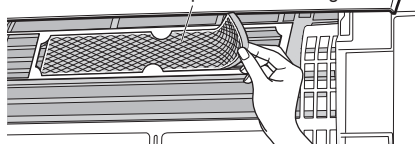
- 1) Remove the service lid screw.
- 2) Pull out the service lid horizontally in the direction of the arrow.
- 3) Pull down.



(C) Titanium apatite deodorizing filter

FTXF09/12, FTKF09/12, FTXC09/12/18*

Titanium apatite deodorizing filter

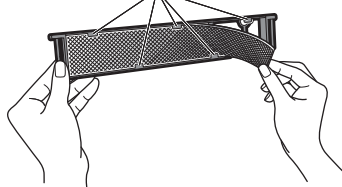


- The titanium apatite deodorizing filter can be attached in any orientation.

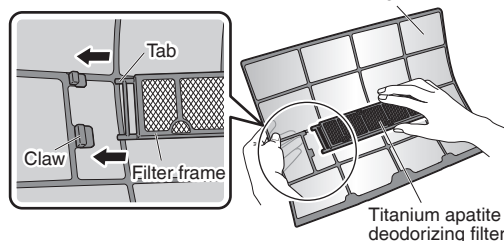
FTXF18/24, FTKF18/24, FTXC24*

- 1) Attach the titanium apatite deodorizing filter to the filter frame.
 - When attaching the filter, check that the filter is properly set in the tabs.
 - The titanium apatite deodorizing filter can be attached in any orientation.

Tabs



- 2) Set the tabs of the filter frame in the claws of the air filter. (4 places)



Before screwing the
(E) remote controller
holder to the wall, make
sure that control signals
are properly received by
indoor unit.

(D) Wireless remote
controller

(F) Remote controller
holder fixing screw
M3 × 13/16" (M3 × 20 mm)

(E) Remote
controller holder

*For FTXC models, the titanium apatite deodorizing filters are sold separately.

Outdoor Unit Installation Diagram

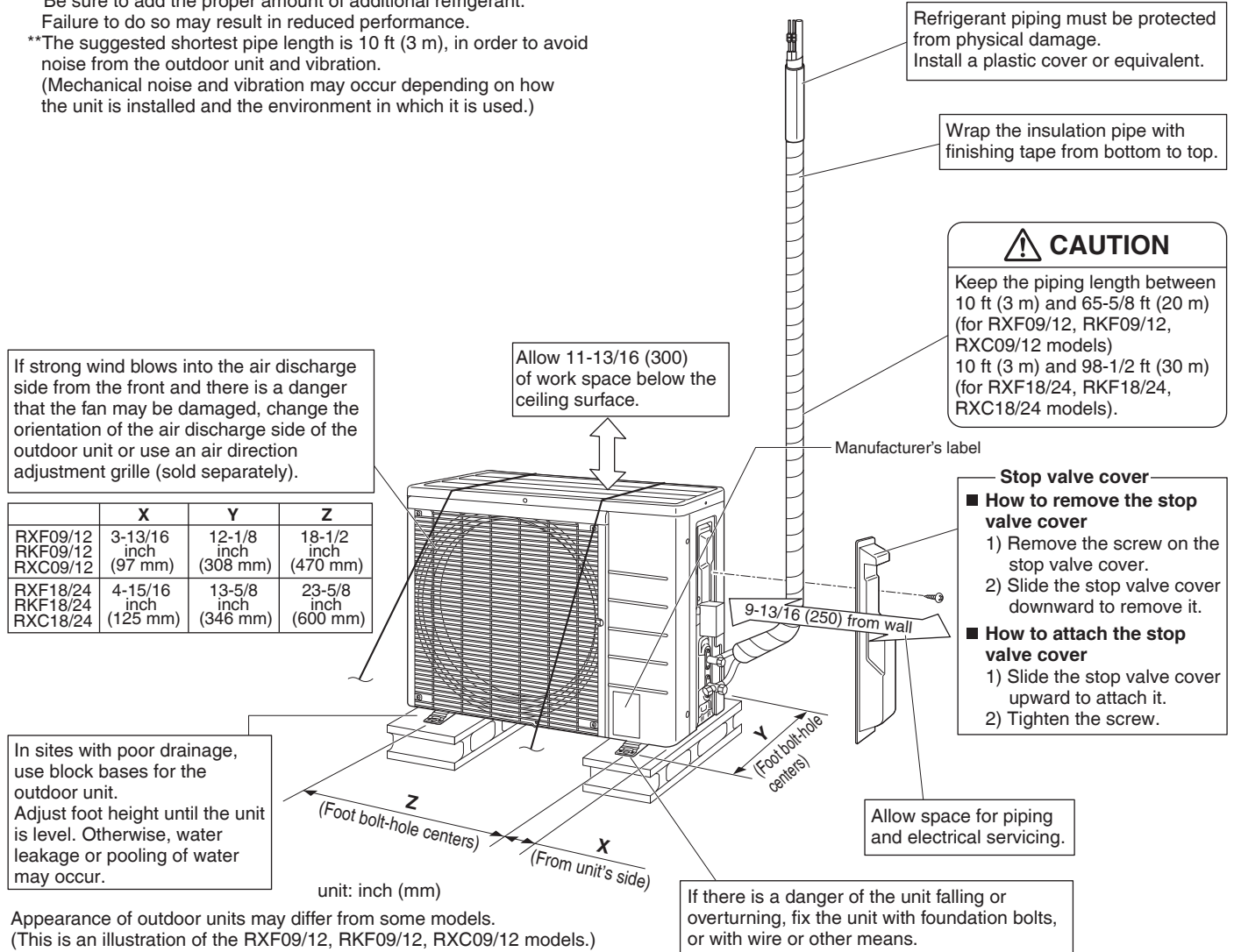
Nominal Capacity	RXC09, RXC12	RXF09, RXF12, RKF09, RKF12	RXC18	RXF18, RKF18	RXC24	RXF24, RKF24
Max. allowable piping length	65-5/8 ft (20 m)		98-1/2 ft (30 m)			
Min. allowable piping length	10 ft (3 m)					
Max. allowable piping height	32-13/16 ft (10 m)	49-1/4 ft (15 m)	32-13/16 ft (10 m)	65-5/8 ft (20 m)	32-13/16 ft (10 m)	65-5/8 ft (20 m)
Additional refrigerant required for refrigerant pipe exceeding 49-1/4 ft (15 m) in length.	0.22 oz/ft (20 g/m)					
Gas pipe	O.D. 3/8 inch (9.5 mm)		O.D. 1/2 inch (12.7 mm)		O.D. 5/8 inch (15.9 mm)	
Liquid pipe	O.D. 1/4 inch (6.4 mm)					

Refrigerant piping must be kept to a minimum.

*Be sure to add the proper amount of additional refrigerant.

Failure to do so may result in reduced performance.

**The suggested shortest pipe length is 10 ft (3 m), in order to avoid noise from the outdoor unit and vibration.
(Mechanical noise and vibration may occur depending on how the unit is installed and the environment in which it is used.)



Refrigerant charge label

Please fill in with indelible ink,

■ ① the factory refrigerant charge of the product,

■ ② the additional refrigerant amount charged in the field and

■ ① + ② the total refrigerant charge

on ③ refrigerant charge label.

Affix ④ refrigerant charge label near the manufacturer's label after filling it out.

R32

① = kg | lb

② = kg | lb

① + ② = kg | lb

③

④

⑤

1 factory refrigerant charge of the product: see unit manufacturer's label

2 additional refrigerant amount charged in the field

3 total refrigerant charge

4 outdoor unit

5 refrigerant cylinder and manifold for charging

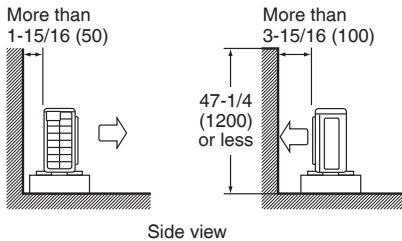
• The minimum required floor area of the room where the indoor unit is installed varies depending on the installation height and refrigerant amount. For details, refer to the General Safety Considerations supplied with the indoor unit.

Outdoor Unit Installation Space Requirements

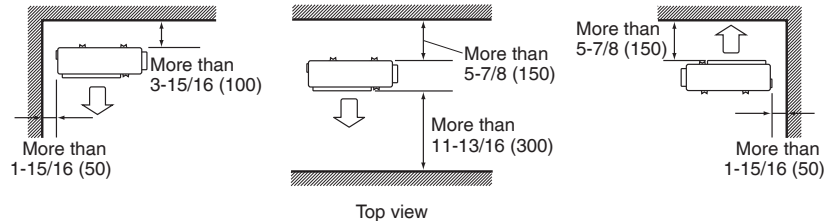
- Position the unit on a horizontal surface. Any tilt in the unit should be 3° or less to the horizontal.
- Where a wall or other obstacle is in the path of the outdoor unit's intake or exhaust airflow, follow the installation space requirements below.
- For any of the below installation patterns, the wall height on the outlet side should be 47-1/4 inch (1200 mm) or less.
- Secure as much installation space around the unit as the location allows, as more space will result in more efficient operation.

RXF09/12, RKF09/12, RXC09/12

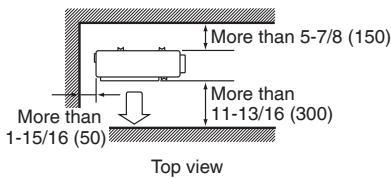
Wall facing one side



Walls facing two sides



Walls facing three sides

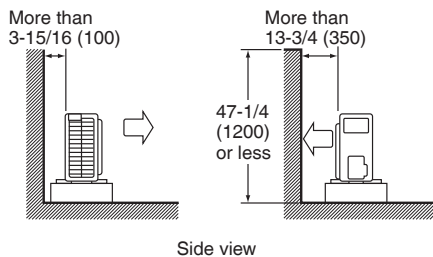


When installed as in the figure on the left, it is recommended to either change the orientation of the outdoor unit outlet side or use the air direction adjustment grille (sold separately).

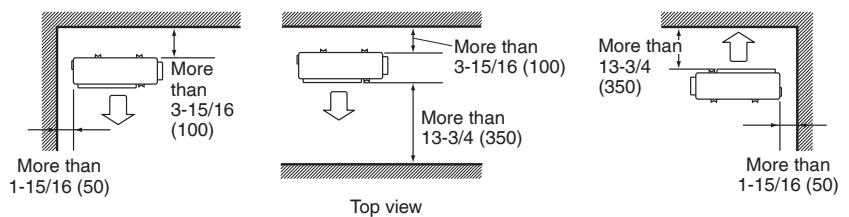
unit: inch (mm)

RXF18/24, RKF18/24, RXC18/24

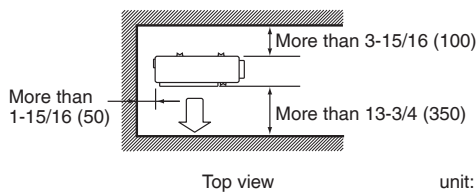
Wall facing one side



Walls facing two sides



Walls facing three sides

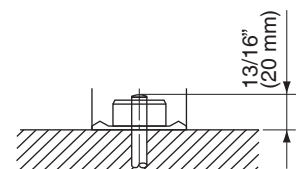


When installed as in the figure on the left, it is recommended to either change the orientation of the outdoor unit outlet side or use the air direction adjustment grille (sold separately).

unit: inch (mm)

Precautions on Installation of Outdoor Unit

- Check the strength and level of the installation surface so that the unit does not cause any operating vibrations or noise after installation.
- Fix the unit in place securely using foundation bolts, as in the figure. (Prepare 4 sets of 5/16 inch (M8) or 3/8 inch (M10) foundation bolts, nuts and washers.)
- It is best to screw in the foundation bolts until their ends are 13/16 inch (20 mm) from the foundation surface.



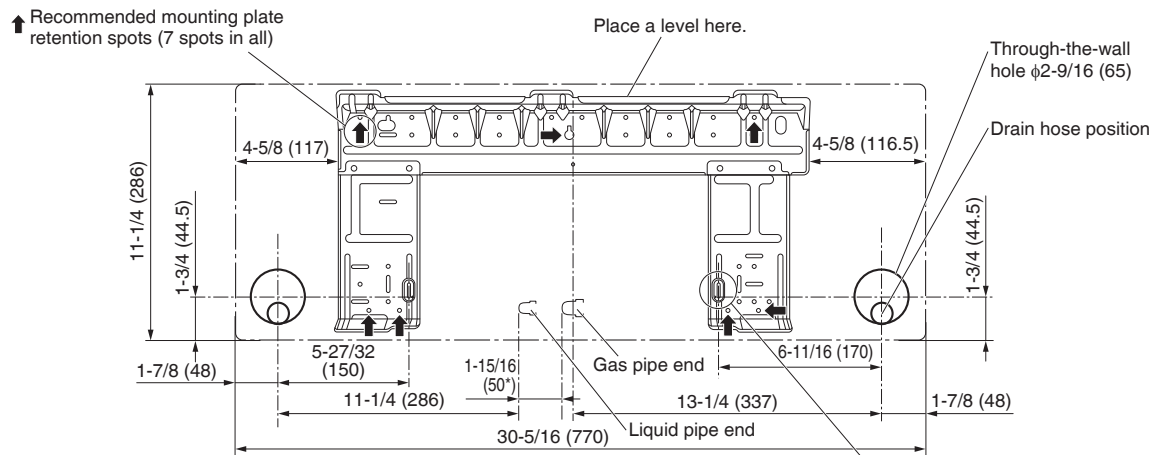
Indoor Unit Installation

1. Installing the mounting plate

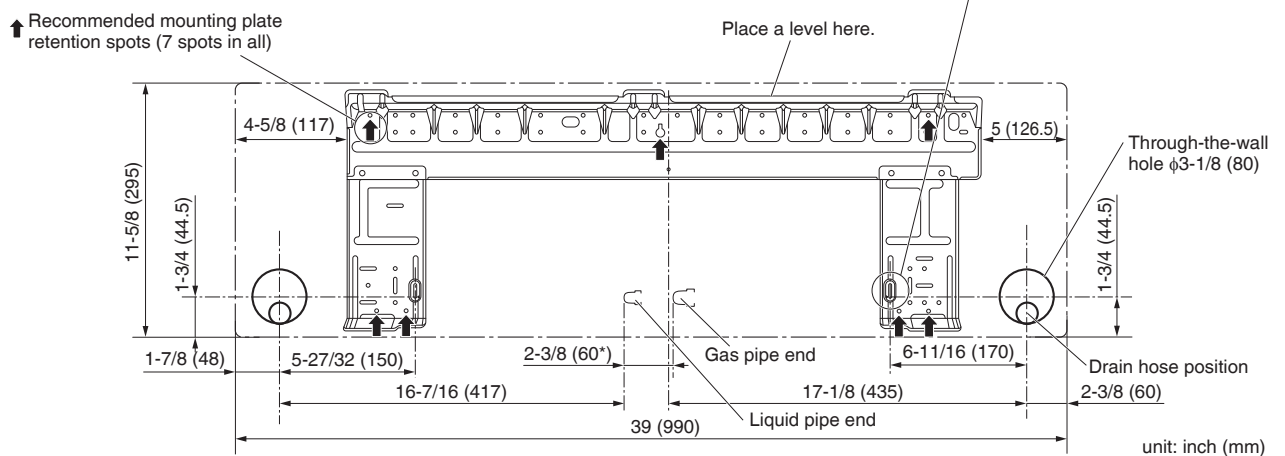
- The mounting plate should be installed on a wall which can support the weight of the indoor unit.
 - Temporarily secure the mounting plate to the wall, make sure that the panel is completely level, and mark the drilling points on the wall.
 - Secure the mounting plate to the wall with screws.

Recommended mounting plate retention spots and dimensions

FTXF09/12, FTKF09/12, FTXC09/12/18



FTXF18/24, FTKF18/24, FTXC24



* Depending on the model, the actual distance between the liquid pipe end and gas pipe end may differ from the distance listed in this manual. Always measure the actual distance between the liquid pipe end and gas pipe end before installing refrigerant pipes.

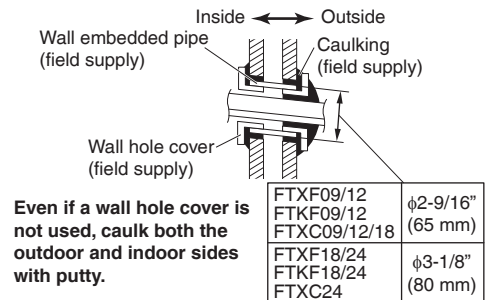
Indoor Unit Installation

2. Drilling a wall hole and installing wall embedded pipe

⚠ WARNING

For metal frame or metal board walls, be sure to use a wall embedded pipe and wall hole cover in the feed-through hole to prevent possible heat, electric shock, or fire.

- Be sure to caulk the gaps around the pipes with caulking material to prevent condensation.
- 1) Drill a feed-through hole with a $\phi 2-9/16$ inch (65 mm) (for FTXF09/12, FTKF09/12, FTXC09/12/18 models), $\phi 3-1/8$ inch (80 mm) (for FTXF18/24, FTKF18/24, FTXC24 models) diameter through the wall at a downward angle toward the outside.
 - 2) Insert a wall embedded pipe into the hole.
 - 3) Insert a wall hole cover into wall pipe.
 - 4) After completing refrigerant piping, wiring, and drain piping, caulk the pipe hole gap with putty.



3. Installing the indoor unit

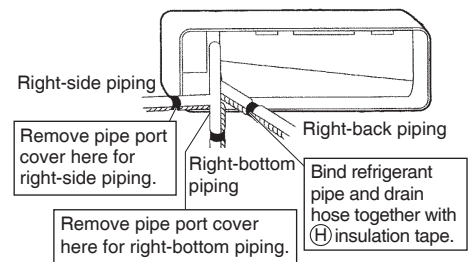
In the case of bending or curing refrigerant pipes, keep the following precautions in mind.

Abnormal sound may be generated if improper work is conducted.

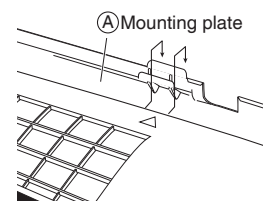
- Do not strongly press the refrigerant pipes onto the bottom frame.
- Do not strongly press the refrigerant pipes on the front grille, either.

3-1. Right-side, right-back, or right-bottom piping

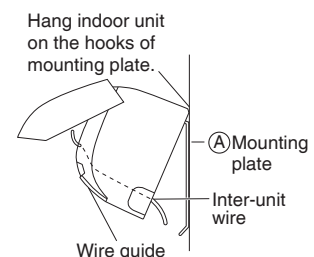
- 1) Attach the drain hose to the underside of the refrigerant pipes with adhesive vinyl tape.
- 2) Wrap the refrigerant pipes and drain hose together with (H) insulation tape.



- 3) Pass the drain hose and refrigerant pipes through the wall hole, then position the indoor unit on the (A) mounting plate hooks by using the $\triangle$ markings at the top of the indoor unit as a guide.

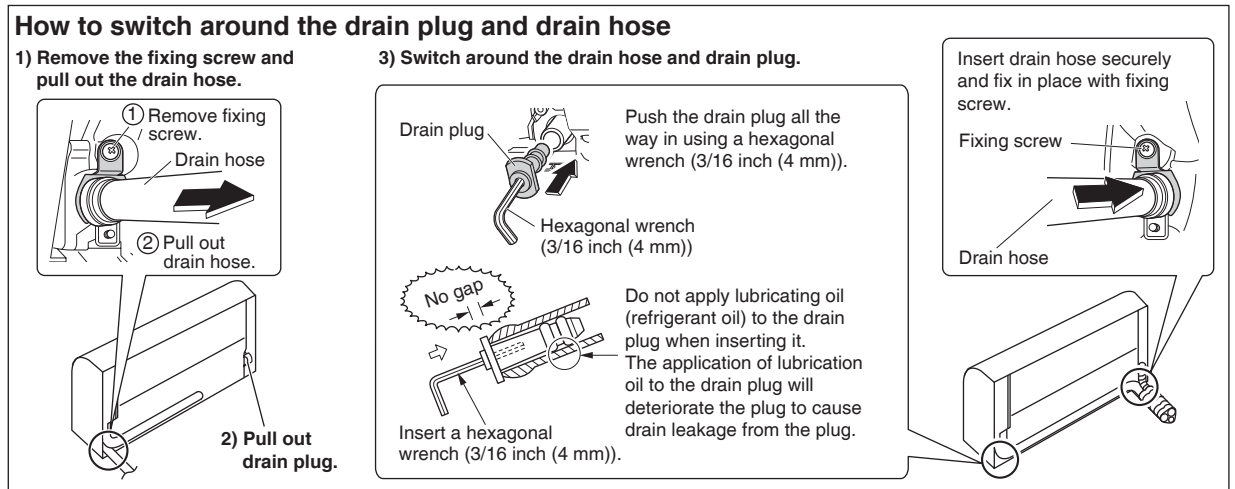


- 4) Open the front panel (Refer to "Installation Tips" on page 23), then open the service lid (Refer to "Indoor Unit Installation Diagram" on page 7).
- 5) Pass the inter-unit wire from the outdoor unit through the feed-through wall hole and pass to the front of indoor unit from the back. Then pull them at front side. Bend the ends of cable tie wires upward for easier work in advance. (If the interunit wire ends are to be stripped first, bundle wire ends with adhesive tape.)
- 6) Press the bottom frame of the indoor unit with both hands until it is firmly caught by the (A) mounting plate hooks. Make sure the wire leads do not catch on the edge of the indoor unit.

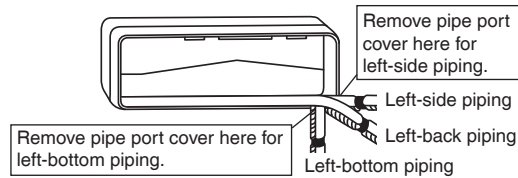


3-2. Left-side, left-back, or left-bottom piping

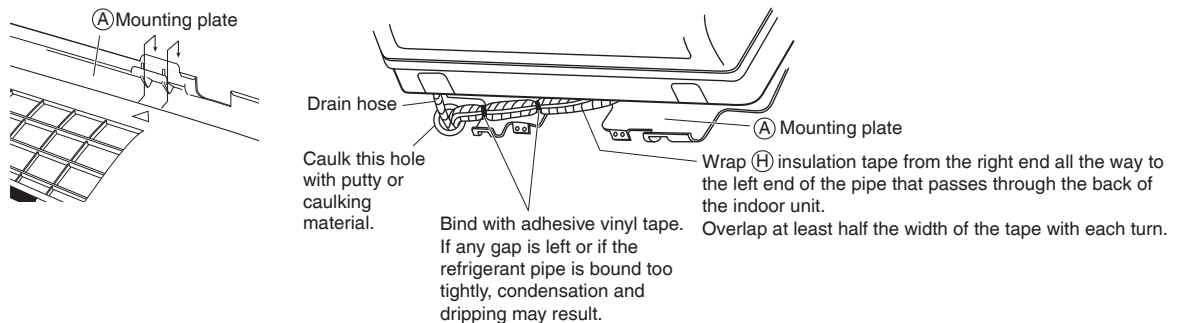
- 1) Switch around the drain plug and drain hose.



- 2) Attach the drain hose to the underside of the refrigerant pipes with adhesive vinyl tape.

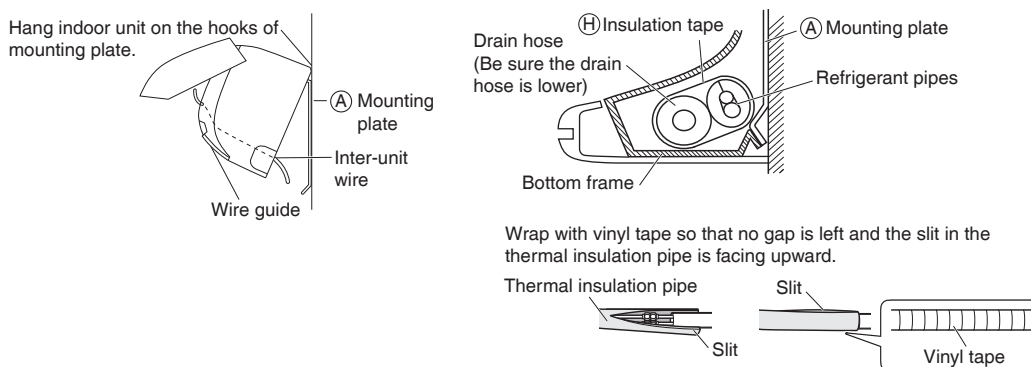


- 3) Shape the refrigerant pipes along the pipe path marking on the (A) mounting plate.
- 4) Pass the drain hose and refrigerant pipes through the wall hole, then position the indoor unit on the (A) mounting plate hooks, using the △ markings at the top of the indoor unit as a guide.



Indoor Unit Installation

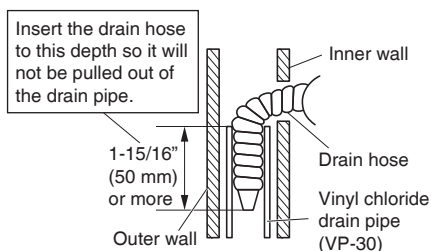
- 5) Open the front panel (Refer to “**Installation Tips**” on page 23), then open the service lid (Refer to “**Indoor Unit Installation Diagram**” on page 7).
- 6) Pass the inter-unit wire from the outdoor unit through the feed-through wall hole and pass to the front of indoor unit from the back. Then pull them at front side. Bend the ends of cable tie wires upward for easier work in advance. (If the interunit wire ends are to be stripped first, bundle wire ends with adhesive tape.)
- 7) Connect the refrigerant pipes.
- 8) In case of pulling the drain hose through the back of the indoor unit, wrap the refrigerant pipes and drain hose together with (H) insulation tape as shown in the figure below.
- 9) Press the bottom frame of the indoor unit with both hands until it is firmly caught by the (A) mounting plate hooks. Make sure that the wires do not catch on the edge of the indoor unit.



3-3. Wall embedded piping

Follow the instructions given under left-side, left-back, or left-bottom piping.

- 1) Insert the drain hose to a depth of 1-15/16 inches (50 mm) or more so it will not be pulled out of the drain pipe.



4. Wiring

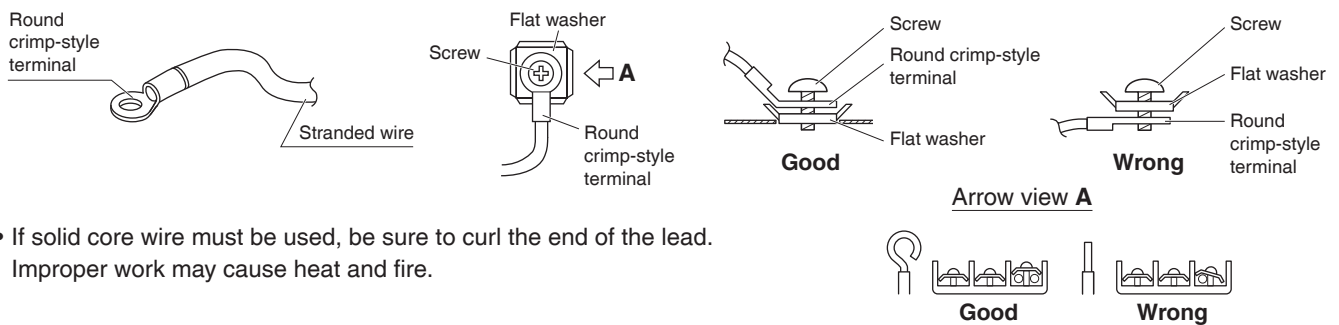
⚠ WARNING

- Do not use tapped wires, extension cords, or starburst connections, as they may cause overheating, electric shock, or fire.
- Do not use locally purchased electrical parts inside the product. (Do not branch the power for the drain pump, etc., from the terminal block.) Doing so may cause electric shock or fire.
- Do not connect the power wire to the indoor unit. Doing so may cause electric shock or fire.

⚠ CAUTION

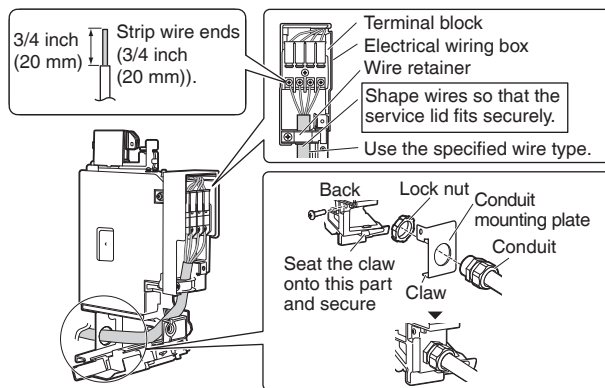
Recommend stranded cable for interunit wiring. Local code always supersedes recommendation.

- For stranded wires, make sure to use the round crimp-style terminal for connection to the power supply terminal block. Place the round crimp-style terminals on the wires up to the covered part and secure in place.

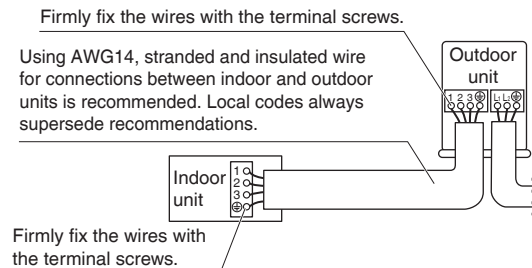


- If solid core wire must be used, be sure to curl the end of the lead. Improper work may cause heat and fire.

- 1) Remove the front grille. (Refer to “2. Removing and installing the front grille” on page 23.)
- 2) Remove the conduit mounting plate and then secure the conduit to the conduit mounting plate with the lock nut, as shown in the illustration.
- 3) Strip wire ends (3/4 inch (20 mm)).
- 4) Match wire colors with terminal numbers on the indoor and outdoor unit's terminal blocks and firmly secure the wires in the corresponding terminals with the screws.
- 5) Connect the ground wires to the corresponding terminals.
- 6) Pull the wires lightly to make sure they are securely connected.
- 7) Attach the conduit mounting plate.
- 8) Shape the wires so that the service lid fits securely.
- 9) Attach the front grille. (Refer to “2. Removing and installing the front grille” on page 23.)
- 10) Take care to ensure that all wiring between the indoor unit and the outdoor unit has a consistent connection. Any splices can cause communication errors.



(Illustration may differ from some models)

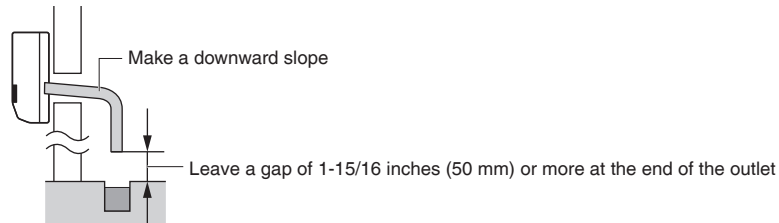


Indoor Unit Installation

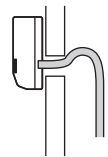
5. Drain piping

1) Connect the drain hose, as shown below.

- Avoid placing the end of the drain hose in a drainage location that could cause bad odors or corrosive gas to flow backward into the outlet.
- The drainage water may change color due to bacteria or other organisms. Place in a location where the flow of drainage water will not cause a problem.
- Minimize the number of bends in the drain hose as much as possible.
If bending the drain hose, bend it gently.

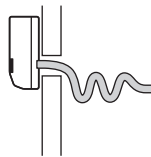


Getting higher



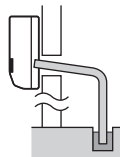
Wrong

Containing waves



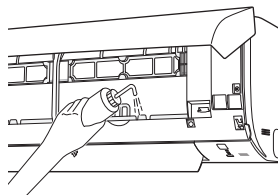
Wrong

With the end of the hose in the drain outlet

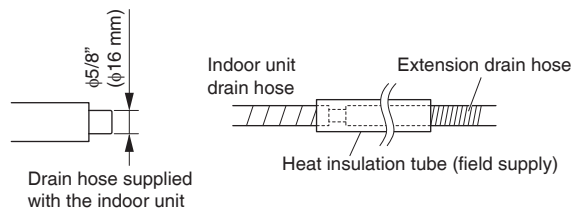


Wrong

- 2) Remove the air filters and transfer some water to the indoor heat exchanger by pouring water into the drain pan.
3) Make sure that water flows out of the drain hose.



- 4) If drain hose extension or embedded drain piping is required, use appropriate parts that match the hose front end.
- When drain hose requires extension, obtain an extension hose with an inner diameter of 5/8 inch (16 mm).
Be sure to thermally insulate the indoor section of the extension hose.



Outdoor Unit Installation

1. Installing the outdoor unit

- When installing the outdoor unit, refer to “3. Outdoor unit” on page 6 and “Outdoor Unit Installation Diagram” on page 8.
- If drain work is necessary, follow the procedures below.

2. Drain work (Only for heat pump models)

- Only perform drain work if it is necessary.
- Only for RXC models: The drain socket and drain caps are available for separate purchase.

⚠ CAUTION

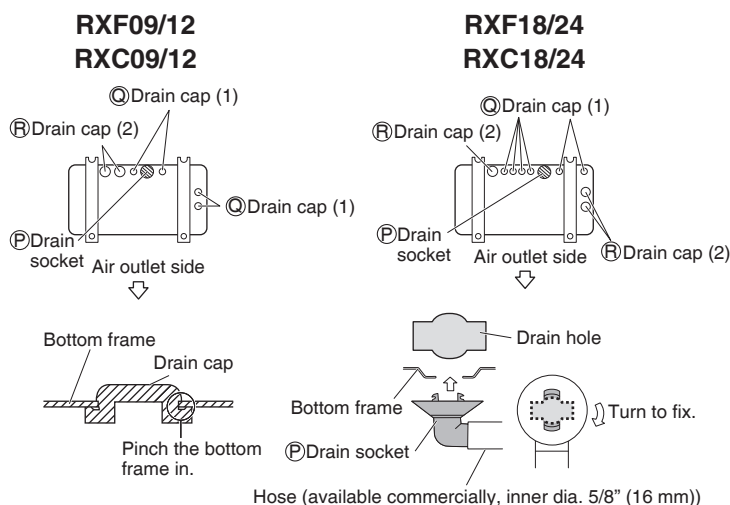
In cold areas, do not use a drain socket, drain caps (1, 2) and a drain hose with the outdoor unit. (Drain water may freeze, impairing heating performance.)

- If the drain port is covered by a mounting base or floor surface, place additional foot bases of at least 1-1/4 inch (30 mm) in height under the outdoor unit's feet.

1) Attach ④ drain cap (1) and ⑤ drain cap (2).

2) Attach ⑥ drain socket to the shape of drain hole and fix it by turning.

- When attaching ⑥ drain socket to the bottom frame, make sure to connect the drain hose to the drain socket first.



3. Flaring the pipe end

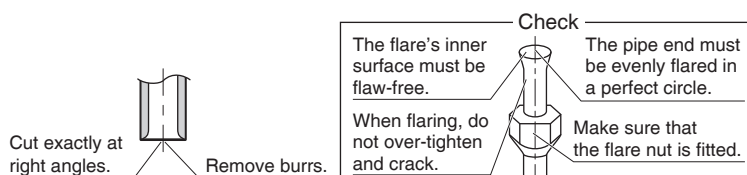
⚠ WARNING

- Do not apply mineral oil to the flare.
- Prevent mineral oil from getting into the system as this would reduce the service life of the units.
- Never use piping which has been used for previous installations. Only use parts which are delivered with this unit.
- Never install a dryer to this R32 unit in order to guarantee its service life.
- The drying material may dissolve and damage the system.
- Improper flaring may result in refrigerant gas leakage.

⚠ CAUTION

Do not reuse joints which have been used once already.

- 1) Cut the pipe end with a pipe cutter.
- 2) Remove burrs with the cut surface facing downward, so that the filings do not enter the pipe.
- 3) Put the flare nut on the pipe.
- 4) Flare the pipe.
- 5) Check that the flaring has been done correctly.



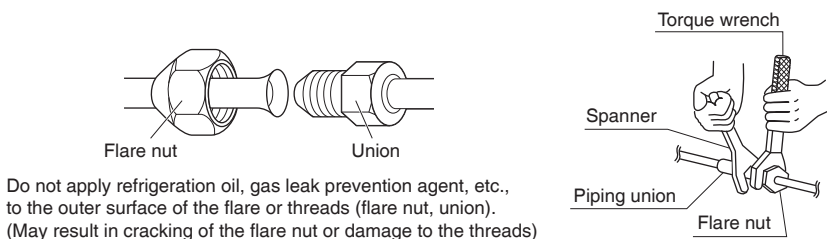
Flaring			
Set exactly at the position shown below.			
	Flare tool for R32 or R410A	Conventional flare tool	
	Clutch-type	Clutch-type (Rigid-type)	Wing-nut type (Imperial-type)
A	0-0.020 inch (0-0.5 mm)	0.039-0.059 inch (1.0-1.5 mm)	0.059-0.079 inch (1.5-2.0 mm)

Outdoor Unit Installation

4. Refrigerant piping

⚠ CAUTION

- Use the flare nut fixed to the main unit. (This is to prevent the flare nut from cracking as a result of deterioration over time.)
 - Use a torque wrench when tightening the flare nuts to prevent damage to the flare nuts and gas leakage.
 - Excessive tightening of the flare nut can result in the flare nut cracking in the long term, leading to gas leakage.
-
- For refrigerant pipe connections, align the center of the flare and the union, tighten the flare nut 3 to 4 turns by hand, and then use a torque wrench and a spanner to firmly tighten to the specified torque.



Tightening torque

Piping connection

Flare nut			
Gas side			Liquid side
3/8 inch (9.5 mm)	1/2 inch (12.7 mm)	5/8 inch (15.9 mm)	1/4 inch (6.4 mm)
24-1/8–29-3/8lbf • ft (32.7-39.9N • m)	36-1/2–44-1/2lbf • ft (49.5-60.3N • m)	45-5/8–55-5/8lbf • ft (61.8-75.4N • m)	10-1/2–12-5/8lbf • ft (14.2-17.2N • m)

Valve cap

Width across flats			
11/16 inch (17 mm)	3/4 inch (19 mm)	7/8 inch (22 mm)	1 inch (26 mm)
10-1/2–12-5/8lbf • ft (14.2-17.2N • m)	12-5/8–15-3/8lbf • ft (17.1-20.9N • m)	16-1/4–19-7/8lbf • ft (22.1-26.9N • m)	23-1/4–28-3/8lbf • ft (31.5-38.5N • m)

Service port cap

7-7/8–10-7/8lbf • ft (10.7-14.7N • m)
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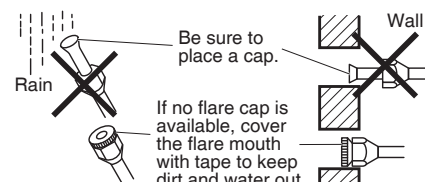
Cautions on pipe handling

- Protect the open end of the pipe from dust and moisture.
- All pipe bends should be as gentle as possible. Use a pipe bender for bending.

Selection of copper and heat insulation materials

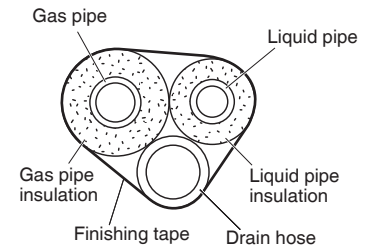
When using commercial copper pipes and fittings, observe the following:

- Insulation material: Polyethylene foam
Heat transfer rate: 0.041 to 0.052 W/mK (0.024 to 0.030 Btu/ft^h°F) (0.035 to 0.045 kcal/mh°C)
Be sure to use insulation that is designed for use with HVAC Systems.
- ACR Copper only.
- Be sure to insulate both the gas and liquid piping and observe the insulation dimensions as below.



	Piping size	Minimum bend radius	Piping thickness	Thermal insulation size	Thermal insulation thickness
Gas side	O.D. 3/8 inch (9.5 mm)	1-3/16 inch (30 mm) or more	0.031 inch (0.8 mm) (C1220T-O)	I.D. 15/32-19/32 inch (12-15 mm)	13/32 inch (10 mm) Min.
	O.D. 1/2 inch (12.7 mm)	1-9/16 inch (40 mm) or more	0.031 inch (0.8 mm) (C1220T-O)	I.D. 9/16-5/8 inch (14-16 mm)	
	O.D. 5/8 inch (15.9 mm)	1-15/16 inch (50 mm) or more	0.039 inch (1.0 mm) (C1220T-O)	I.D. 5/8-13/16 inch (16-20 mm)	
Liquid side	O.D. 1/4 inch (6.4 mm)	1-3/16 inch (30 mm) or more	0.031 inch (0.8 mm) (C1220T-O)	I.D. 5/16-13/32 inch (8-10 mm)	

- Use separate thermal insulation pipes for gas and liquid refrigerant pipes.
- Using finishing tape, bundle and wrap the indoor unit piping and drain hose together so that the drain hose is below the other piping.



5. Pressure test and evacuating system

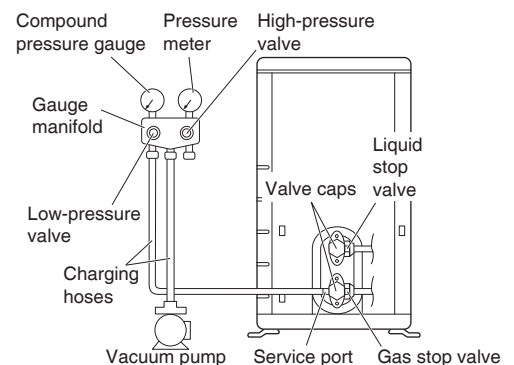
⚠ WARNING

- Make sure that air or any matter other than refrigerant (R32) does not get into the refrigeration cycle.
- If refrigerant gas leaks should occur, ventilate the room as soon and as much as possible.
- R32, as well as other refrigerants, should always be recovered and never be released directly into the environment.
- **Use tools for R32 or R410A (such as the gauge manifold, charging hose, or vacuum pump adapter).**

⚠ CAUTION

Do not open/close the stop valves when the outdoor temperature is -5°F (-21°C) or less, as this may result in refrigerant leakage.

- When piping work is complete, it is necessary to perform a pressure test and evacuate system with a vacuum pump.
- If using additional refrigerant, purge the air from the refrigerant pipes and indoor unit using a vacuum pump, then charge additional refrigerant.
- Use a hexagonal wrench (3/16 inch (4 mm)) to operate the stop valve rod.
- All refrigerant pipe joints should be tightened with a torque wrench to the specified tightening torque.



- 1) Pressurize the liquid pipe and gas pipe from the service port of gas stop valve to 604psi (4.17MPa) (do not pressurize more than 604psi (4.17MPa)) for 1 hour minimum, 24 hours recommended. If there is a pressure drop, check for leaks, make repairs and perform the pressure test again.
- 2) Connect the gauge manifold's charging hose to the gas stop valve's service port.
- 3) Fully open the low-pressure valve (Lo) on the gauge manifold and fully close the high-pressure valve (Hi). (High-pressure valve will require no further operation.)
- 4) Evacuate system using vacuum pump to below 500 microns for 1 hour minimum.
- 5) Close the low-pressure valve (Lo) on the gauge manifold and stop vacuum pumping. (Maintain this condition for a few minutes to make sure that the compound pressure gauge pointer does not swing back.)*1
- 6) Remove the valve caps from the liquid stop valve and gas stop valve.
- 7) To open the liquid stop valve, turn the rod of the valve 90° counter-clockwise using a hexagonal wrench. Close it after 5 seconds, and check for gas leakage. Using soapy water, check for gas leakage from the indoor unit's flare and outdoor unit's flare and valve rods. After the check is complete, wipe all soapy water off *2.
- 8) Disconnect the charging hoses from the service port for the gas stop valve, then fully open the liquid and gas stop valves. (Do not attempt to turn the valve rods further than they can go.)
- 9) Tighten the valve caps and service port caps for the liquid and gas stop valves with a torque wrench to the specified torques. Refer to "4. Refrigerant piping" on page 17 for details.

*1 If the compound pressure gauge pointer swings back, the refrigerant pipes may contain water or there may be a loose pipe joint. Check all pipe joints and retighten nuts as needed, then repeat steps 3) through 5).

*2 **Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks.**

A halide torch (or any other detector using a naked flame) shall not be used.

Do not use substances containing chlorine and electronic leak detection for gas leak detection.

Outdoor Unit Installation

6. Wiring

⚠ WARNING

- **RISK OF ELECTRIC SHOCK CAUSE INJURY OR DEATH.**

System contains oversize protective earthing (grounding) terminal which shall be properly connected.

- Do not ground units to water pipes, gas pipes, telephone wires, or lightning rods as incomplete grounding can cause a severe shock hazard resulting in severe injury or death.
Additionally, grounding to gas pipes could cause a gas leak and potential explosion causing severe injury or death.
- Do not use tapped wires, extension cords, or starburst connections, as they may cause overheating, electric shock, or fire.
- Do not use locally purchased electrical parts inside the product. (Do not branch the power for the drain pump, etc., from the terminal block.) Doing so may cause electric shock or fire.
- The circuit must be protected with safety devices in accordance with local and national codes, i.e. a circuit breaker.
- Use an all-pole disconnection type circuit breaker with at least 1/8 inch (3 mm) between the contact point gaps.
- When carrying out wiring, take care not to pull at the conduit.
- Do not connect the power wire to the indoor unit. Doing so may cause electric shock or fire.
- Do not turn on the circuit breaker until all work is completed.

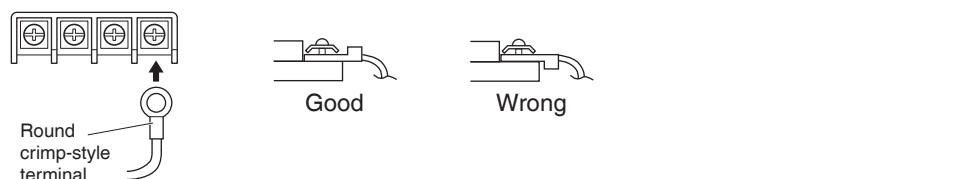
⚠ CAUTION

Precautions to be taken for wiring

- Recommend stranded cable for interunit wiring. Local code always supersedes recommendation.

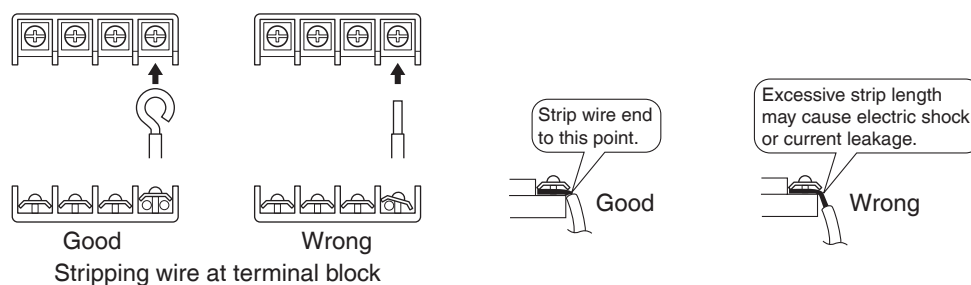
- For stranded wires, make sure to use the round crimp-style terminal. Place the round crimp-style terminals on the wires up to the covered part and secure in place.

1) Use the following method when installing a round crimp-style terminal.



2) Use the following method when installing a solid core wire.

Make sure to curl the end of the lead. Improper work may cause heat and fire.



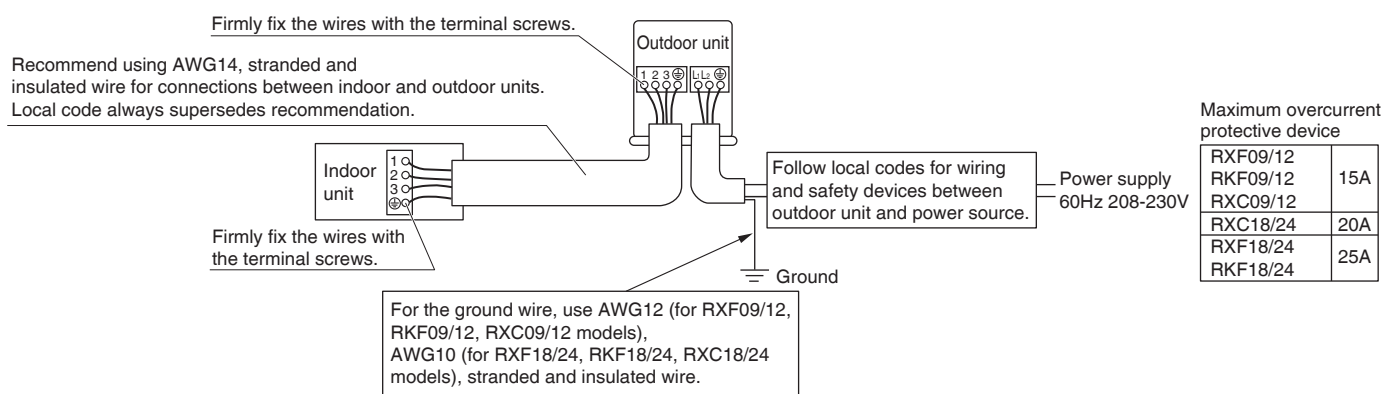
[Wiring procedure]

RXF09/12, RKF09/12, RXC09/12

- 1) Strip the insulation from the wire (13/16 inch (20 mm)).
- 2) Connect the inter-unit wires between the indoor and outdoor units so that the terminal numbers match. Tighten the terminal screws securely. It is recommended that a slot-head screwdriver be used to tighten the screws.
- 3) Pull the wire lightly to make sure that it does not disconnect.
- 4) After completing the work, reattach the conduit mounting cover, the protection plate, and the stop valve cover to its original position.

RXF18/24, RKF18/24, RXC18/24

- 1) Strip the insulation from the wire (13/16 inch (20 mm)).
- 2) Connect the inter-unit wires between the indoor and outdoor units so that the terminal numbers match. Tighten the terminal screws securely. It is recommended that a slot-head screwdriver be used to tighten the screws.
- 3) Pull the wire lightly to make sure that it does not disconnect.
- 4) Pass the wiring through the cutout on the bottom of the protection plate and attach the protection plate.
- 5) After completing the work, reattach the service lid to its original position.



Ground

This air conditioner must be grounded. For grounding, follow all local, and state electrical codes.

NOTE

Take care to ensure that all wiring between indoor unit and outdoor unit has a consistent connection. Any splices can cause communication errors.

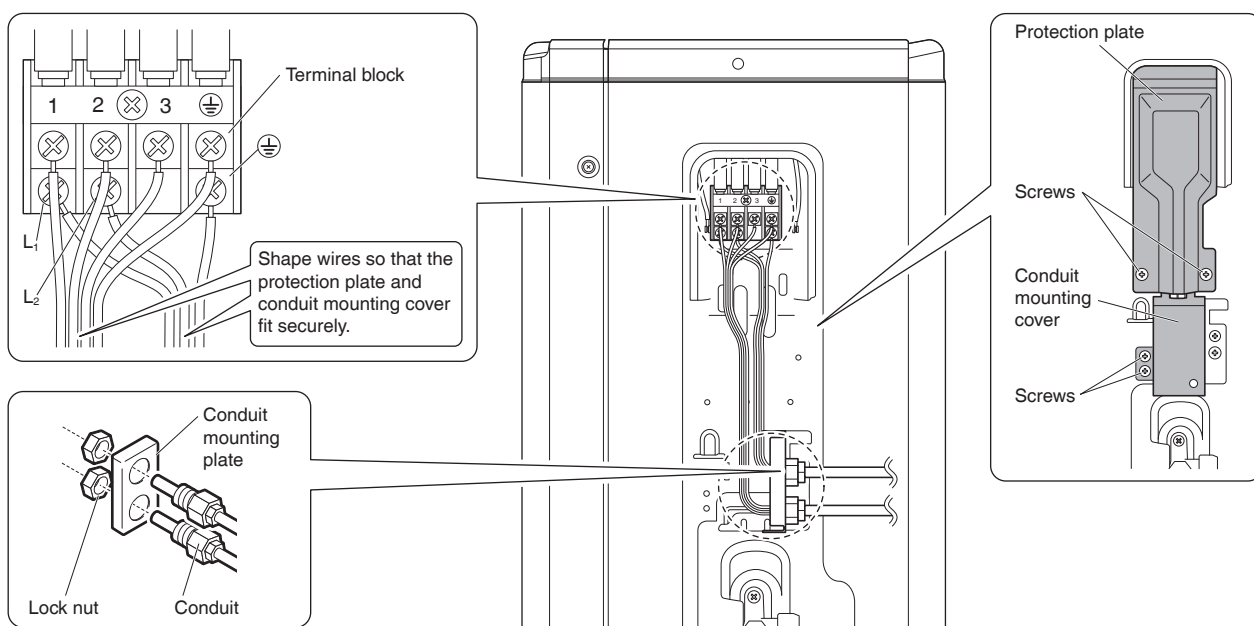
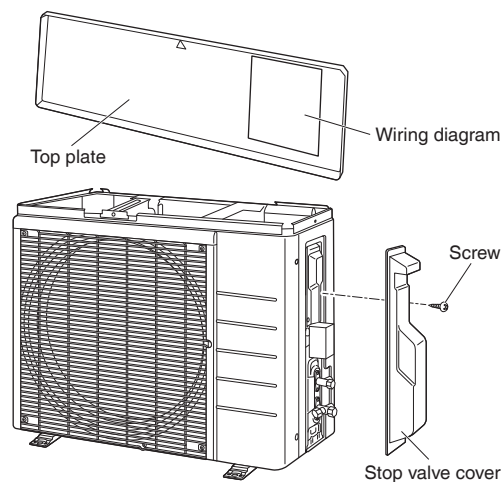
Outdoor Unit Installation

[Method of mounting conduit]

RXF09/12, RKF09/12, RXC09/12

- When wiring, remove the top plate and look at the wiring diagram on the back of the top plate.
- A protection plate is fixed for protection from the high-voltage section.

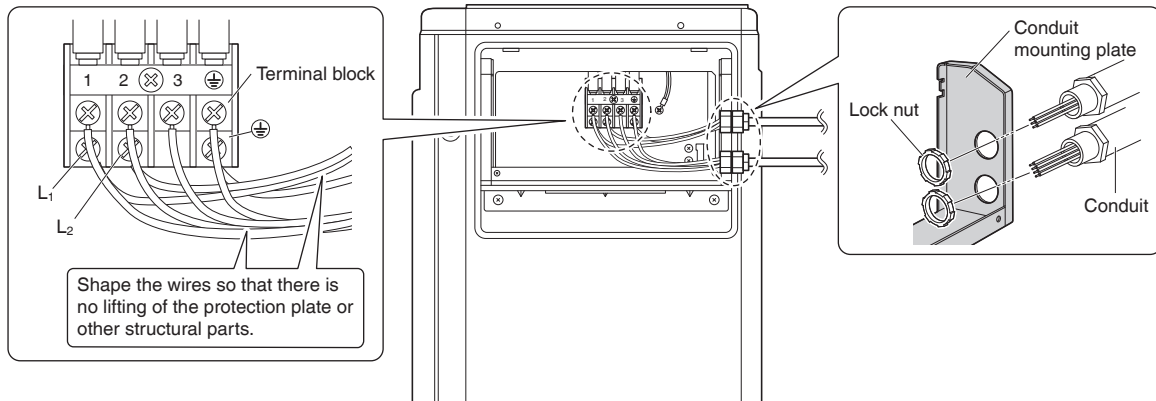
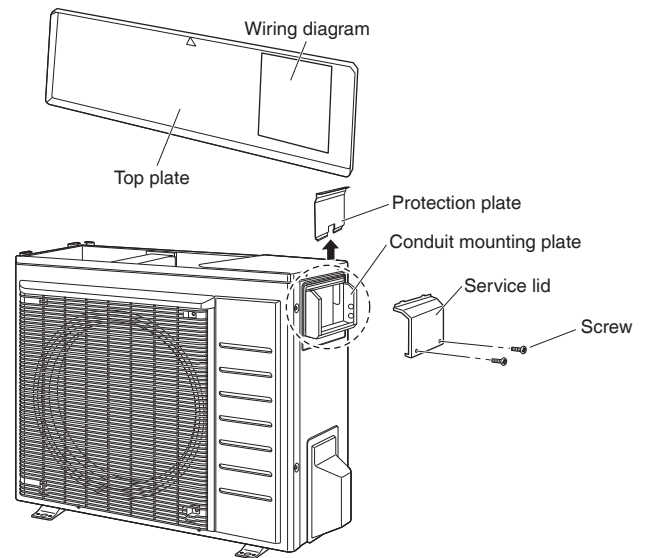
- 1) Dismount the stop valve cover by removing the screw.
- 2) Dismount the protection plate by removing the 2 screws.
- 3) Dismount the conduit mounting cover by removing the 2 screws.
- 4) Pass wires through the conduit and secure them with a lock nut.



RXF18/24, RKF18/24, RXC18/24

When wiring, remove the top plate and look at the wiring diagram on the back of the top plate.

- 1) Dismount the service lid by removing the 2 screws.
- 2) Slide the protection plate up and remove it.
- 3) Pass wires through the conduit and secure them with a lock nut.

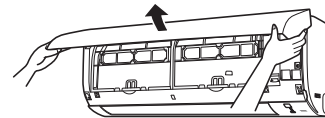


Installation Tips

1. Removing and installing the front panel

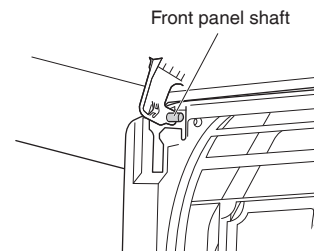
- **Removal method**

1) Hold the front panel by the sides and pull it open until it stops.



2) While pushing the left side front panel shaft outward, push up the front panel and remove it. (Remove the right side front panel shaft in the same manner.)

3) After removing both front panel shafts, pull the front panel toward yourself and remove it.



- **Installation method**

Align the front panel shaft of the front panel with the grooves of grille, and push all the way in, then close slowly.

Push the center of the lower panel surface firmly to engage the tabs.

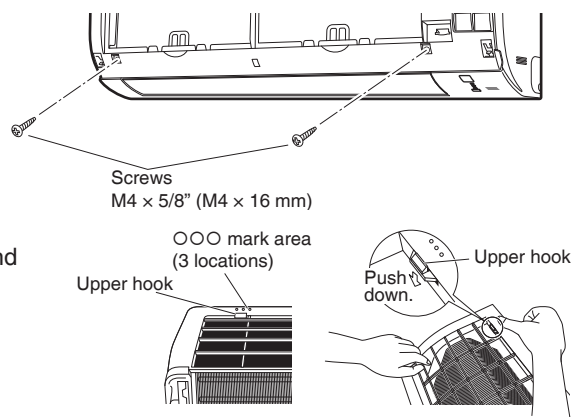
2. Removing and installing the front grille

- **Removal method**

1) Remove the front panel and air filters.

2) Remove the 2 screws from the front grille.
(The FTXF18/24, FTKF18/24, FTXC24 models have 3 screws.)

3) In front of the ○○○ mark on the front grille, there are 3 upper hooks. Lightly pull the front grille toward you with one hand, and push down on the hooks with the fingers of your other hand.



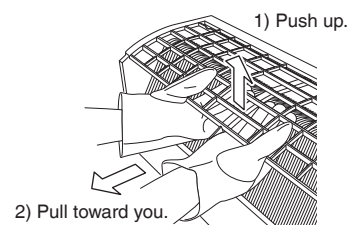
When there is insufficient work space because the unit is close to ceiling



CAUTION

Be sure to wear protection gloves.

Place both hands under the center of the front grille, and while pushing up, pull it toward you.



- **Installation method**

1) Install the front grille and firmly engage the upper hooks (3 locations).

2) Install 2 screws of the front grille.

(The FTXF18/24, FTKF18/24, FTXC24 models have 3 screws.)

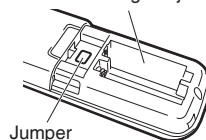
3) Install the air filters and then mount the front panel.

3. How to set the different addresses

When 2 indoor units are installed in one room, the 2 wireless remote controllers can be set for different addresses. Change the address setting of one of the 2 units. When cutting the jumper, be careful not to damage any of the surrounding parts.

- 1) Remove the battery cover on the remote controller and cut the address jumper.
- 2) Press ,  and  at the same time.
- 3) Press , then select , press  .
(The indoor unit OPERATION lamp will blink for about 1 minute.)
- 4) Press the indoor unit ON/OFF switch while the OPERATION lamp is blinking.

Remove the batteries before cutting the jumper.

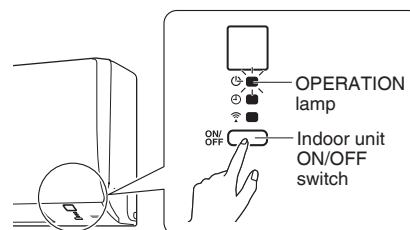


Jumper

	Address	
	1	2
Jumper	EXIST	CUT



- If setting could not be carried out completely while the OPERATION lamp was blinking, carry out the setting process once again from the beginning.
- After setting is complete, pressing  for about 5 seconds will cause the remote controller to return to the previous display.



Installation Tips

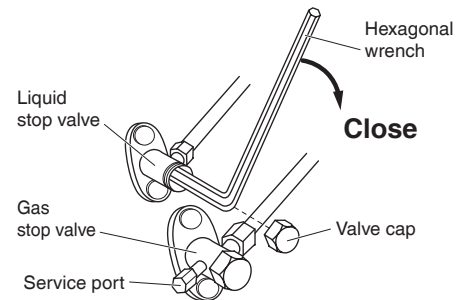
4. Pump down operation

⚠ CAUTION

Do not open/close the stop valves when the outdoor temperature is -5°F (-21°C) or less, as this may result in refrigerant leakage.

In order to protect the environment, be sure to pump down when relocating or disposing of the unit.

- 1) Remove the valve caps from the liquid stop valve and gas stop valve.
- 2) Begin forced cooling operation.
- 3) After 5 to 10 minutes, close the liquid stop valve with a hexagonal wrench.
- 4) After 2 to 3 minutes, close the gas stop valve and stop forced cooling operation.
- 5) Attach the valve caps once procedures are complete.



Forced cooling operation

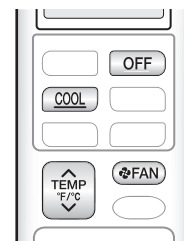
■ Using the indoor unit ON/OFF switch

Press the indoor unit ON/OFF switch for at least 5 seconds. (The operation will start.)

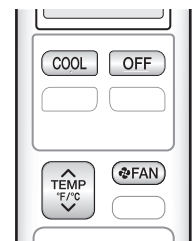
- Forced cooling operation will stop automatically after about 15 minutes.
To stop the operation, press the indoor unit ON/OFF switch.

■ Using the indoor unit's remote controller

- 1) Press **TEMP F/°C**, **TEMP F/°C** and **OFF** at the same time.
 - 2) Press **TEMP F/°C**, then select **7°**, press **FAN**.
 - 3) Press **COOL** to turn on the system.
- Forced cooling operation will stop automatically after about 30 minutes.
To stop the operation, press **OFF**.



HEAT PUMP model



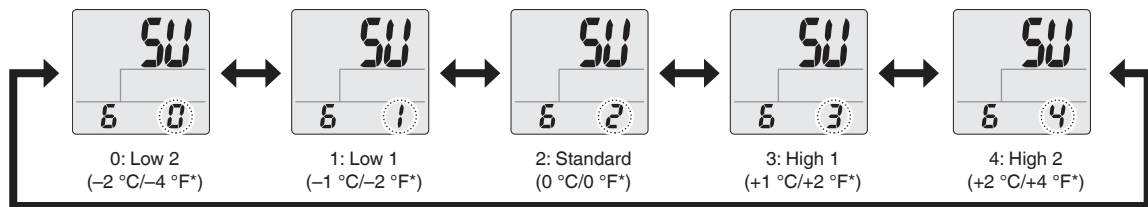
COOLING ONLY model

5. Room temperature adjustment

Adjustment of indoor temperature thermistor in cooling/heating operation.
Used for adjustment of room temperature control.

■Cooling

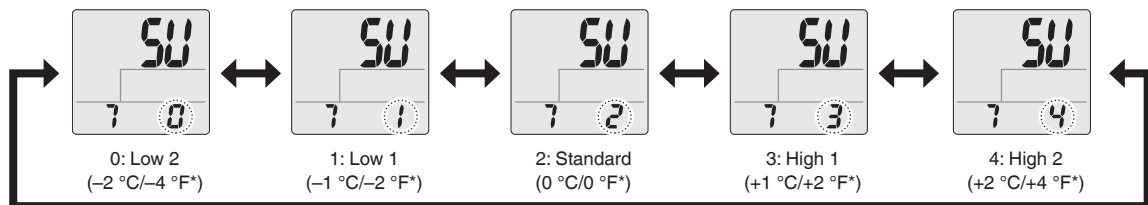
- 1) Press ,  and  at the same time.
- 2) Press , then select **SU**, press .
- 3) Press , then select **5**, press .
- 4) Press , then select the setting values, press .



* Fahrenheit values are for reference only and actual temperature changes may deviate from them.

■Heating

- 1) Press ,  and  at the same time.
- 2) Press , then select **SU**, press .
- 3) Press , then select **7**, press .
- 4) Press , then select the setting values, press .



* Fahrenheit values are for reference only and actual temperature changes may deviate from them.

NOTE

To display the room temperature detected by the unit, it is necessary to connect the optional wired remote controller (BRC073A6) and Interface Adapter (KRP067A41).

Installation Tips

6. Facility Setting* (cooling at low outdoor temperature)

*Only for RXF and RKF models.

⚠ WARNING

Make sure to turn the power OFF before performing work.

⚠ CAUTION

- If the outdoor unit is installed where the heat exchanger of the unit is exposed to direct wind, provide a windbreak wall.
- Intermittent noises may be produced by the indoor unit due to the outdoor fan turning on and off when using facility settings.
- Do not place humidifiers or other items which might raise the humidity in rooms where facility settings are being used. A humidifier might cause dew condensation from the indoor unit outlet vent.
- Activating the facility setting sets the indoor fan tap to the highest position. Notify the user about this.

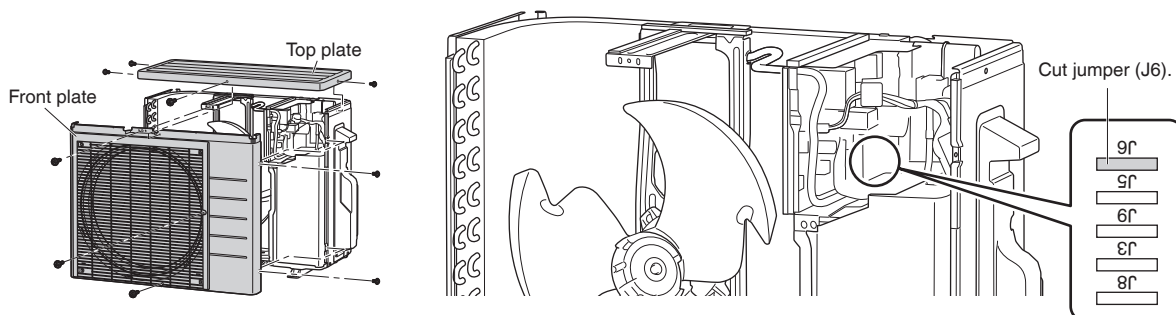
This function is designed for facilities such as equipment or computer rooms. It is never to be used in a residence or office where people occupy the space.

RXF09/12, RKF09/12

- Cutting Jumper (J6) on the circuit board will expand the operation range down to 14 °F (–10 °C).

Installing an air direction adjustment grille (sold separately) will further extend the operation range to –4 °F (–20 °C). In these cases, the unit will stop operating if the outdoor temperature falls below –4 °F (–20 °C), restarting once the temperature rises above this level.

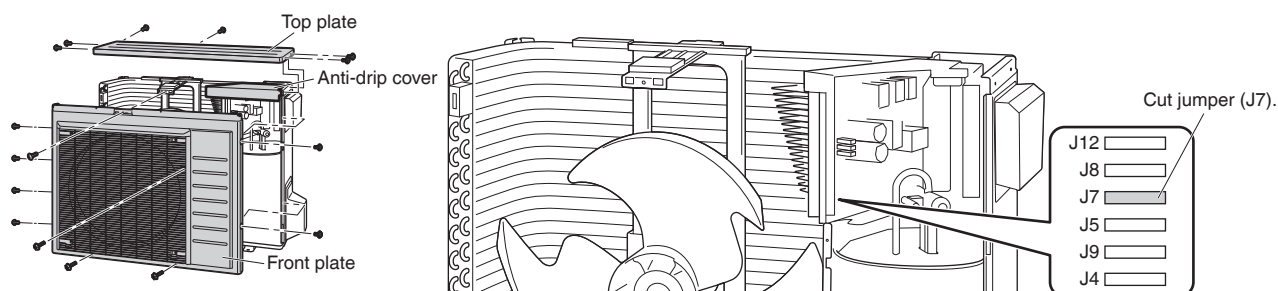
- 1) Remove the top plate of the outdoor unit. (4 screws)
- 2) Remove the front plate. (5 screws)
- 3) Cut Jumper (J6) of the PCB inside.



RXF18/24, RKF18/24

- Cutting jumper (J7) on the PCB will extend the operation range to 14 °F (–10 °C). Installing an air direction adjustment grille (sold separately) will further extend the operation range to –4 °F (–20 °C). In these cases, the unit will stop operating if the outdoor temperature falls below –4 °F (–20 °C), restarting once the temperature rises above this level.

- 1) Remove the top plate of the outdoor unit. (6 screws)
- 2) Remove the front plate. (10 screws)
- 3) Remove the anti-drip cover.
- 4) Cut jumper (J7) of the PCB inside.



7. When attaching the drain pan heater (Only for heat pump models)

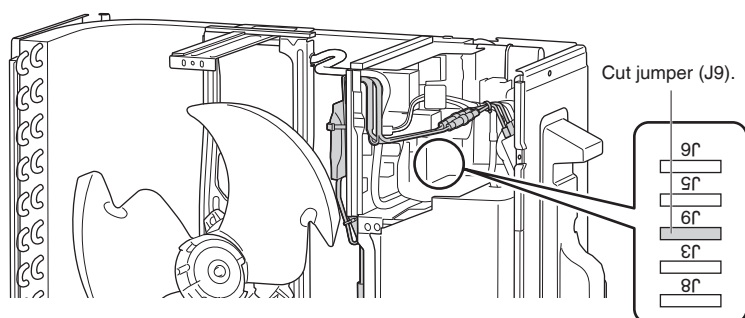
⚠ WARNING

Make sure to turn the power OFF before performing work.

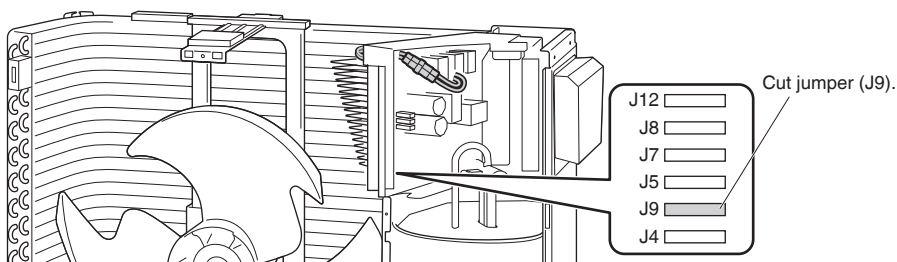
In high humidity areas or heavy snow areas, it is recommended to attach a drain pan heater to prevent ice build-up from the bottom frame.

- 1) Attach the drain pan heater in accordance with the installation manual included with the drain pan heater.
- 2) Cut jumper (J9) of the PCB inside.

RXF09/12, RXC09/12



RXF18/24, RXC18/24



Trial Operation and Testing

1. Trial operation and testing

- Trial operation should be carried out in either COOL or HEAT operation.

1-1. Measure the supply voltage and make sure that it is within the specified range.

1-2. In COOL operation, select the lowest programmable temperature; in HEAT operation, select the highest programmable temperature.

1-3. Carry out the trial operation following the instructions in the operation manual to ensure that all functions and parts, such as the movement of the flap, are working properly.

- To protect the air conditioner, restart operation is disabled for 3 minutes after the system has been turned off.

1-4. After trial operation is complete, set the temperature to a normal level (78 °F to 82 °F (26 °C to 28 °C) in COOL operation, 68 °F to 75 °F (20 °C to 24 °C) in HEAT operation).

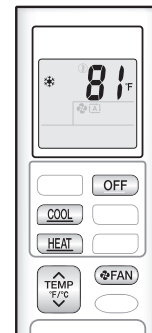
- When operating the air conditioner in COOL operation in winter, or HEAT operation in summer, set it to the trial operation mode using the following method.

1) Press ,  and  at the same time.

2) Press , then select **7**, press .

3) Press  or  to turn on the system.

- Trial operation will stop automatically after about 30 minutes. To stop the operation, press .
- Some of the functions cannot be used in the trial operation mode.



HEAT PUMP model



COOLING ONLY model

- The air conditioner draws a small amount of power in its standby mode. If the system is not to be used for some time after installation, shut off the circuit breaker to eliminate unnecessary power consumption.
- If the circuit breaker trips to shut off the power to the air conditioner, the system will restore the original operation mode when the circuit breaker is turned on again.

2. Test items

Test items	Symptom	Check
Indoor and outdoor units are installed securely.	Fall, vibration, noise	
No refrigerant gas leaks.	Incomplete cooling/heating function	
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage	
Draining line is properly installed.	Water leakage	
System is properly grounded.	Electrical leakage	
Only specified wires are used for all wiring, and all wires are connected correctly.	No operation or burn damage	
Indoor or outdoor unit's air inlet or air outlet are unobstructed.	Incomplete cooling/heating function	
Stop valves are opened.	Incomplete cooling/heating function	
Indoor unit properly receives remote control commands.	No operation	
Explain to the user that when using a smartphone for operation, it is necessary to prepare a repeater, or similar device, if the signal from the wireless LAN router is weak near the air conditioner.*	Air conditioner not responding to smartphone	

*For FTXC models, the wireless LAN connection adapter is sold separately.

MEMO

DAIKIN COMFORT TECHNOLOGIES MANUFACTURING, INC.

Daikin Texas Technology Park,
19001 Kermier Road,
Waller, TX, 77484, U.S.A.



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