



\* US PATENTS 5188333, 5255887  
CANADIAN PATENT 2073900  
ADDITIONAL PATENTS PENDING

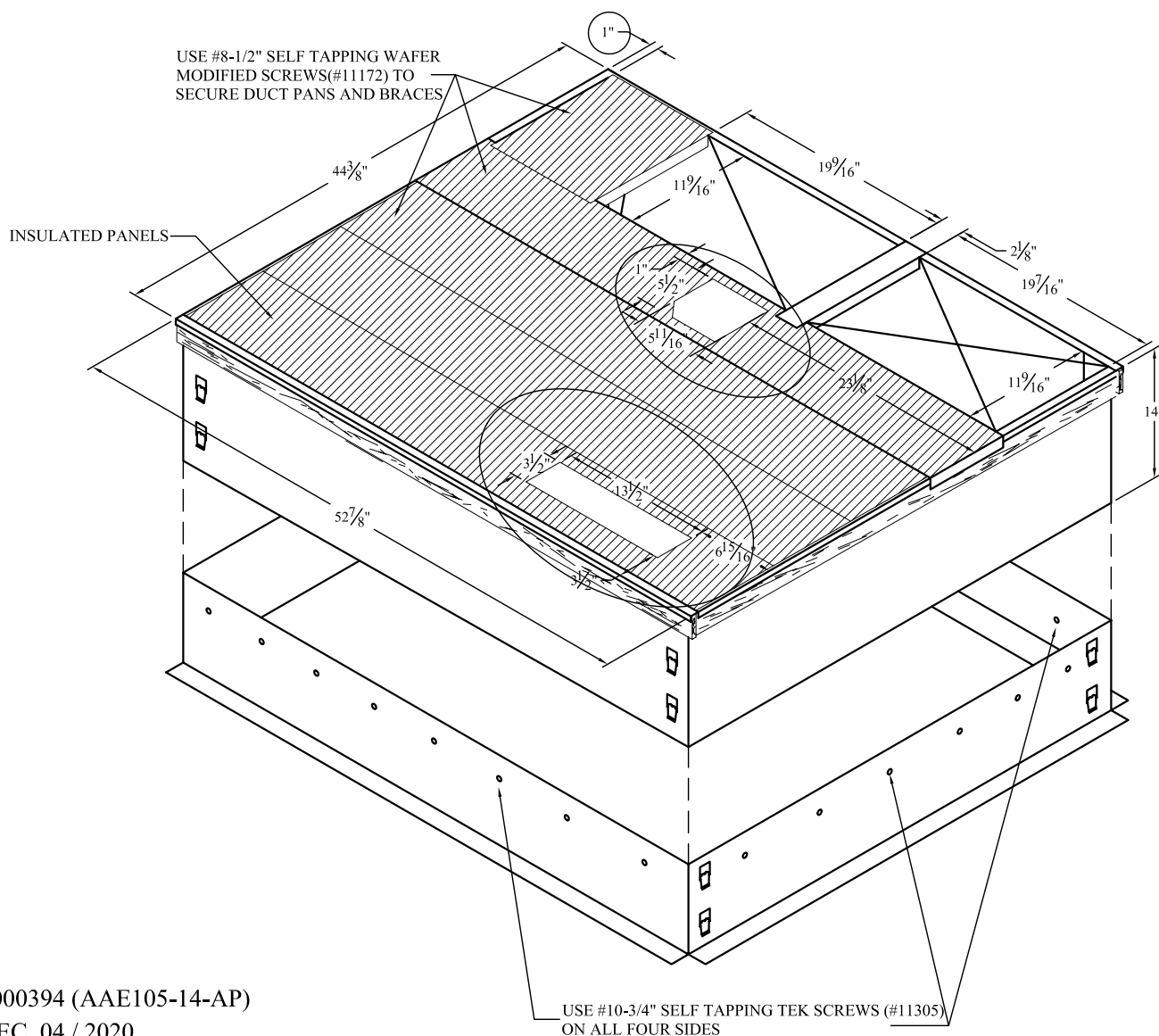
# INSTALLATION INSTRUCTION FOR ADJUSTABLE PITCH

\*CLIPLOCK 1000 ROOF CURB TO SUIT  
ALLIED AIR CAT # 21U04

\*\*\*MATERIAL SPECIFICATION:-\*\*\*

-TOP & BOTTOM ROOF CURB:-0.045 GALV (SIDES + ENDS)

TYPICAL ASSEMBLY PARTS LIST (all heights)	
QTY	DESCRIPTION
2	TOP CURB SIDES
2	TOP CURB ENDS
2	BOTTOM CURB SIDES
2	BOTTOM CURB ENDS
1	HARDWARE BAG
12	SCREWS (#8 x 1/2") (11172)
34	SCREWS (#10 x 3/4") (11305)
1	ASSEMBLY INSTRUCTIONS
2	12' 6" ROLL OF GASKET (#28000)



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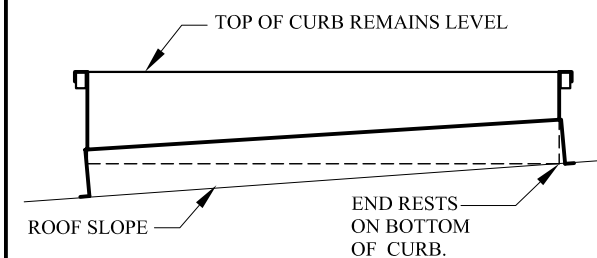
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## INSTALLATION INSTRUCTION FOR ADJUSTABLE PITCH

### \*CLIPLOCK 1000 ROOF CURB FOR ALLIED AIR

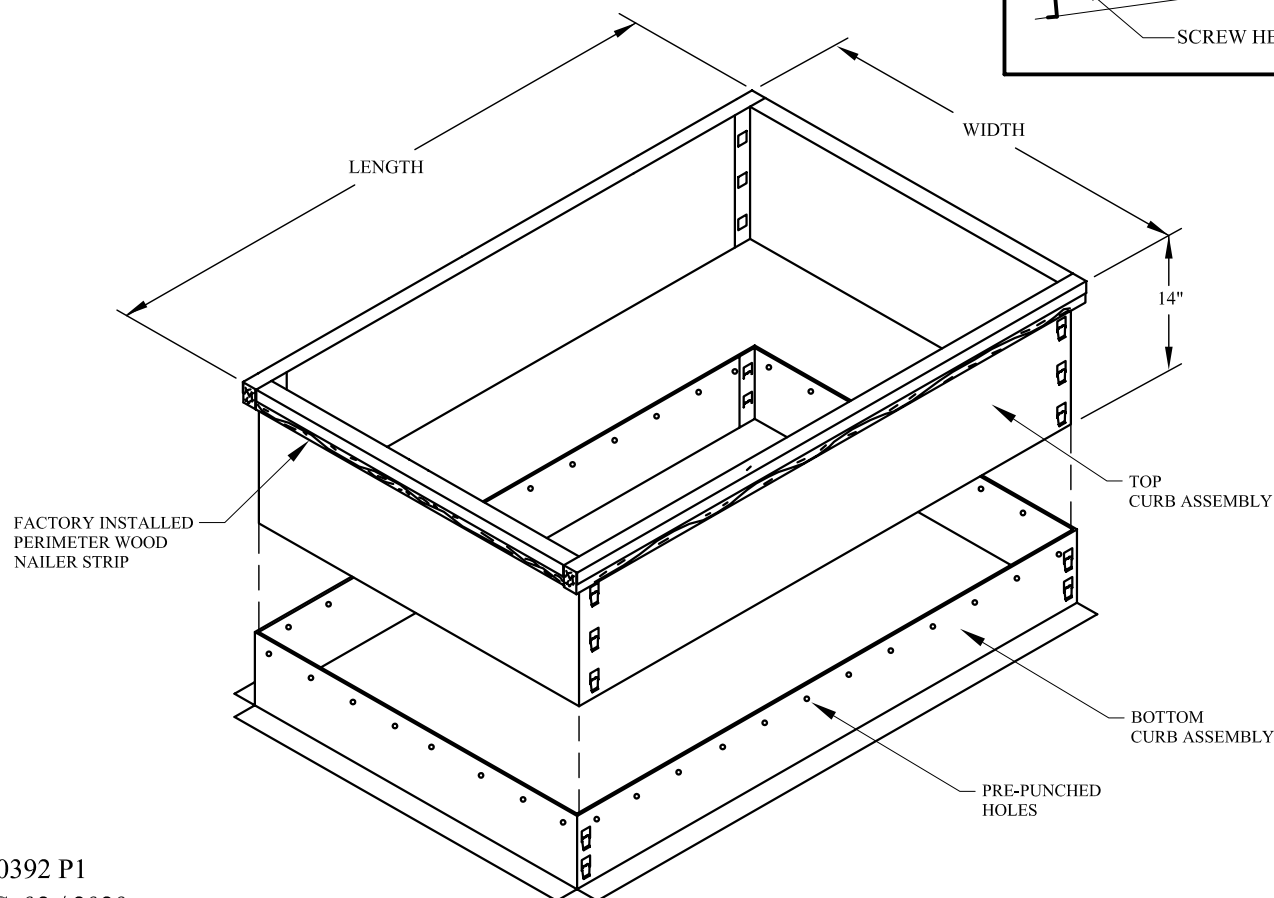
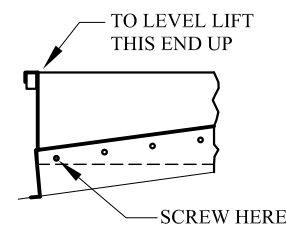
1. UNPACK ASSEMBLY AND VERIFY THAT ALL COMPONENTS ARE INCLUDED.
2. REFER TO ATTACHED DOCUMENT # 5000389 FOR INSTALL INSTRUCTIONS OF CLIPLOCK 1000 ROOF CURB FOR ALLIED AIR.
3. ASSEMBLE UPPER CLIPLOCK CURB SIDE PIECES TO END PIECES.
4. ASSEMBLE LOWER CLIPLOCK SIDE PIECES TO END PIECES.
5. INSERT THE UPPER CURB ASSEMBLY INTO THE LOWER CURB ASSEMBLY.
6. TO LEVEL THE UPPER CURB ASSEMBLY, LIFT END UP SEE DETAIL FIG. 1
7. BEFORE SECURING THE TWO ASSEMBLIES TOGETHER. RE-CHECK THAT THE UPPER CURB IS LEVEL. THEN PLACE TWO SCREWS TO HOLD IT IN PLACE. SEE DETAIL FIG. 2
8. SCREW INTO PRE-PUNCHED HOLES ON THE LONG SIDES FIRST. STARTING ON ONE END AND MOVING UP TO THE OTHER END. ENSURE THAT THE TWO PIECES REMAIN PARALLEL .
9. ENSURE THAT ALL SCREW HOLES FOR ALL FOUR SIDES ARE COMPLETELY SCREWED IN.
10. SCREWS ARE PROVIDED WITH UNIT.

FIG. 1 ADJUSTABLE PITCH CURB SIDE VIEW



NOTE: MAXIMUM PITCH ADJUSTMENT IS  
3/4" PER FOOT IN ANY ONE DIRECTION.

FIG. 2 LEVELING



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